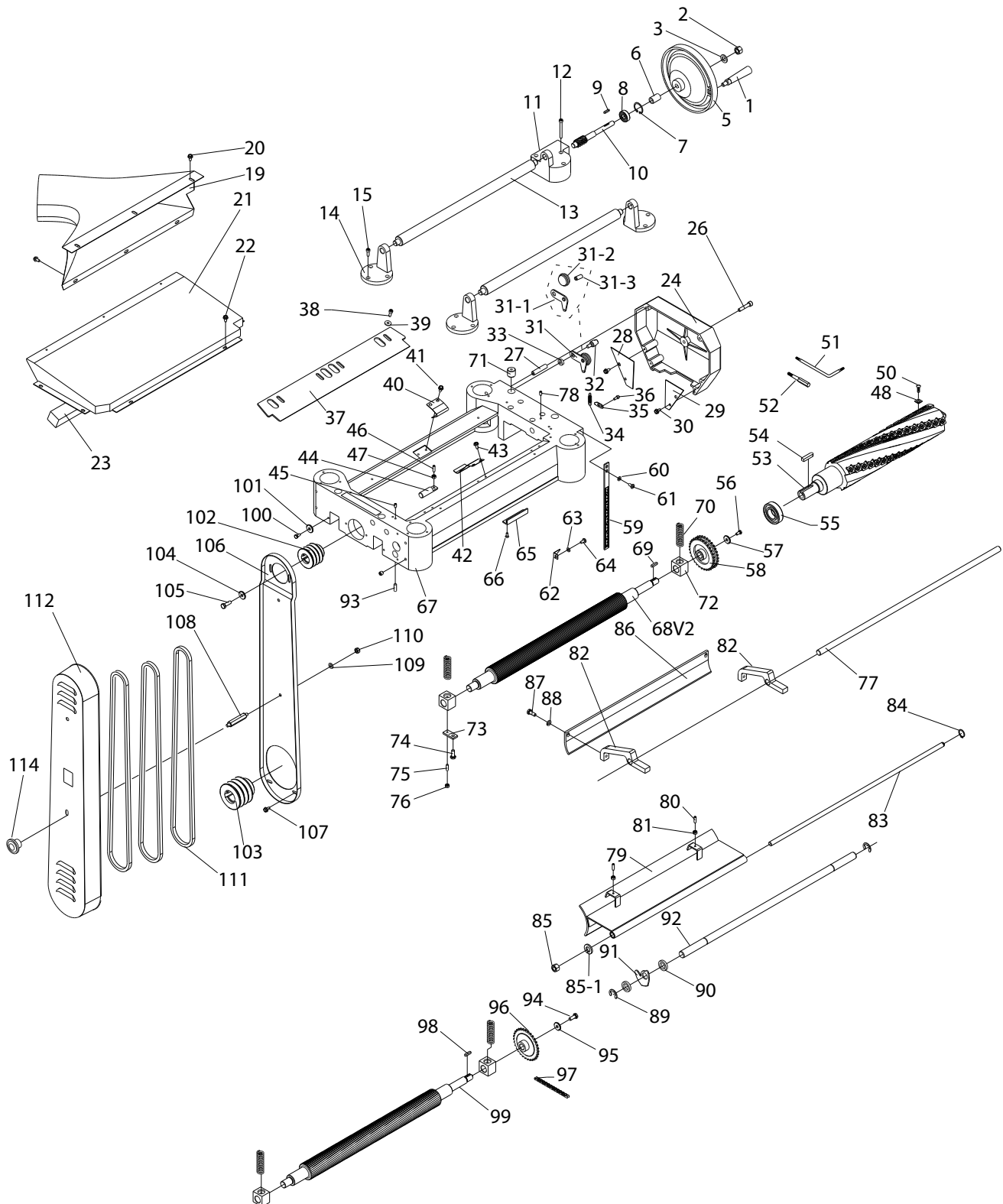


ST1014 PARTS

ST1014 Headstock Breakdown



ST1014 Headstock Parts List

REF	PART #	DESCRIPTION
1	XST1014001	HANDLE
2	XST1014002	HEX NUT M12-1.75
3	XST1014003	FLAT WASHER 12MM
5	XST1014005	HANDWHEEL
6	XST1014006	COLLAR
7	XST1014007	INT RETAINING RING 32MM
8	XST1014008	BALL BEARING 6201-2RS
9	XST1014009	KEY 4 X 4 X 20
10	XST1014010	WORM GEAR
11	XST1014011	WORM HOUSING
12	XST1014012	CAP SCREW M6-1 X 55
13	XST1014013	RETURN ROLLER
14	XST1014014	RETURN ROLLER BRACKET
15	XST1014015	CAP SCREW M6-1 X 16
19	XST1014019	DUST HOOD
20	XST1014020	FLANGE BOLT M6-1 X 12
21	XST1014021	UPPER COVER
22	XST1014022	FLANGE BOLT M6-1 X 12
23	XST1014023	GASKET
24	XST1014024	GEARBOX COVER
26	XST1014026	CAP SCREW M8-1.25 X 40
27	XST1014027	ROLL PIN 6 X 20
28	XST1014028	GEARBOX COVER PLATE (R)
29	XST1014029	GEARBOX COVER PLATE (L)
30	XST1014030	FLANGE BOLT M6-1 X 10
31	XST1014031	CHAIN TENSIONER BRACKET ASSEMBLY
31-1	XST1014031-1	BRACKET
31-2	XST1014031-2	IDLER PULLEY
31-3	XST1014031-3	IDLER SHAFT
32	XST1014032	SHAFT
33	XST1014033	COLLAR
34	XST1014034	EXTENSION SPRING
35	XST1014035	SPRING BRACKET
36	XST1014036	CAP SCREW M6-1 X 10
37	XST1014037	CHIP DEFLECTOR PLATE
38	XST1014038	FLANGE BOLT M6-1 X 15
39	XST1014039	FLAT WASHER 6MM
40	XST1014040	PLATE SPRING (FRONT)
41	XST1014041	FLANGE BOLT M6-1 X 12
42	XST1014042	PLATE SPRING (REAR)
43	XST1014043	FLANGE BOLT M6-1 X 12
44	XST1014044	ADJUSTING SHAFT
45	XST1014045	SET SCREW M6-1 X 12
46	XST1014046	SET SCREW M6-1 X 20
47	XST1014047	HEX NUT M6-1
48	XST1014048	INDEXABLE INSERT 15 X 15 X 2.5MM
50	XST1014050	FLAT HD TORX SCR T20 M6-1 X 15
51	XST1014051	L-WRENCH TORX T20
52	XST1014052	DRIVER BIT TORX T20

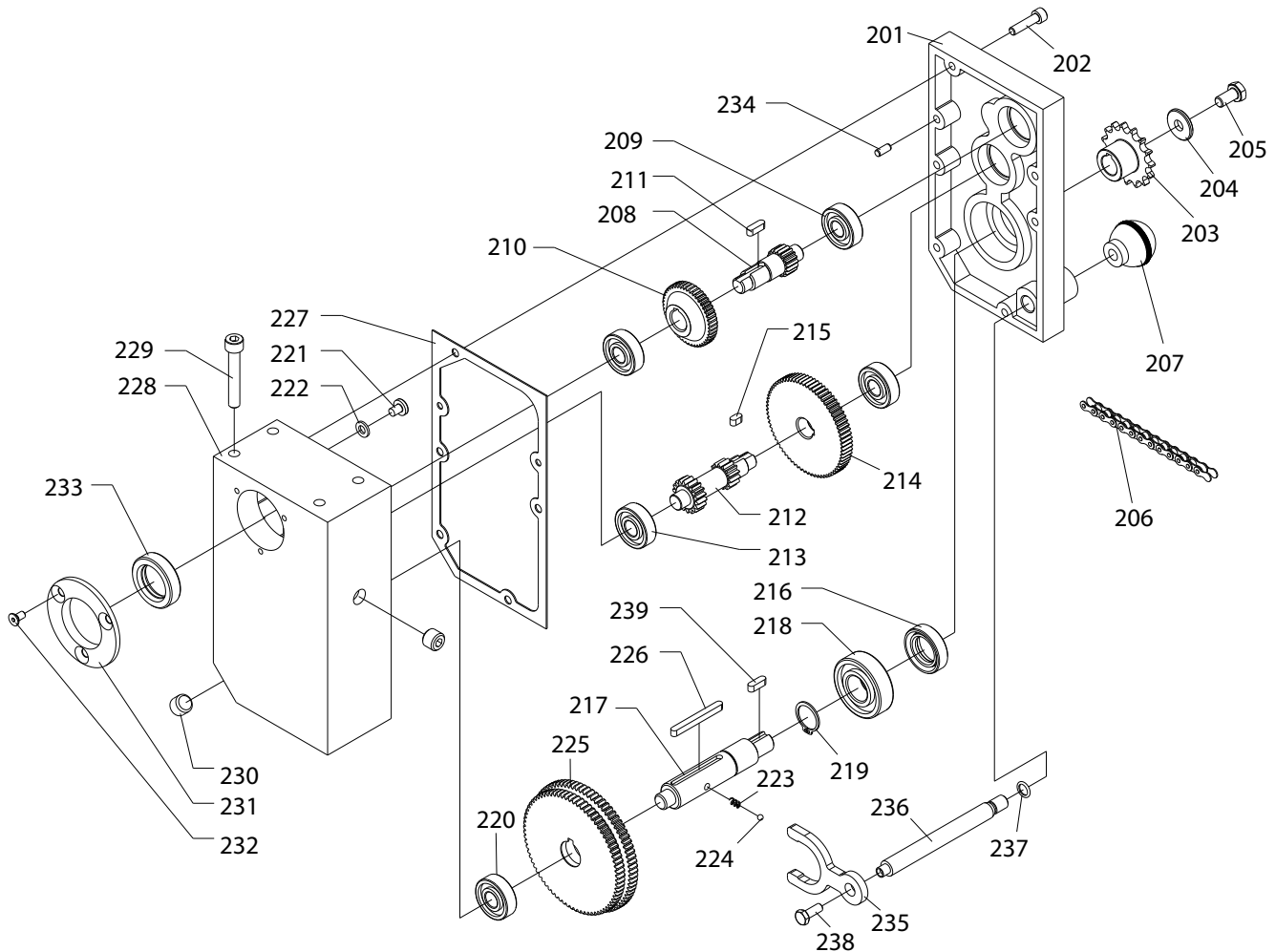
REF	PART #	DESCRIPTION
53	XST1014053	CUTTERHEAD 20" HELICAL
54	XST1014054	KEY 8 X 8 X 36
55	XST1014055	BALL BEARING 6206ZZ
56	XST1014056	HEX BOLT M6-1 X 16
57	XST1014057	FLAT WASHER 6MM
58	XST1014058	SPROCKET
59	XST1014059	DEPTH-OF-CUT SCALE
60	XST1014060	FLAT WASHER 6MM
61	XST1014061	PHLP HD SCR M6-1 X 12
62	XST1014062	DEPTH-OF-CUT POINTER
63	XST1014063	FLAT WASHER 6MM
64	XST1014064	PHLP HD SCR M6-1 X 12
65	XST1014065	DEPTH LIMITER
66	XST1014066	HEX BOLT M5-.8 X 12
67	XST1014067	HEAD CASTING
68V2	XST1014068V2	OUTFEED ROLLER (RUBBER) V2.09.17
69	XST1014069	KEY 5 X 5 X 22
70	XST1014070	COMPRESSION SPRING
71	XST1014071	OIL PORT
72	XST1014072	BUSHING BLOCK
73	XST1014073	BUSHING BLOCK PLATE
74	XST1014074	HEX BOLT M8-1.25 X 20
75	XST1014075	SET SCREW M6-1 X 20
76	XST1014076	HEX NUT M6-1
77	XST1014077	LOCKING ROD
78	XST1014078	SET SCREW M6-1 X 16
79	XST1014079	CHIP BREAKER
80	XST1014080	SET SCREW M6-1 X 20
81	XST1014081	HEX NUT M6-1
82	XST1014082	LOCKING ROD BRACKET
83	XST1014083	CHIP BREAKER SHAFT
84	XST1014084	EXT RETAINING RING 12MM
85	XST1014085	HEX NUT M12-1.75
86	XST1014086	PRESSURE PLATE
87	XST1014087	HEX BOLT M8-1.25 X 20
88	XST1014088	LOCK WASHER 8MM
89	XST1014089	E-CLIP 15MM
90	XST1014090	SPACER
91	XST1014091	ANTI-KICKBACK FINGER
92	XST1014092	ANTI-KICKBACK SHAFT
93	XST1014093	SET SCREW M8-1.25 X 12
94	XST1014094	HEX BOLT M6-1 X 16
95	XST1014095	FLAT WASHER 6MM
96	XST1014096	SPROCKET
97	XST1014097	CHAIN 06B-1 X 67
98	XST1014098	KEY 5 X 5 X 22
99	XST1014099	INFEED ROLLER
100	XST1014100	HEX BOLT M6-1 X 12

ST1014 Headstock Parts List Continued

REF	PART #	DESCRIPTION
101	XST1014101	FLAT WASHER 6MM
102	XST1014102	CUTTERHEAD PULLEY
103	XST1014103	MOTOR PULLEY
104	XST1014104	FLAT WASHER 8MM
105	XST1014105	HEX BOLT M8-1.25 X 25
106	XST1014106	BELT GUARD
107	XST1014107	FLANGE BOLT M6-1 X 10

REF	PART #	DESCRIPTION
108	XST1014108	BELT COVER STAND-OFF
109	XST1014109	FLAT WASHER 8MM
110	XST1014110	HEX NUT M8-1.25
111	XST1014111	COGGED V-BELT MX-60
112	XST1014112	BELT COVER
114	XST1014114	STAR KNOB M8-1.25

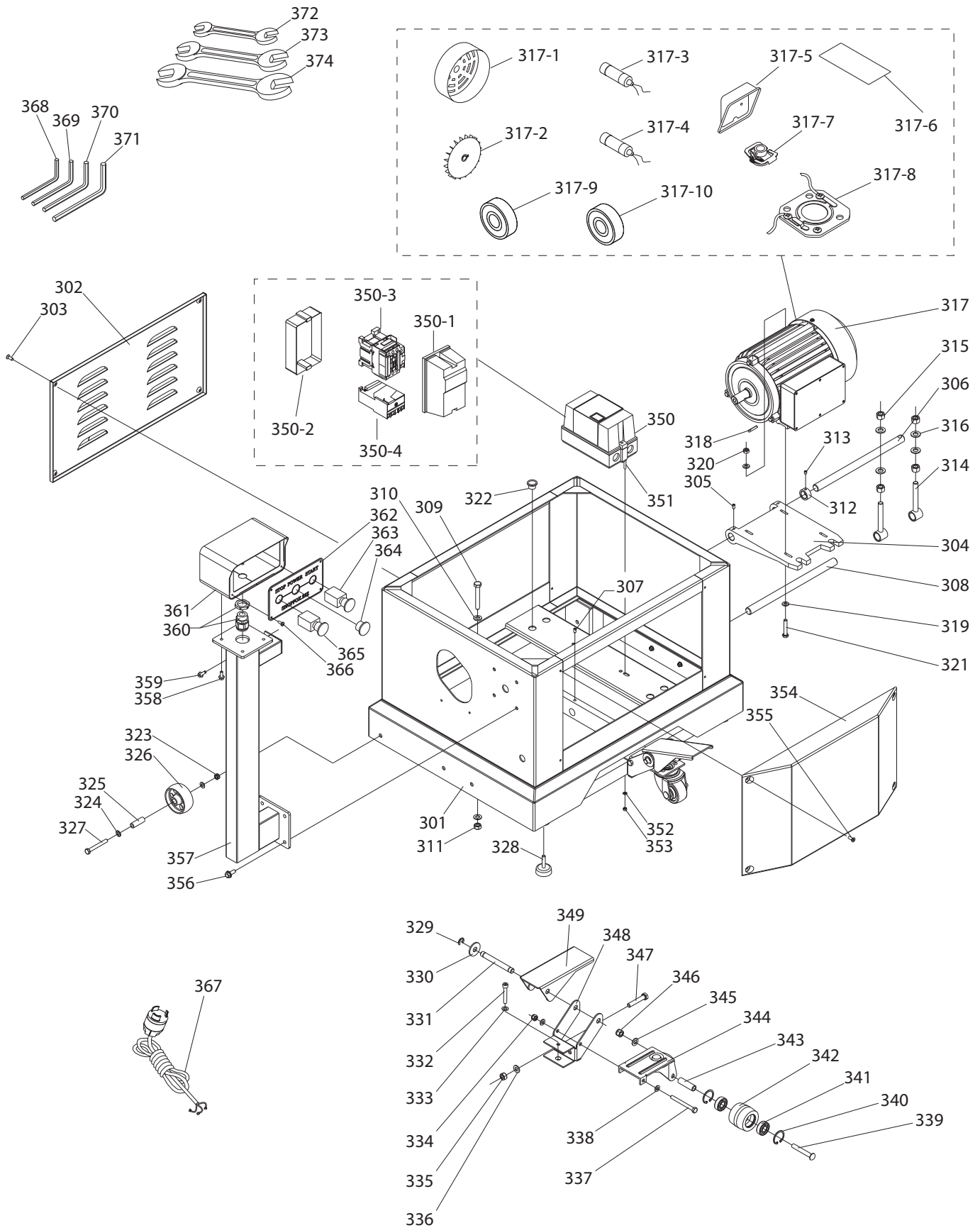
ST1014 Gearbox Breakdown and Parts List



REF	PART #	DESCRIPTION
201	XST1014201	GEAR BOX COVER
202	XST1014202	CAP SCREW M6-1 X 25
203	XST1014203	SPROCKET
204	XST1014204	FLAT WASHER 8MM
205	XST1014205	HEX BOLT M8-1.25 X 16
206	XST1014206	CHAIN 06B-1 X 51
207	XST1014207	BALL KNOB M10-1.5
208	XST1014208	GEARED SHAFT
209	XST1014209	BALL BEARING 6201
210	XST1014210	GEAR
211	XST1014211	KEY 5 X 5 X 14
212	XST1014212	GEARED SHAFT
213	XST1014213	BALL BEARING 6201
214	XST1014214	GEAR
215	XST1014215	KEY 5 X 5 X 10
216	XST1014216	OIL SEAL 20 X 35 X 7
217	XST1014217	SHAFT
218	XST1014218	BALL BEARING 6204ZZ
219	XST1014219	EXT RETAINING RING 20MM
220	XST1014220	BALL BEARING 6201

REF	PART #	DESCRIPTION
221	XST1014221	PHLP HD SCR M6-1 X 8
222	XST1014222	FLAT WASHER 6MM
223	XST1014223	COMPRESSION SPRING
224	XST1014224	STEEL BALL 4MM
225	XST1014225	COMBO GEAR
226	XST1014226	KEY 5 X 5 X 50
227	XST1014227	GASKET
228	XST1014228	GEARBOX
229	XST1014229	CAP SCREW M8-1.25 X 50
230	XST1014230	DRAIN PLUG
231	XST1014231	FLANGE COVER
232	XST1014232	FLAT HD CAP SCR M5-.8 X 12
233	XST1014233	OIL SEAL 25 X 40 X 10
234	XST1014234	PIN 5 X 10
235	XST1014235	SHIFTING FORK
236	XST1014236	HANDLE SHAFT
237	XST1014237	O-RING 16 X 2.4
238	XST1014238	HEX LOCTITE SCREW
239	XST1014239	KEY 5 X 5 X 16

ST1014 Cabinet Breakdown

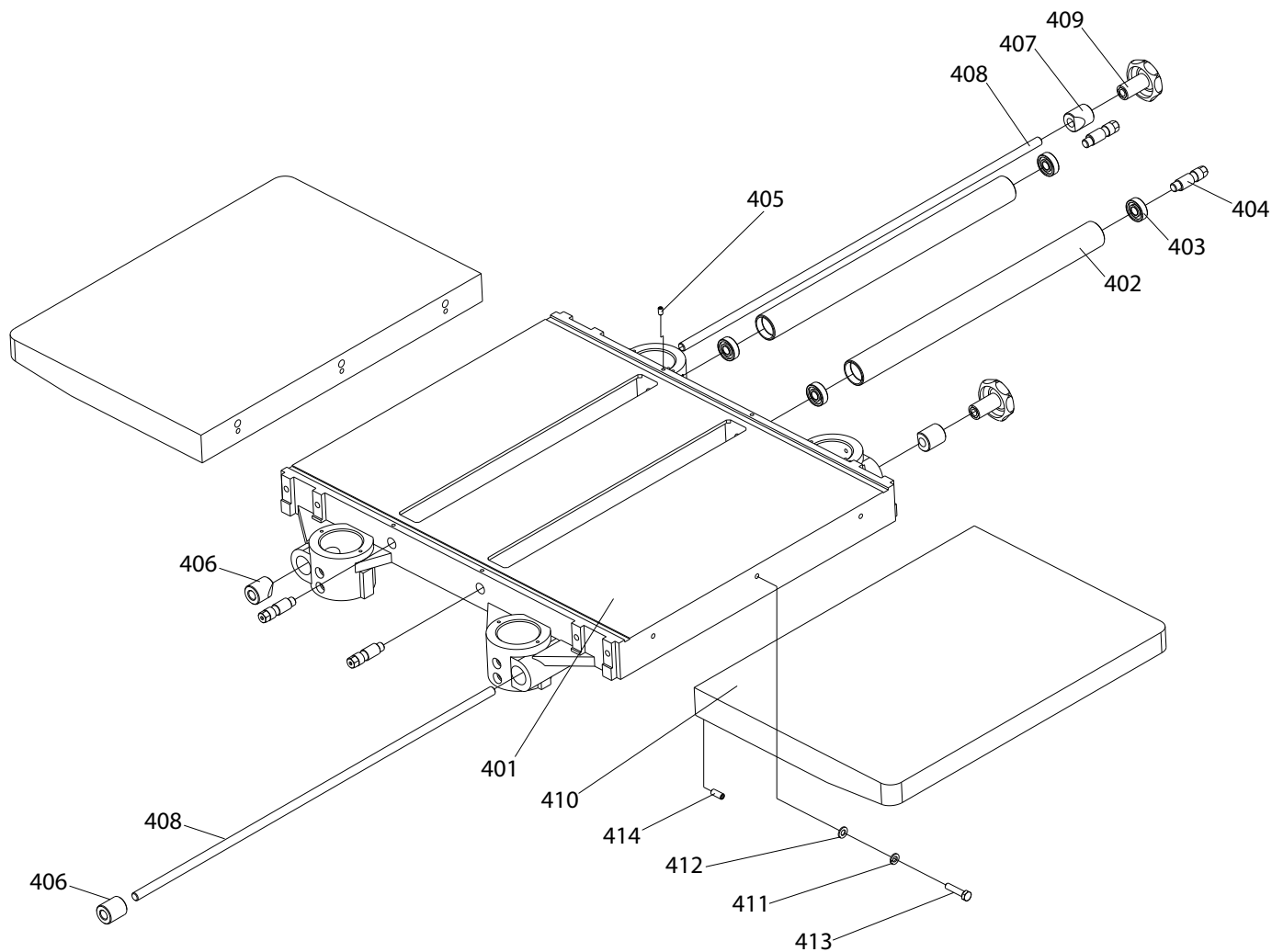


ST1014 Cabinet Parts List

REF	PART #	DESCRIPTION
301	XST1014301	ENCLOSED STAND
302	XST1014302	COVER
303	XST1014303	FLAT HD SCR M6-1 X 20
304	XST1014304	MOTOR PLATE
305	XST1014305	SET SCREW M6-1 X 12
306	XST1014306	PLATE PIVOT ROD
307	XST1014307	SET SCREW M6-1 X 12
308	XST1014308	PLATE CONNECTING ROD
309	XST1014309	HEX BOLT M10-1.5 X 70
310	XST1014310	FLAT WASHER 10MM
311	XST1014311	HEX NUT M10-1.5
312	XST1014312	COLLAR
313	XST1014313	SET SCREW M6-1 X 8
314	XST1014314	ADJUST BOLT
315	XST1014315	HEX NUT M12-1.75
316	XST1014316	FLAT WASHER 12MM
317	XST1014317	MOTOR 5HP 240V 1-PH
317-1	XST1014317-1	MOTOR FAN COVER
317-2	XST1014317-2	MOTOR FAN
317-3	XST1014317-3	R CAPACITOR 60M 450V
317-4	XST1014317-4	S CAPACITOR 300M 300V
317-5	XST1014317-5	MOTOR JUNCTION BOX COVER
317-6	XST1014317-6	MOTOR LABEL
317-7	XST1014317-7	CENTRIFUGAL SWITCH 20MM 3450
317-8	XST1014317-8	CONTACT PLATE 3/4
317-9	XST1014317-9	BALL BEARING 6206ZZ (FRONT)
317-10	XST1014317-10	BALL BEARING 6204ZZ (REAR)
318	XST1014318	KEY 5 X 5 X 30
319	XST1014319	FLAT WASHER 8MM
320	XST1014320	HEX NUT M8-1.25
321	XST1014321	HEX BOLT M8-1.25 X 45
322	XST1014322	STRAIN RELIEF
323	XST1014323	HEX NUT M8-1.25
324	XST1014324	FLAT WASHER 8MM
325	XST1014325	SLEEVE
326	XST1014326	UNIVERSAL WHEEL PULLEY
327	XST1014327	HEX BOLT M8-1.25 X 65
328	XST1014328	RUBBER FOOT
329	XST1014329	EXT RETAINING RING 9MM
330	XST1014330	FLAT WASHER 12MM
331	XST1014331	SHAFT 12MM
332	XST1014332	CAP SCREW M8-1.25 X 50
333	XST1014333	FLAT WASHER 8MM
334	XST1014334	HEX NUT M8-1.25

REF	PART #	DESCRIPTION
335	XST1014335	HEX NUT M10-1.5
336	XST1014336	FLAT WASHER 10MM
337	XST1014337	HEX BOLT M8-1.25 X 100
338	XST1014338	FLAT WASHER 8MM
339	XST1014339	SPECIAL BOLT
340	XST1014340	INT RETAINING RING 35MM
341	XST1014341	BALL BEARING 6202ZZ
342	XST1014342	LOCKING WHEEL
343	XST1014343	SLEEVE
344	XST1014344	FOOT PEDAL CASTER BASE
345	XST1014345	FLAT WASHER 12MM
346	XST1014346	LOCK NUT M12-1.75
347	XST1014347	HEX BOLT M10-1.5 X 55
348	XST1014348	FOOT PEDAL BRACKET
349	XST1014349	FOOT
350	XST1014350	MAGNETIC SWITCH ASSY
350-1	XST1014350-1	MAG SWITCH FRONT COVER
350-2	XST1014350-2	MAG SWITCH BOX
350-3	XST1014350-3	CONTACTOR NHD C-35D 220V
350-4	XST1014350-4	OL RELAY NHD NTH-32 26-32A
351	XST1014351	BUTTON HD CAP SCR M5-.8 X 20
352	XST1014352	FLAT WASHER 5MM
353	XST1014353	HEX NUT M5-.8
354	XST1014354	FRONT COVER
355	XST1014355	BUTTON HD CAP SCR M6-1 X 20
356	XST1014356	FLANGE BOLT M8-1.25 X 20
357	XST1014357	CONTROL PANEL PEDESTAL ARM
358	XST1014358	FLANGE BOLT M6-1 X 16
359	XST1014359	FLANGE BOLT M6-1 X 16
360	XST1014360	BALL STRAIN RELIEF
361	XST1014361	CONTROL PANEL BOX
362	XST1014362	CONTROL PANEL
363	XST1014363	START BUTTON
364	XST1014364	INDICATOR LIGHT
365	XST1014365	STOP BUTTON
366	XST1014366	TAP SCREW M4 X 8
367	XST1014367	POWER CORD 12G 3W 72" L6-30P
368	XST1014368	HEX WRENCH 2.5MM
369	XST1014369	HEX WRENCH 3MM
370	XST1014370	HEX WRENCH 4MM
371	XST1014371	HEX WRENCH 6MM
372	XST1014372	WRENCH 8 X 10MM OPEN-ENDS
373	XST1014373	WRENCH 14 X 17MM OPEN-ENDS
374	XST1014374	WRENCH 17 X 19MM OPEN-ENDS

ST1014 Table Breakdown and Parts List



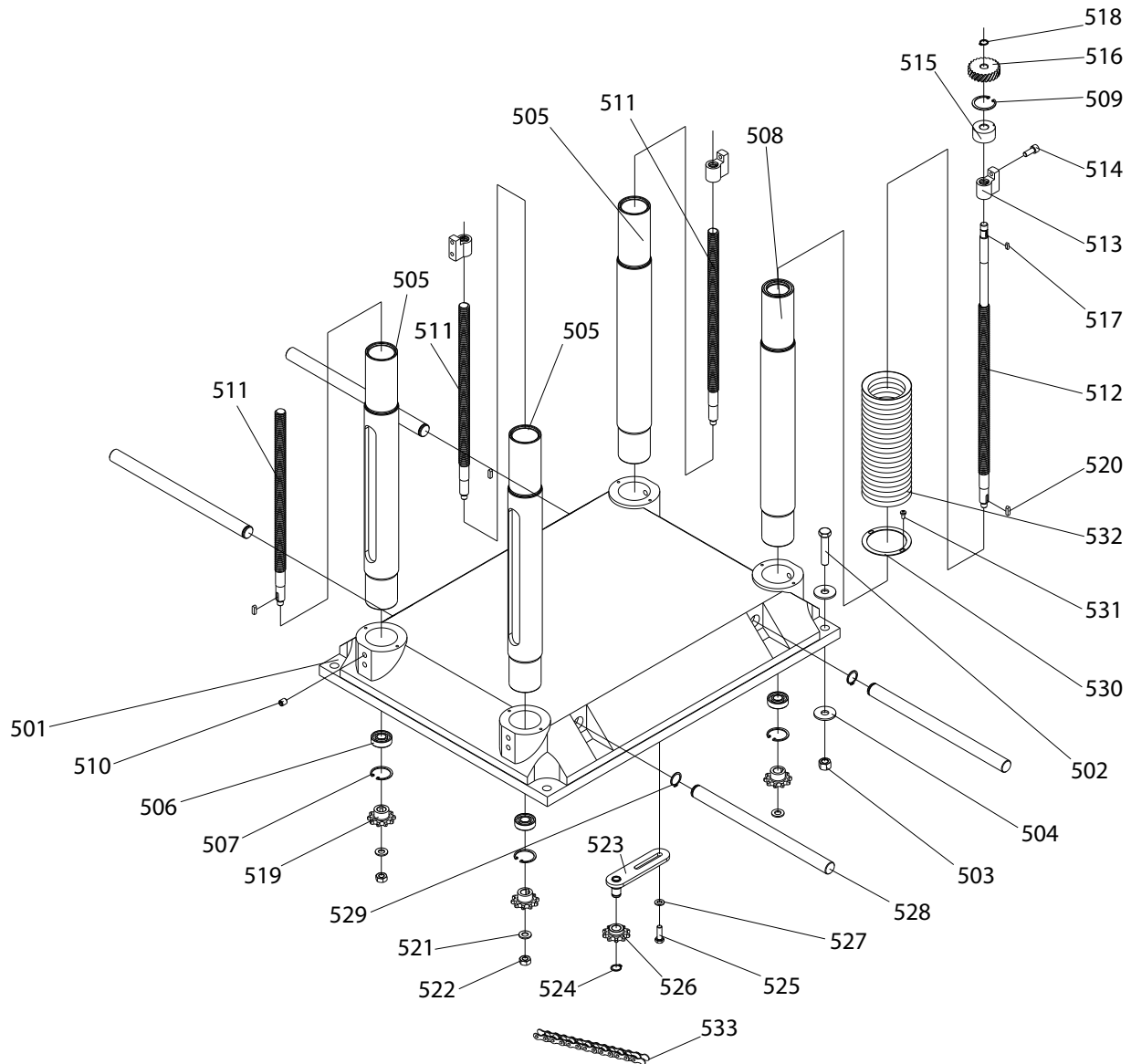
REF PART # DESCRIPTION

401	XST1014401	MAIN TABLE
402	XST1014402	BED ROLLER
403	XST1014403	BALL BEARING 6201
404	XST1014404	ECCENTRIC SHAFT
405	XST1014405	SET SCREW M6-1 X 12
406	XST1014406	LOCK BAR
407	XST1014407	GIB

REF PART # DESCRIPTION

408	XST1014408	LOCKING ROD
409	XST1014409	STAR KNOB M12-1.75
410	XST1014410	EXTENSION WING
411	XST1014411	LOCK WASHER 8MM
412	XST1014412	FLAT WASHER 8MM
413	XST1014413	HEX BOLT M8-1.25 X 35
414	XST1014414	SET SCREW M8-1.25 X 20

ST1014 Columns Breakdown and Parts List



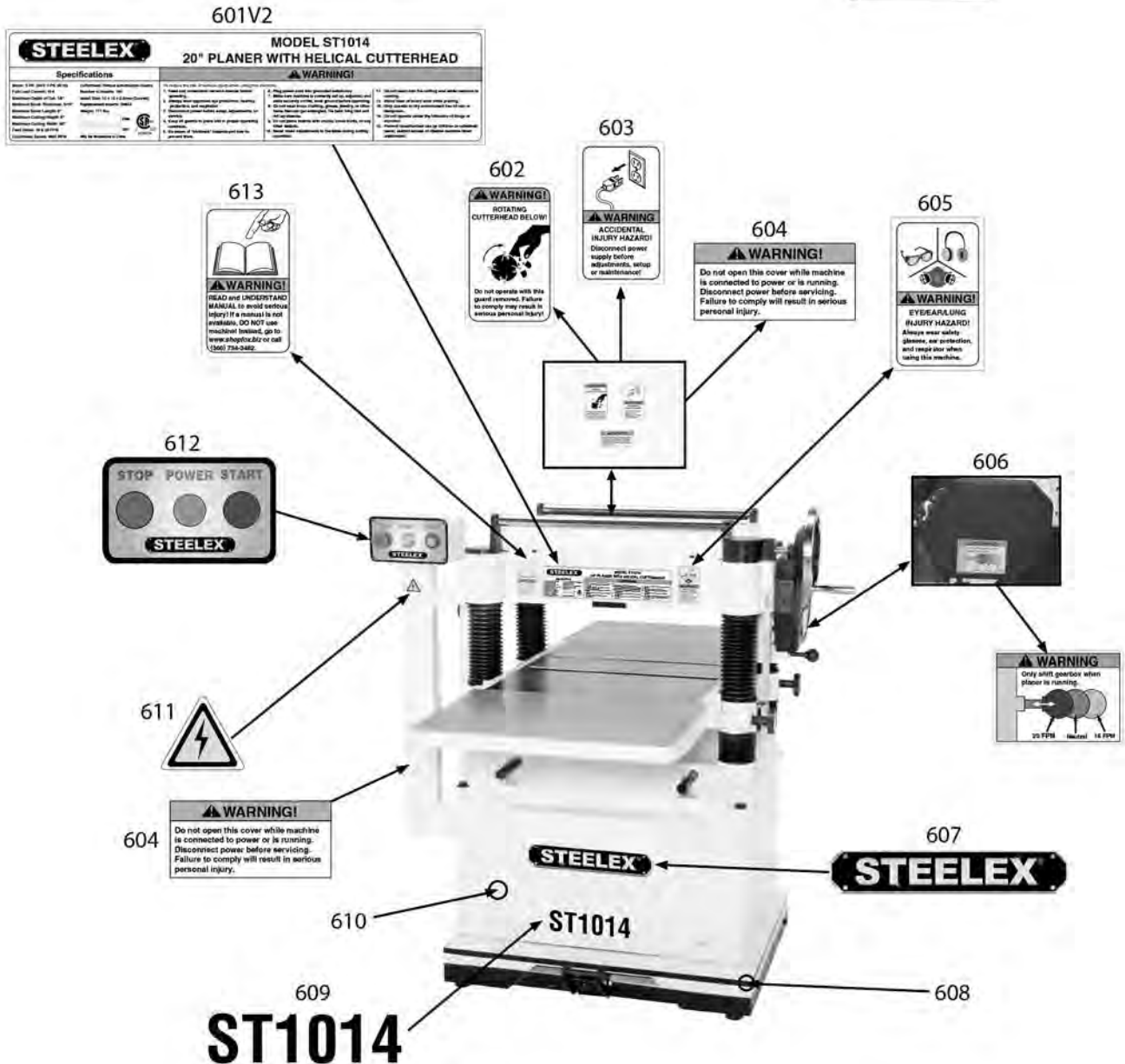
REF	PART #	DESCRIPTION
501	XST1014501	BASE
502	XST1014502	HEX BOLT M12-1.75 X 60
503	XST1014503	HEX NUT M12-1.75
504	XST1014504	FLAT WASHER 12MM
505	XST1014505	COLUMN
506	XST1014506	BALL BEARING 6202ZZ
507	XST1014507	INT RETAINING RING 35MM
508	XST1014508	DRIVE COLUMN
509	XST1014509	INT RETAINING RING 38MM
510	XST1014510	SET SCREW M10-1.5 X 12
511	XST1014511	LEAD SCREW
512	XST1014512	DRIVE LEAD SCREW
513	XST1014513	LEADSCREW NUT
514	XST1014514	CAP SCREW M8-1.25 X 20
515	XST1014515	BUSHING
516	XST1014516	WORM GEAR
517	XST1014517	KEY 4 X 4 X 12

REF	PART #	DESCRIPTION
518	XST1014518	EXT RETAINING RING 12MM
519	XST1014519	SPROCKET
520	XST1014520	KEY 5 X 5 X 16
521	XST1014521	FLAT WASHER 10MM
522	XST1014522	HEX NUT M10-1.5
523	XST1014523	CHAIN TENSION BRACKET
524	XST1014524	EXT RETAINING RING 15MM
525	XST1014525	HEX BOLT M8-1.25 X 25
526	XST1014526	SPROCKET
527	XST1014527	FLAT WASHER 8MM
528	XST1014528	LIFTING BAR
529	XST1014529	EXT RETAINING RING 21MM
530	XST1014530	DUST BOOT FLANGE CUFF
531	XST1014531	PHLP HD SCR M5-.8 X 10
532	XST1014532	DUST BOOT
533	XST1014533	CHAIN 08A-1 X 66

ST1014 Label Placement

! WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Woodstock International, Inc. at (360) 734-3482 or www.shopfoxtools.com to order new labels.



REF	PART #	DESCRIPTION
601V2	XST1014601V2	MACHINE ID LABEL CSA V2.03.17
602	XST1014602	ROTATING CUTTERHEAD LABEL
603	XST1014603	DISCONNECT POWER LABEL
604	XST1014604	DO NOT OPEN COVER LABEL
605	XST1014605	EYE/EAR/LUNG INJURY HAZARD LABEL
606	XST1014606	FEED SELECTOR LABEL
607	XST1014607	STEELEX LOGO PLATE

REF	PART #	DESCRIPTION
608	XST1014608	PIN STRIPE TAPE
609	XST1014609	MODEL NUMBER LABEL
610	XST1014610	TOUCH-UP PAINT, STEELEX TAN
611	XST1014611	ELECTRICITY LABEL
612	XST1014612	CONTROL PANEL LABEL
613	XST1014613	READ MANUAL LABEL