

SECTION 7: PARTS

Shear Assembly Breakdown

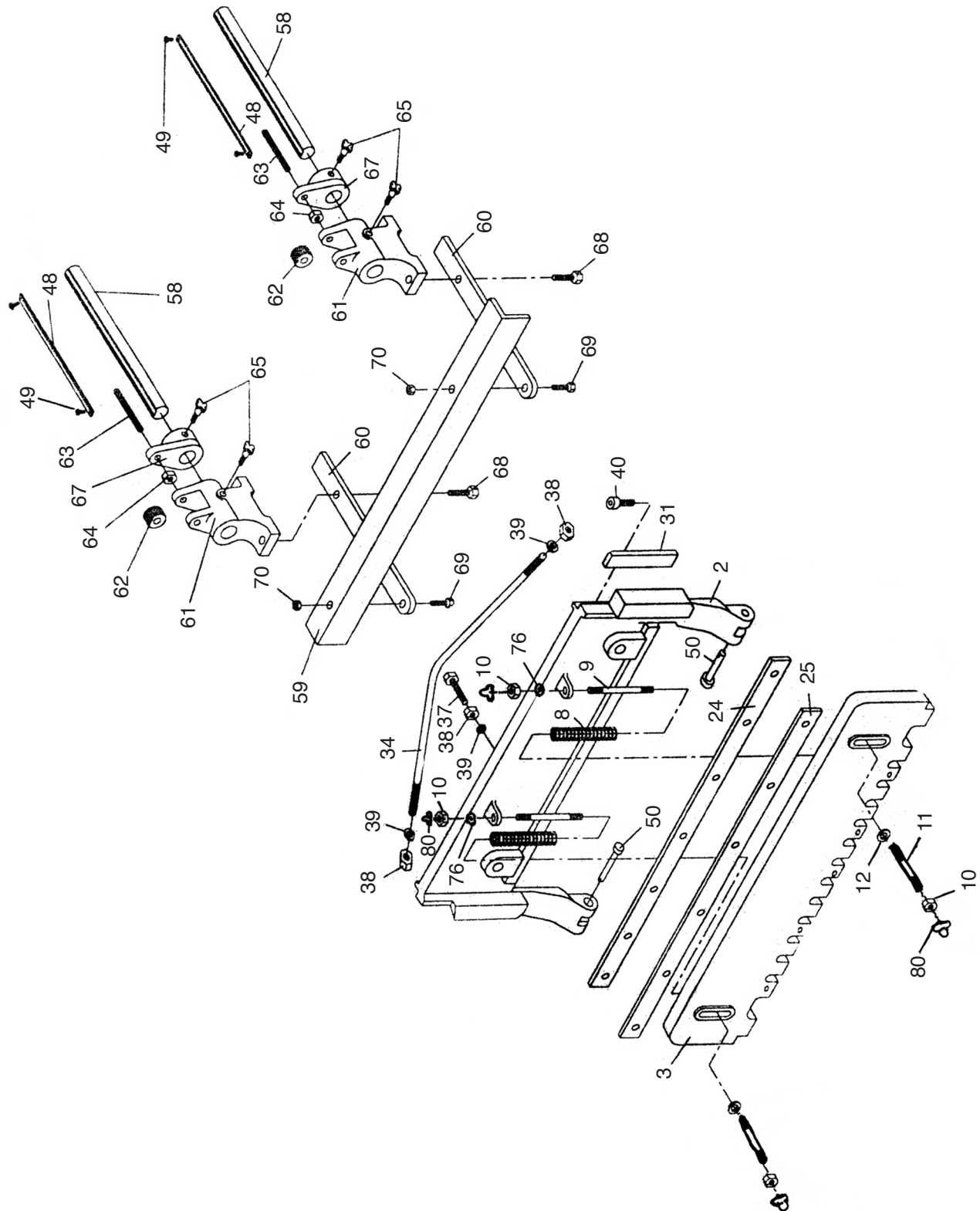
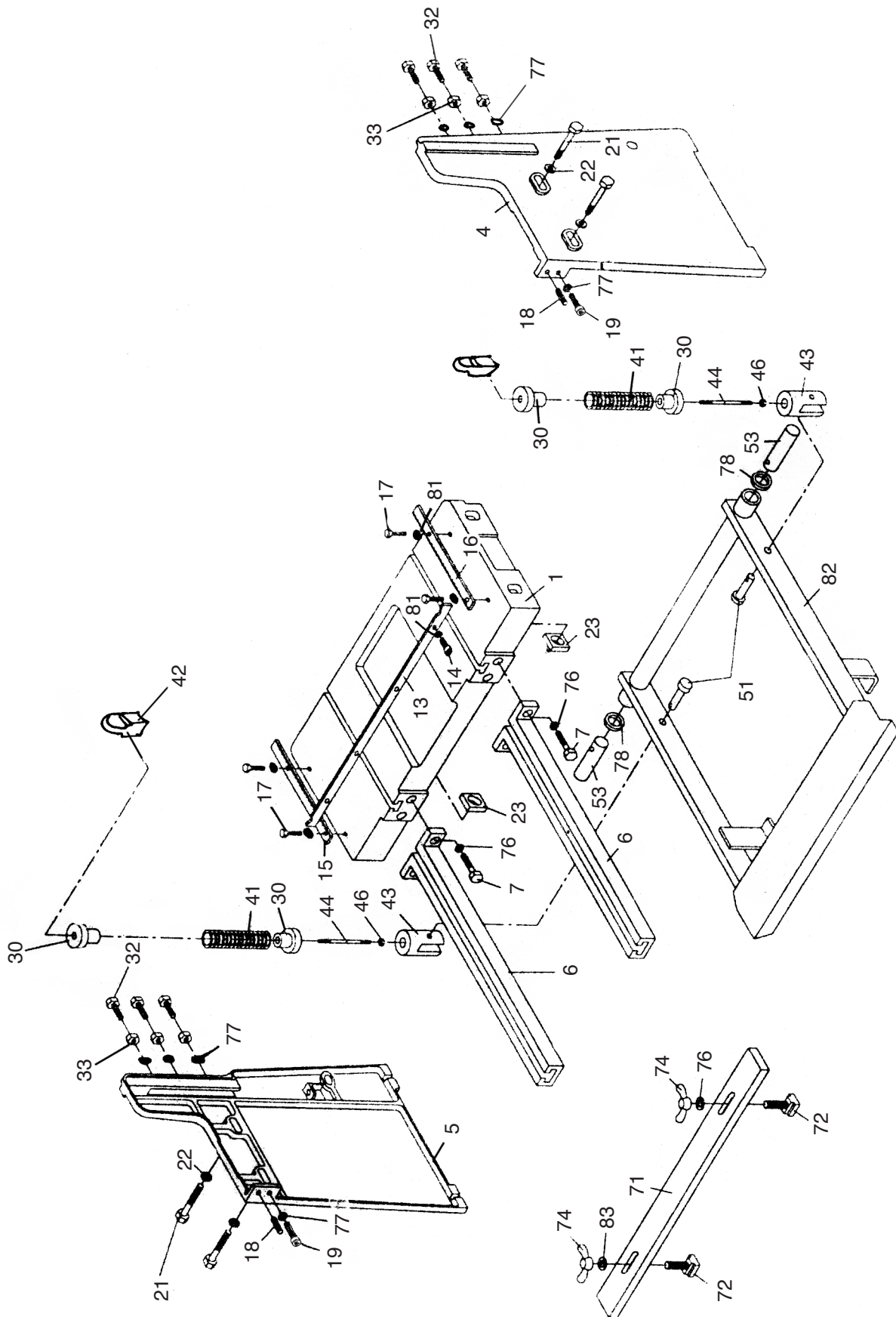


Table Assembly Breakdown



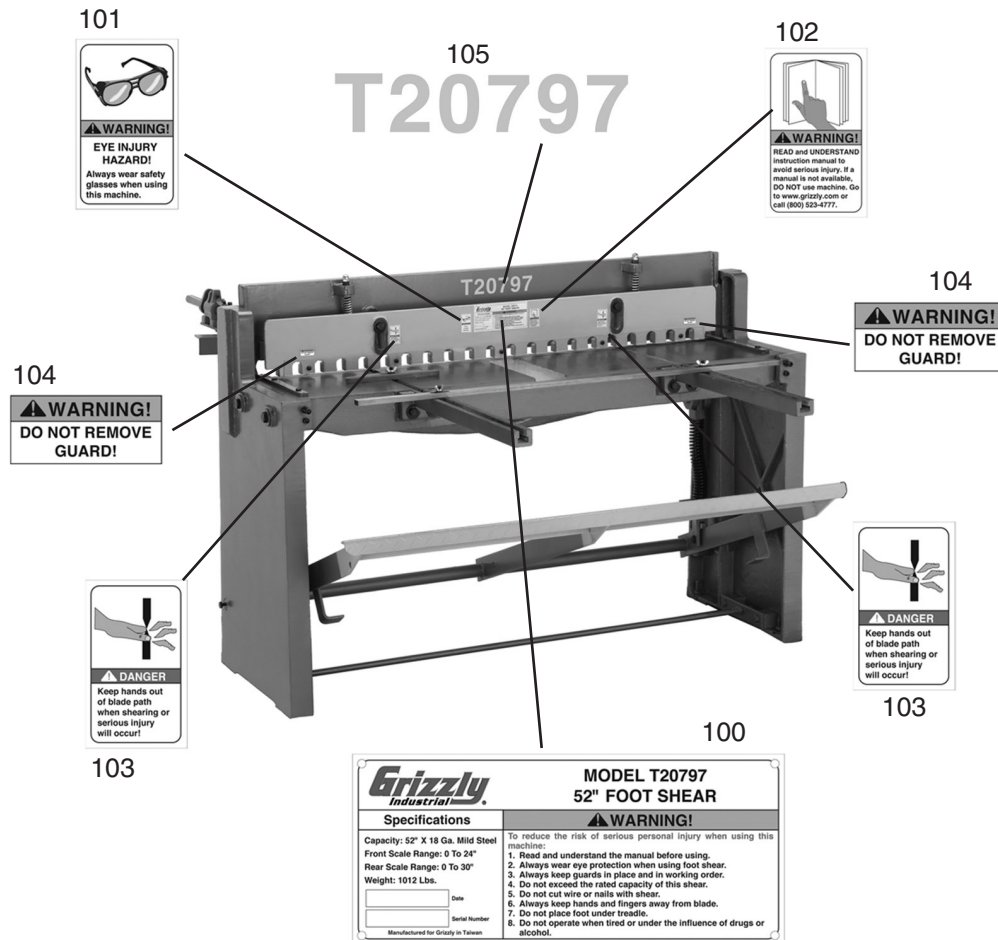
Parts List

REF	PART #	DESCRIPTION
1	PT20797001	TABLE
2	PT20797002	CUTTER BAR
3	PT20797003	HOLD DOWN
4	PT20797004	RH SIDE PANEL
5	PT20797005	LH SIDE PANEL
6	PT20797006	FRONT ARM EXTENSION
7	PB24M	HEX BOLT M12-1.75 X 45
8	PT20797008	COMPRESSION SPRING
9	PT20797009	HOLD DOWN SPRING STUD
10	PN09M	HEX NUT M12-1.75
11	PB141M	HEX BOLT M12-1.75 X 80
12	PW10M	FLAT WASHER 14MM
13	PT20797013	FINGER GUARD
14	PSB58M	CAP SCREW M8-1.25 X 12
15	PT20797015	LH TABLE SCALE
16	PT20797016	RH TABLE SCALE
17	PB09M	HEX BOLT M8-1.25 X 20
18	PSB84M	CAP SCREW M10-1.5 X 35
19	PSB47M	CAP SCREW M10-1.5 X 40
21	PB113M	HEX BOLT M16-2 X 120
22	PW27M	FLAT WASHER 17MM
23	PT20797023	SQUARE NUT M16-1.5
24	PT20797024	MOVING KNIFE (UPPER)
25	PT20797025	FIXED KNIFE (LOWER)
30	PT20797030	SPRING CAP
31	PT20797031	GIB
32	PB144M	HEX BOLT M10-1.5 X 55
33	PN02M	HEX NUT M10-1.5
34	PT20797034	STRAIGHTENER ROD
37	PB114M	HEX BOLT M16-1.5 X 80
38	PN05M	HEX NUT M16-1.5
39	PW08M	FLAT WASHER 16MM

REF	PART #	DESCRIPTION
40	PSB72M	CAP SCREW M10-1.5 X 30
41	PT20797041	COMPRESSION SPRING
42	PT20797042	SWIVEL TOP
43	PT20797043	SWIVEL BOTTOM
44	PT20797044	STUD
46	PN13M	HEX NUT M16-2
48	PT20797048	SCALE
49	PS07M	PHLP HD SCR M4-.7 X 8
50	PT20797050	TOP SWIVEL SCREW
51	PT20797051	BOTTOM SWIVEL SCREW
53	PT20797053	HINGE PIN
58	PT20797058	BACK GAUGE ROD
59	PT20797059	BACK GAUGE STOP
60	PT20797060	EXTENSION BAR
61	PT20797061	ADJUSTABLE BLOCK
62	PT20797062	ADJUSTABLE DIAL
63	PT20797063	ADJUSTABLE SCREW ROD
64	PN02M	HEX NUT M10-1.5
65	PT20797065	LOCK KNOB
67	PT20797067	ROD BRACKET
68	PSB64M	CAP SCREW M10-1.5 X 25
69	PB32M	HEX BOLT M10-1.5 X 25
70	PN02M	HEX NUT M10-1.5
71	PT20797071	FRONT STOP
72	PT20797072	T-NUT STUD M12-1.75
74	PT20797074	WING NUT M12-1.75
76	PW06M	FLAT WASHER 12MM
77	PW04M	FLAT WASHER 10MM
78	PT20797078	SPACER WASHER 27MM
80	PN26M	ACORN NUT M12-1.75
81	PW01M	FLAT WASHER 8MM
82	PT20797082	FOOT PEDAL



Labels Breakdown & List



Parts List

REF	PART #	DESCRIPTION
100	PT20797100	MACHINE ID LABEL
101	PLABEL-11	SAFETY GLASSES LABEL
102	PLABEL-12A	READ MANUAL LABEL

REF	PART #	DESCRIPTION
103	PT20797103	SHEARED FINGERS LABEL
104	PT20797104	GUARD NOTICE LABEL
105	PT20797105	MODEL NUMBER LABEL

WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

