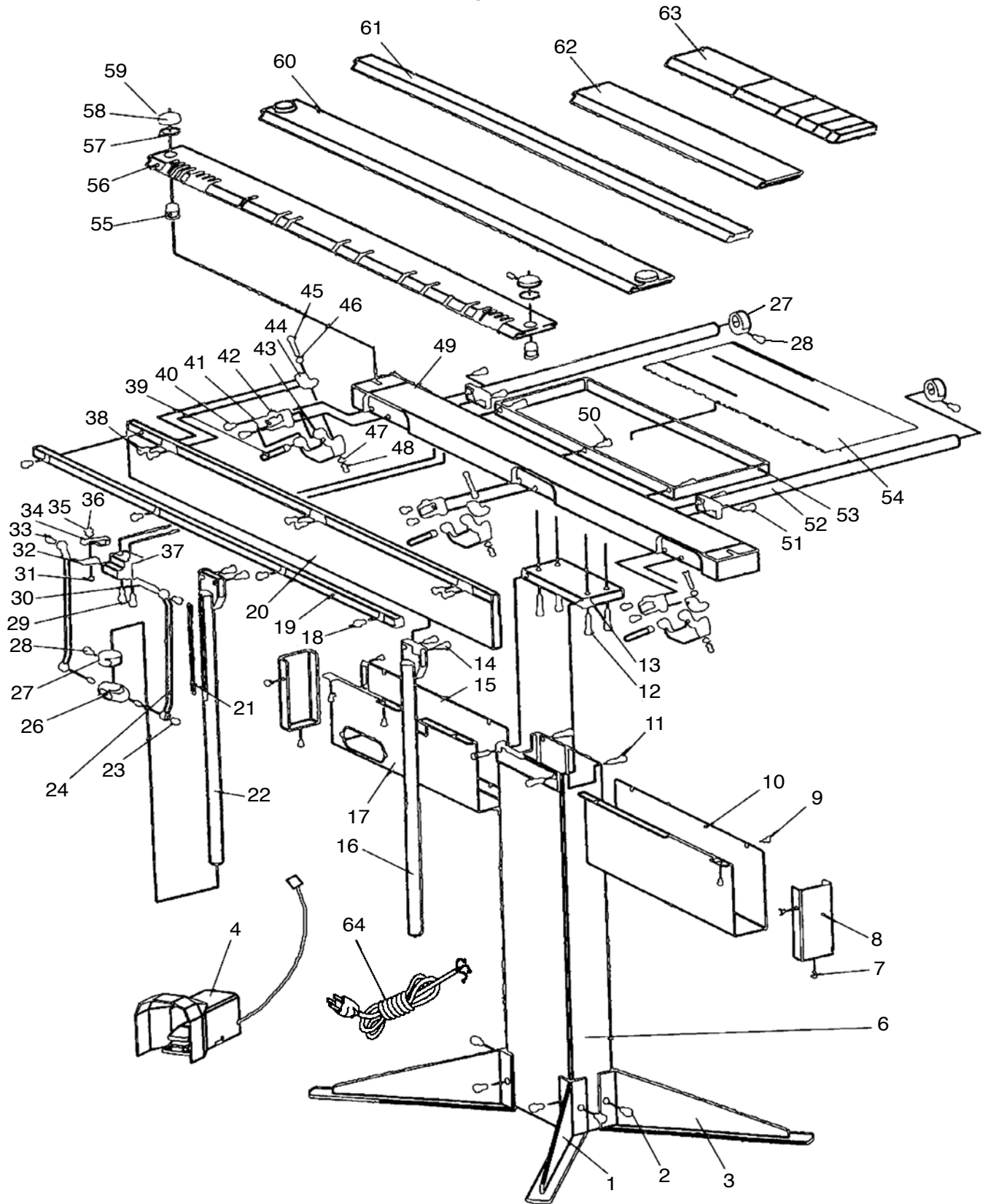


# PARTS

## Main



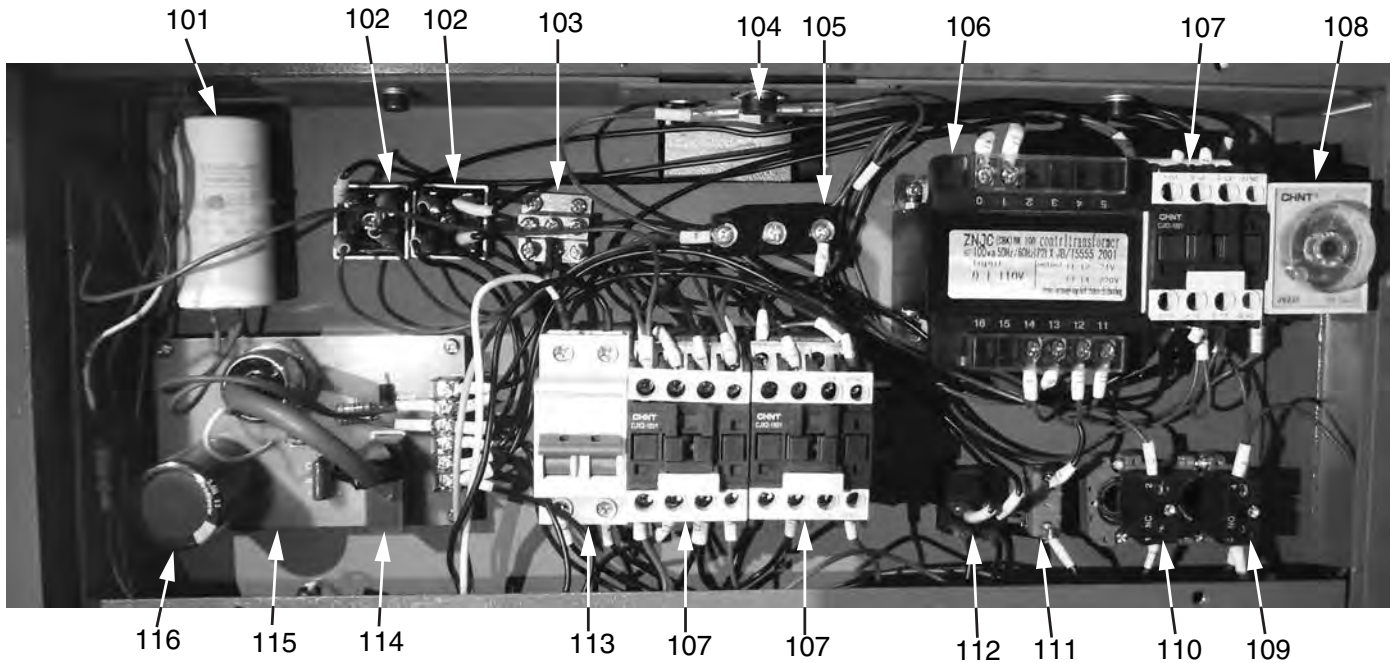
# Main Parts List

REF	PART #	DESCRIPTION
1	PT30297001	BASE FEET (FRONT)
2	PT30297002	CAP SCREW M10-1.5 X 20
3	PT30297003	BASE FEET (REAR)
4	PT30297004	FOOT PEDAL
6	PT30297006	STAND
7	PT30297007	PHLP HD SCR M6-1 X 12
8	PT30297008	END PLATE
9	PT30297009	PHLP HD SCR M6-1 X 12
10	PT30297010	SHIELD (RIGHT)
11	PT30297011	CAP SCREW M8-1.25 X 20
12	PT30297012	CAP SCREW M8-1.25 X 30
13	PT30297013	CONNECTING PLATE
14	PT30297014	CAP SCREW M8-1.25 X 16
15	PT30297015	SHIELD COVER (LEFT)
16	PT30297016	HANDLE (RIGHT)
17	PT30297017	SHIELD (LEFT)
18	PT30297018	CAP SCREW M8-1.25 X 20
19	PT30297019	BENDING BLADE
20	PT30297020	BENDING PLATE
21	PT30297021	SCALE
22	PT30297022	HANDLE (LEFT)
23	PT30297023	BUTTON HD CAP SCR M8-1.25 X20
24	PT30297024	CONNECTING ROD
26	PT30297026	SLIDE
27	PT30297027	GUIDE FENCE
28	PT30297028	CAP SCREW M8-1.25 X 20
29	PT30297029	CAP SCREW M8-1.25 X 20
30	PT30297030	SHAFT
31	PT30297031	HEX NUT M6-1
32	PT30297032	BLOCK (LOWER)
33	PT30297033	BUTTON HD CAP SCR M8-1.25 X 20

REF	PART #	DESCRIPTION
34	PT30297034	BLOCK (UPPER)
35	PT30297035	LOCK WASHER 6MM
36	PT30297036	CAP SCREW M6-1 X 25
37	PT30297037	BRACKET
38	PT30297038	CAP SCREW M8-1.25 X 20
39	PT30297039	PIN 12 X 100
40	PT30297040	CAP SCREW M8-1.25 X 20
41	PT30297041	SET SCREW M5-.8 X 4
42	PT30297042	FIXED BODY
43	PT30297043	HINGE BODY
44	PT30297044	U-BLOCK
45	PT30297045	HEX BOLT M6-1 X 50
46	PT30297046	BALL SEAT
47	PT30297047	LOCK WASHER 6MM
48	PT30297048	LOCK NUT M6-1
49	PT30297049	WORKBENCH
50	PT30297050	CAP SCREW M8-1.25 X 16
51	PT30297051	CAP SCREW M8-1.25 X 16
52	PT30297052	BACKSTOP BAR
53	PT30297053	TRAY
54	PT30297054	RUBBER MAT
55	PT30297055	DIAL SHAFT
56	PT30297056	UPPER PRESSING PLATE 1
57	PT30297057	DIAL SPRING
58	PT30297058	INDICATOR DIAL
59	PT30297059	SET SCREW M6-1 X 8
60	PT30297060	UPPER PRESSING PLATE 2
61	PT30297061	UPPER PRESSING PLATE 3
62	PT30297062	UPPER PRESSING PLATE 4
63	PT30297063	UPPER PRESSING PLATE 5
64	PT30297064	POWER CORD 16G 3W 72" 5-15P

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **[www.grizzly.com/parts](http://www.grizzly.com/parts)** to check for availability.

# Electrical Components



REF PART #	DESCRIPTION
101	PT30297101 R CAPACITOR 18M 450V 1-3/8 X 3
102	PT30297102 BRIDGE RECTIFIER KBPC 5010
103	PT30297103 TERMINAL BAR 3P
104	PT30297104 TEMPERATURE SWITCH KSD301
105	PT30297105 JOG BUTTON CHINT YBLXW-5/11 3A 220V
106	PT30297106 TRANSFORMER CBK ZNJC 220V
107	PT30297107 CONTACTOR CHINT CJX2-1801 220V
108	PT30297108 TIME DELAY CHINT JSZ3F 220V

REF PART #	DESCRIPTION
109	PT30297109 BUTTON SWITCH SCH ZB2-BE102C 29MM GRN
110	PT30297110 BUTTON SWITCH SCH ZB2-BE102C 29MM RED
111	PT30297111 TOGGLE SWITCH TYPE 1021 15A 250V
112	PT30297112 ON/OFF ROCKER SWITCH JD03-A1 30A 250V
113	PT30297113 CIRCUIT BREAKER 60A CHINT DZ47-60 C25 4P
114	PT30297114 R CAPACITOR 1.5M 450V 1-1/2 X 1/2 X 1
115	PT30297115 CIRCUIT BOARD
116	PT30297116 S CAPACITOR 470M 450V 1-3/8 X 2

# Labels & Cosmetics

203

201



**WARNING!**  
To reduce risk of death or serious injury, read manual BEFORE using machine.  
To get a new manual, call (800) 523-4777 or go to [www.grizzly.com](http://www.grizzly.com).

202



**WARNING!**  
**INJURY/SHOCK HAZARD!**  
Disconnect power before adjustments, maintenance, or service.

**Grizzly Industrial**

**MODEL T30297**  
**48" MAGNETIC PAN & BOX BRAKE**

Specifications	WARNING!
Power Requirement: 110V, 1-Ph, 60Hz, 4.3A Max. Workpiece Thickness: 16 Ga. (Mild Steel) Max. Workpiece Width: 48" Min. Reverse Bend: 1" Max. Pan Depth: Unlimited Bending Range: 0°-180° Weight: 386 lbs.	To reduce risk of serious personal injury when using: 1. Read and understand manual before using. 2. Always wear approved eye protection and leather gloves. 3. Secure brake to floor before using. 4. Chamfer and deburr sharp metal edges before bending. 5. Do not exceed rated capacity. 6. Do not use breaker bar to gain leverage. 7. Do not bend wire or nails. 8. Always keep hands and fingers away from clamping block and bending fingers before raising/lowering bending leaf. 9. Do not operate under influence of drugs or alcohol, or when tired. 10. Prevent unauthorized use by children or untrained users.

Date  
 S/N



MANUAL  
SUPPORT  
[grizzly.com](http://www.grizzly.com)

Mfd. for Grizzly in China

208

210

209

208

205



**WARNING!**  
**PINCH HAZARD!**  
Keep hands/fingers clear of clamping and bending blocks during operation.

206



**WARNING!**  
**EYE INJURY HAZARD!**  
Always wear safety glasses when using this machine.

207

T30297

grizzly.com

REF	PART #	DESCRIPTION
201	PT30297201	READ MANUAL LABEL
202	PT30297202	DISCONNECT POWER LABEL
203	PT30297203	MACHINE ID LABEL
204	PT30297204	TOUCH UP PAINT, GRIZZLY GREEN
205	PT30297205	PINCH HAZARD LABEL

REF	PART #	DESCRIPTION
206	PT30297206	EYE INJURY WARNING LABEL
207	PT30297207	GRIZZLY NAMEPLATE
208	PT30297208	ELECTRICITY WARNING LABEL
209	PT30297209	GRIZZLY.COM LABEL
210	PT30297210	MODEL NUMBER LABEL

⚠ WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or [www.grizzly.com](http://www.grizzly.com).