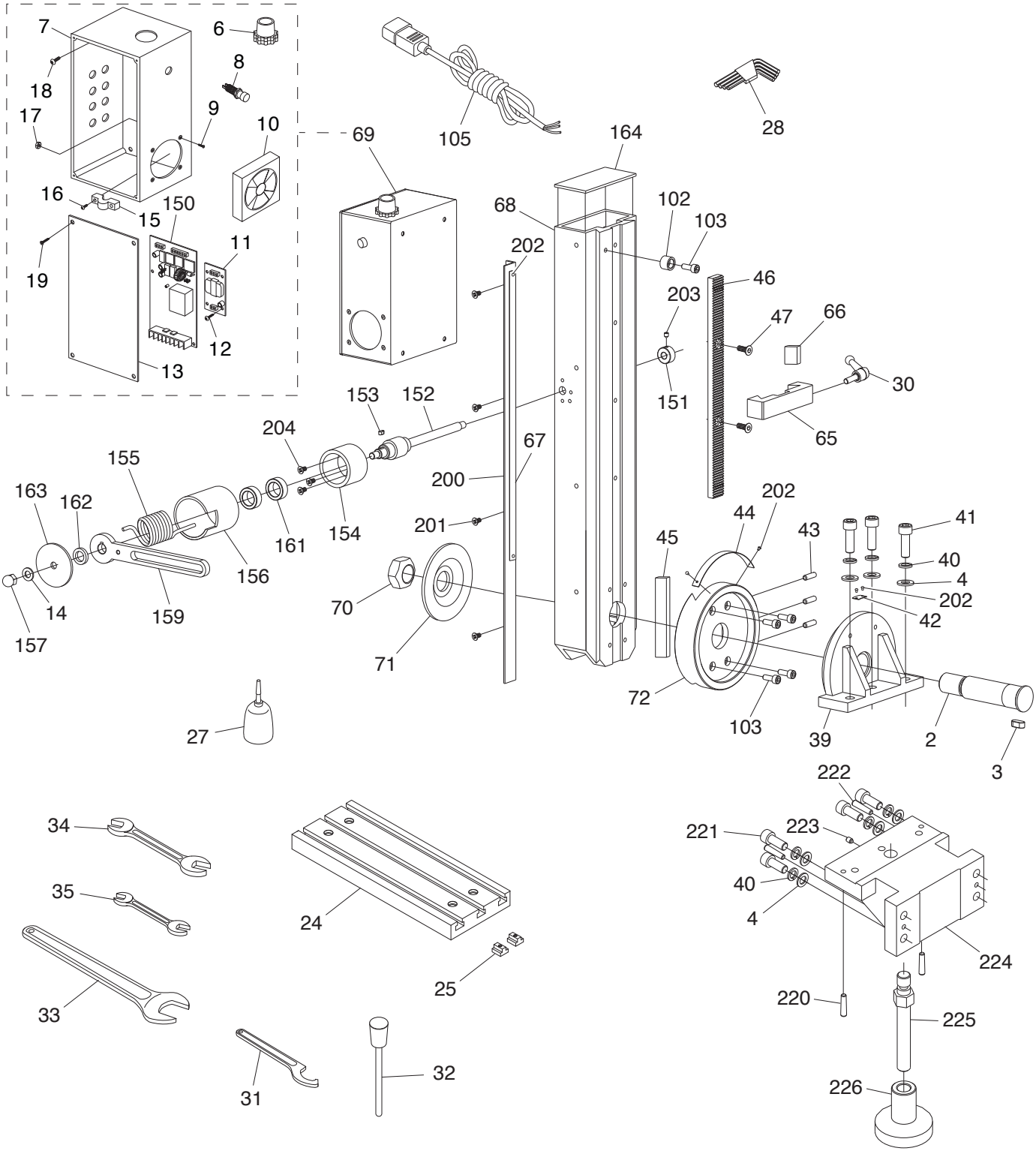
SECTION 8: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **www.grizzly.com/parts** to check for availability.

Column



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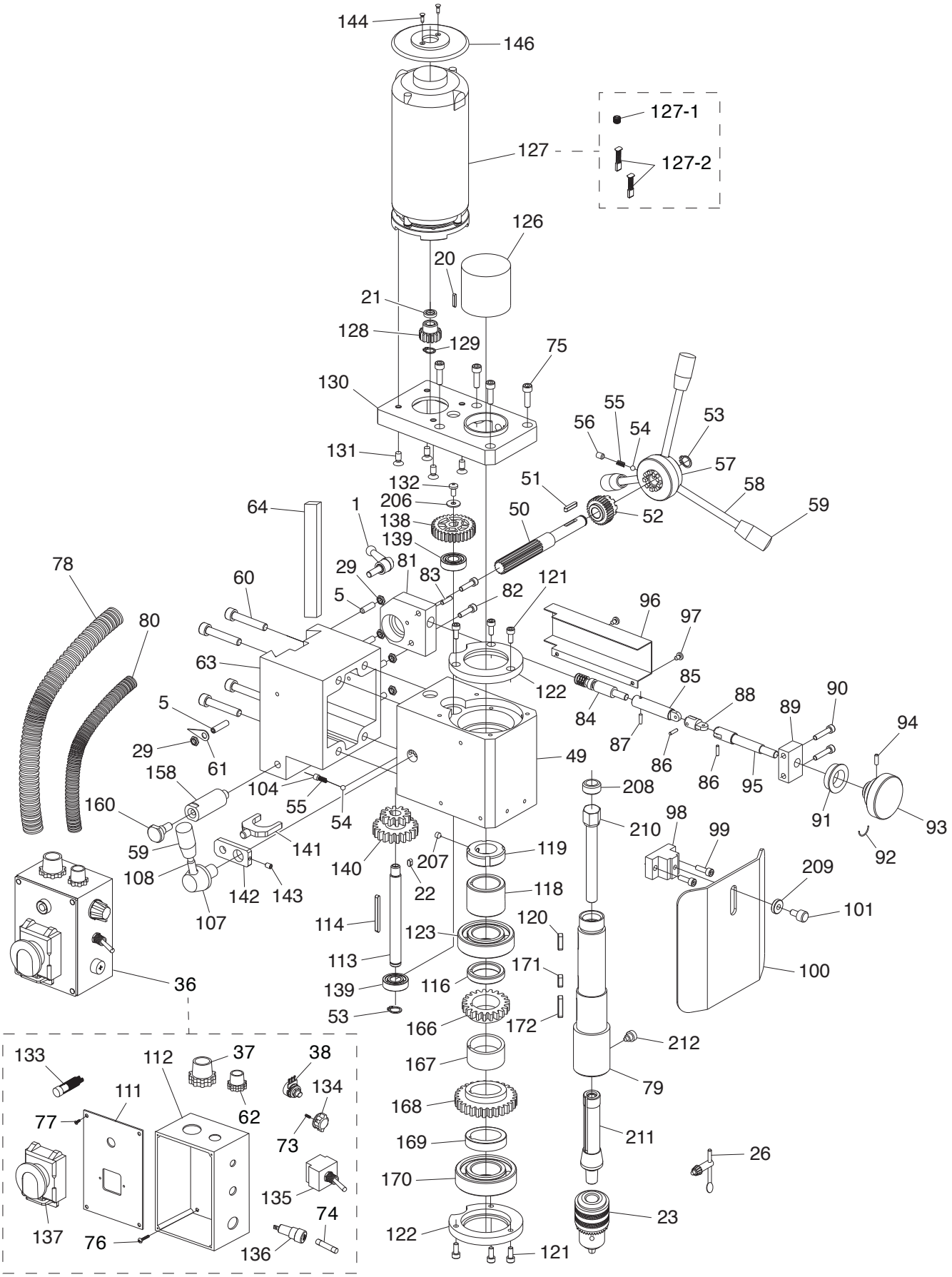
Column Parts List

REF	PART #	DESCRIPTION
2	PT34640002	PIVOT SHAFT
3	PT34640003	KEY 8 X 8 X 12 RE
4	PT34640004	FLAT WASHER 10MM
6	PT34640006	STRAIN RELIEF M20
7	PT34640007	ELECTRICAL BOX
8	PT34640008	LAMP ZD10 YELLOW
9	PT34640009	FLAT HD SCR M4-.7 X 20
10	PT34640010	FAN SUNJUN SJ5010 DC12V 0.18A
11	PT34640011	CIRCUIT BOARD FC-04F DC12V/110V
12	PT34640012	TAP SCREW M2.9 X 6.5
13	PT34640013	ELECTRICAL BOX COVER
14	PT34640014	FLAT WASHER 8MM
15	PT34640015	CORD CLAMP
16	PT34640016	PHLP HD SCR M4-.7 X 6
17	PT34640017	HEX NUT M4-.7
18	PT34640018	PHLP HD SCR M5-.8 X 8
19	PT34640019	TAP SCREW M2.9 X 6.5
24	PT34640024	CROSS SLIDE TABLE
25	PT34640025	T-SLOT NUT 7/16", M10-1.5
27	PT34640027	OIL BOTTLE
28	PT34640028	HEX WRENCH SET (3, 4, 5, 6MM)
30	PT34640030	ADJUSTABLE HANDLE M8-1.25 X 16
31	PT34640031	SPANNER WRENCH 45-52MM
32	PT34640032	SPINDLE LOCKING PIN
33	PT34640033	WRENCH 36MM OPEN-END
34	PT34640034	WRENCH 17 X 19MM OPEN-ENDS
35	PT34640035	WRENCH 8 X 10MM OPEN-ENDS
39	PT34640039	PIVOT PLATE
40	PT34640040	LOCK WASHER 10MM
41	PT34640041	CAP SCREW M10-1.5 X 30
42	PT34640042	POINTER
43	PT34640043	SET SCREW M6-1 X 22
44	PT34640044	COLUMN TILT SCALE
45	PT34640045	TILT GIB
46	PT34640046	GEAR RACK 11"
47	PT34640047	FLAT HD CAP SCR M6-1 X 12

REF	PART #	DESCRIPTION
65	PT34640065	DEPTH STOP
66	PT34640066	DEPTH STOP GIB
67	PT34640067	Z-AXIS SCALE
68	PT34640068	COLUMN
69	PT34640069	ELECTRICAL BOX ASSEMBLY
70	PT34640070	HEX NUT M24-3
71	PT34640071	MOUNTING PLATE
72	PT34640072	CONNECTING STRUT
102	PT34640102	SPACER 7 X 17 X 16MM
103	PT34640103	CAP SCREW M6-1 X 16
105	PT34640105	POWER CORD 18G 3W 27" IEC C14
150	PT34640150	CIRCUIT BOARD FC350BJ/110V
151	PT34640151	LOCK COLLAR
152	PT34640152	ROTOR SHAFT
153	PT34640153	KEY 4 X 4 X 8 RE
154	PT34640154	SPRING SUPPORT
155	PT34640155	TORSION SPRING
156	PT34640156	SPRING HOUSING
157	PT34640157	ACORN NUT M8-1.25
159	PT34640159	SUPPORT GUIDE
161	PT34640161	SPACER 18 X 26.5 X 10MM
162	PT34640162	FLAT WASHER 8MM
163	PT34640163	SPRING COVER
164	PT34640164	COLUMN COVER
200	PT34640200	SCALE MOUNT
201	PT34640201	FLAT HD SCR M3-.5 X 8
202	PT34640202	RIVET 2 X 3MM NAMEPLATE, ALUMINUM
203	PT34640203	SET SCREW M5-.8 X 6 CONE-PT
204	PT34640204	FLAT HD SCR M5-.8 X 8
220	PT34640220	TAPER PIN W/INT THREADS 6 X 30
221	PT34640221	CAP SCREW M10-1.5 X 35
222	PT34640222	TAPER PIN W/INT THREADS 6 X 30
223	PT34640223	SET SCREW M6-1 X 8 DOG-PT
224	PT34640224	MOUNTING BRACKET
225	PT34640225	FLANGED LEVELING BOLT
226	PT34640226	SUPPORT FOOT M16-2

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Headstock



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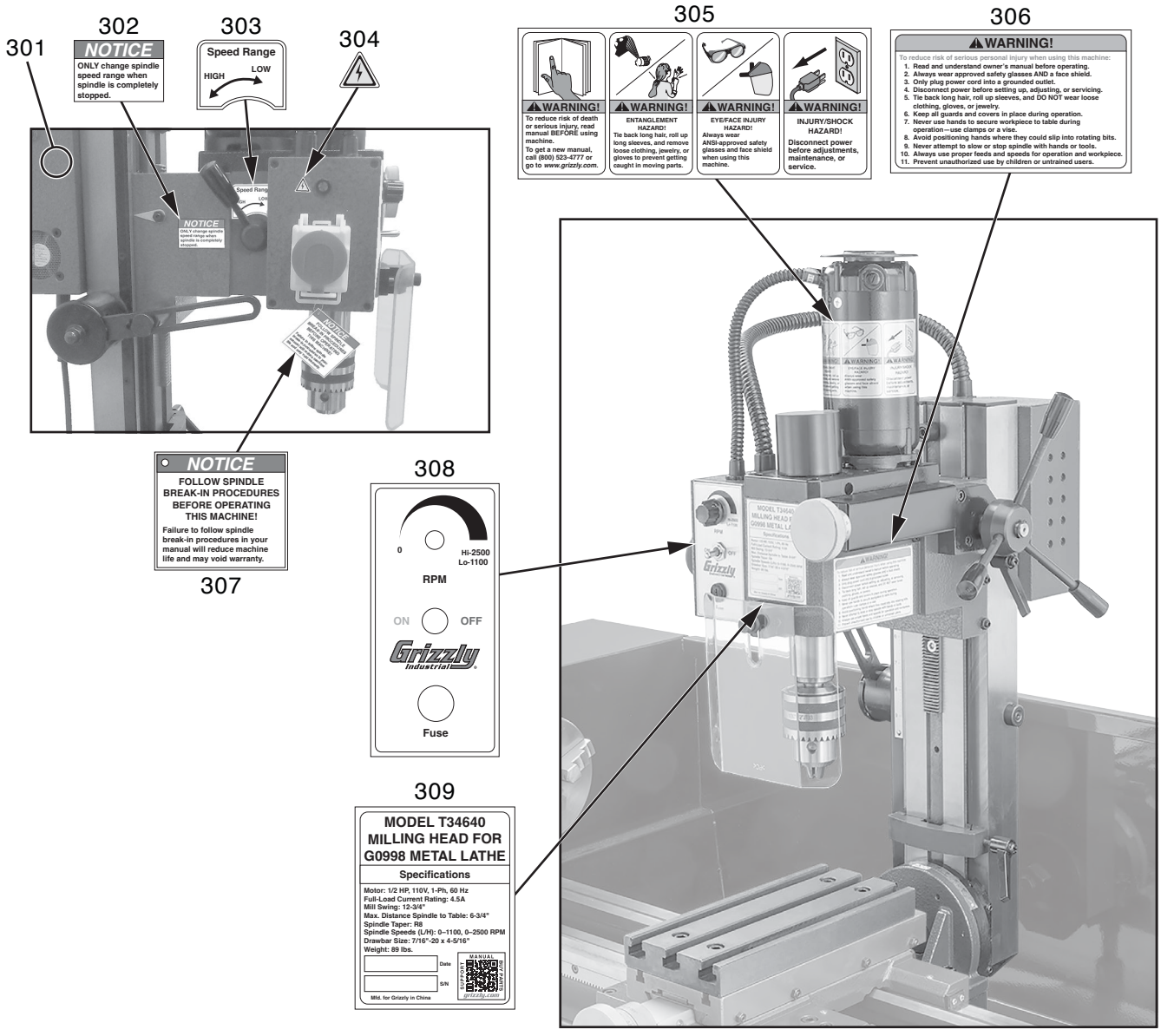
Headstock Parts List

REF	PART #	DESCRIPTION
1	PT34640001	ADJUSTABLE HANDLE M8-1.25 X 16
5	PT34640005	SET SCREW M6-1 X 22
20	PT34640020	KEY 3 X 3 X 16 RE
21	PT34640021	SPACER 9.2 X 14 X 3MM
22	PT34640022	KEY 4 X 4 X 8 RE
23	PT34640023	DRILL CHUCK JT33 1/32"-1/2"
26	PT34640026	DRILL CHUCK KEY 5/16" TH 11T SD-9/16"
29	PT34640029	HEX NUT M6-1 THIN
36	PT34640036	CONTROL BOX ASSEMBLY
37	PT34640037	STRAIN RELIEF 13MM
38	PT34640038	POTENTIOMETER WH24-2 4.7K
49	PT34640049	SPINDLE BOX
50	PT34640050	PINION
51	PT34640051	KEY 4 X 4 X 20 RE
52	PT34640052	BEVEL GEAR 29T
53	PT34640053	EXT RETAINING RING 12MM
54	PT34640054	STEEL BALL 5MM
55	PT34640055	COMPRESSION SPRING 0.4 X 0.8 X 10MM
56	PT34640056	SET SCREW M6-1 X 8
57	PT34640057	DOWNFEED LEVER HUB
58	PT34640058	STUD-UDE M8-1 X 120, 20, 10
59	PT34640059	KNOB M8-1
60	PT34640060	CAP SCREW M8-1.25 X 80
61	PT34640061	POINTER
62	PT34640062	STRAIN RELIEF 8MM
63	PT34640063	SPINDLE BOX SEAT
64	PT34640064	GIB
73	PT34640073	SET SCREW M2-.4 X 3 SLOTTED
74	PT34640074	FUSE 5A 250V 0.25" FAST-ACTING, GLASS
75	PT34640075	CAP SCREW M6-1 X 20
76	PT34640076	PHLP HD SCR M5-.8 X 8
77	PT34640077	TAP SCREW M2.8 X 6.5
78	PT34640078	CONDUIT 13 X 17 X 600MM
79	PT34640079	SPINDLE R8
80	PT34640080	CONDUIT 8 X 12 X 300MM
81	PT34640081	SUPPORT BLOCK
82	PT34640082	CAP SCREW M5-.8 X 20
83	PT34640083	DOWEL PIN 4 X 16
84	PT34640084	WORM SHAFT
85	PT34640085	SLEEVE
86	PT34640086	DOWEL PIN 3 X 12
87	PT34640087	TAPER PIN 3 X 12
88	PT34640088	ADJUSTABLE UNION
89	PT34640089	MICRO DOWNFEED BRACKET
90	PT34640090	CAP SCREW M5-.8 X 25
91	PT34640091	DIAL
92	PT34640092	FLAT SPRING
93	PT34640093	MICRO DOWNFEED DIAL
94	PT34640094	SET SCREW M4-.7 X 12
95	PT34640095	MICRO DOWNFEED SHAFT
96	PT34640096	MICRO DOWNFEED COVER
97	PT34640097	PHLP HD SCR M4-.7 X 6
98	PT34640098	CHIP GUARD COVER
99	PT34640099	CAP SCREW M5-.8 X 16

REF	PART #	DESCRIPTION
100	PT34640100	CHIP GUARD
101	PT34640101	THUMB SCREW M6-1 X 12
104	PT34640104	SET SCREW M6-1 X 6
107	PT34640107	SHIFT LEVER HUB
108	PT34640108	STUD-DE M8-1 X 70, 20
111	PT34640111	CONTROL BOX COVER
112	PT34640112	CONTROL BOX
113	PT34640113	IDLER SHAFT
114	PT34640114	KEY 4 X 4 X 45 RE
116	PT34640116	SPACER 30.2 X 41 X 7.5MM
118	PT34640118	SPACER 30 X 42 X 32MM
119	PT34640119	SPANNER NUT M27-1.5
120	PT34640120	KEY 5 X 5 X 18 RE
121	PT34640121	CAP SCREW M5-.8 X 12
122	PT34640122	BEARING COVER
123	PT34640123	BALL BEARING 6206ZZ
126	PT34640126	DRAWBAR COVER
127	PT34640127	MOTOR 1/2HP 110VDC
127-1	PT34640127-1	BRUSH CAP
127-2	PT34640127-2	CARBON BRUSH ASSEMBLY (2-PC)
128	PT34640128	MOTOR GEAR 14T
129	PT34640129	EXT RETAINING RING 9MM
130	PT34640130	MOTOR SEAT
131	PT34640131	FLAT HD CAP SCR M6-1 X 10
132	PT34640132	PHLP HD SCR M5-.8 X 10
133	PT34640133	LAMP ZD10 GREEN
134	PT34640134	SPINDLE SPEED DIAL
135	PT34640135	TOGGLE SWITCH KNI-302
136	PT34640136	FUSE HOLDER BF021 6A 250VAC
137	PT34640137	E-STOP BUTTON KEDU 02A1131
138	PT34640138	GEAR 30T
139	PT34640139	BALL BEARING 6001ZZ
140	PT34640140	TRANSMISSION GEAR
141	PT34640141	SHIFT FORK
142	PT34640142	GEAR SHIFT LINK
143	PT34640143	SET SCREW M5-.8 X 8
144	PT34640144	TAP SCREW M2.9 X 6
146	PT34640146	MOTOR COVER
158	PT34640158	STANDOFF-HEX MF M10-1.5 X 8, M8-1.25
160	PT34640160	SHOULDER BOLT M8-1.25 X 13, 11 X 12
166	PT34640166	GEAR 21T
167	PT34640167	BUSHING
168	PT34640168	GEAR 29T
169	PT34640169	SPACER 35.1 X 42 X 17.5MM
170	PT34640170	BALL BEARING 6007ZZ
171	PT34640171	KEY 5 X 5 X 16 RE
172	PT34640172	KEY 5 X 5 X 20 RE
206	PT34640206	FLAT WASHER 5MM
207	PT34640207	SET SCREW M6-1 X 8 CONE-PT
208	PT34640208	BUSHING
209	PT34640209	FLAT WASHER 6 X 16 X 4MM
210	PT34640210	DRAWBAR 7/16-20 X 5/8, 4-5/16
211	PT34640211	ARBOR R8 X JT33
212	PT34640212	SHOULDER PIN

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Labels & Cosmetics



REF	PART #	DESCRIPTION
301	PT34640301	TOUCH-UP PAINT, GRIZZLY GREEN
302	PT34640302	SPEED RANGE NOTICE LABEL
303	PT34640303	HIGH/LOW LABEL
304	PT34640304	ELECTRICITY LABEL
305	PT34640305	COMBO WARNING LABEL

REF	PART #	DESCRIPTION
306	PT34640306	WARNING LIST LABEL
307	PT34640307	SPINDLE BREAK-IN HANG TAG
308	PT34640308	CONTROL PANEL LABEL
309	PT34640309	MACHINE ID LABEL

⚠WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine MUST replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

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