



Shiraz's Premium
CRIBBAGE BOARD
PLANS

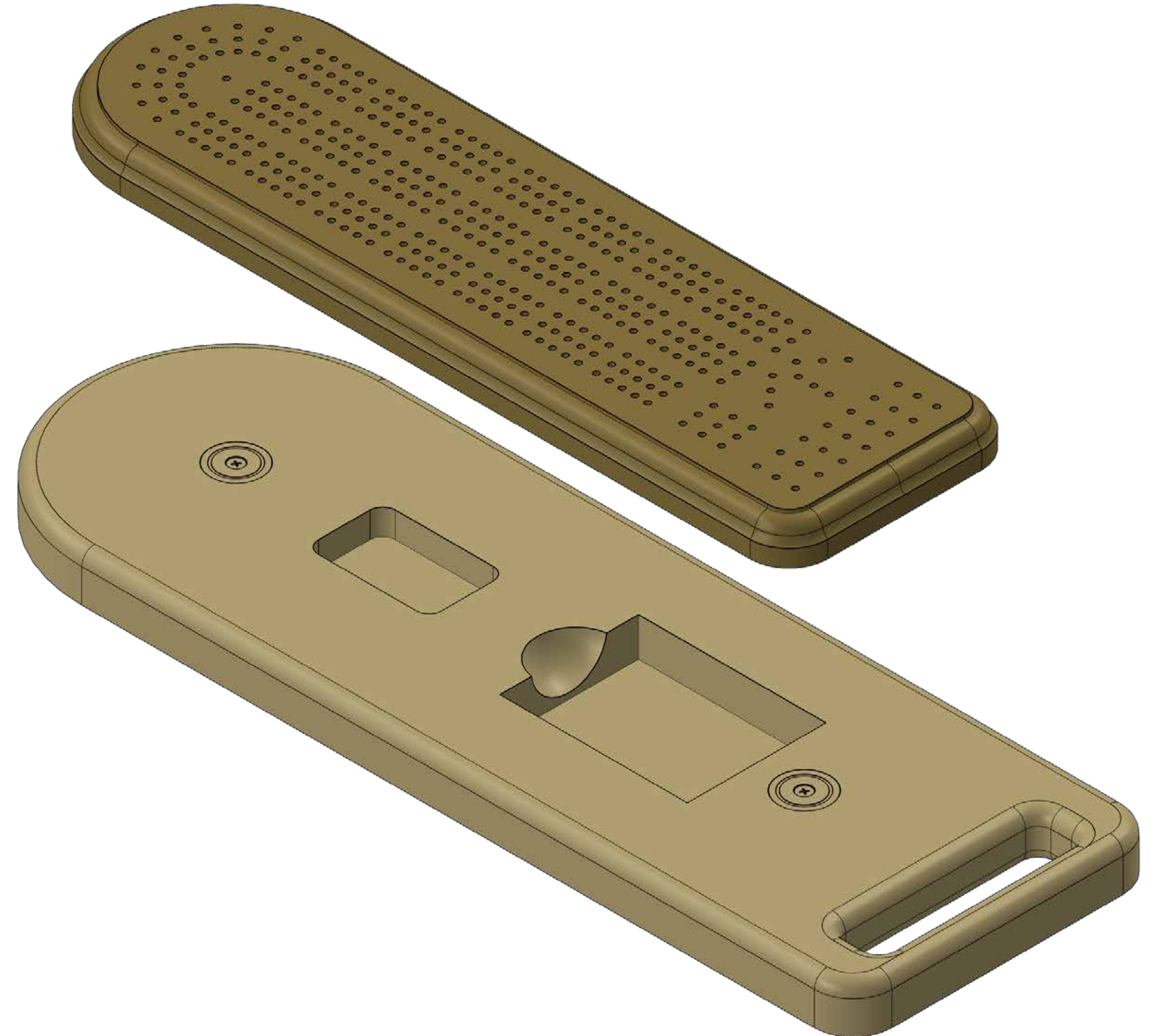
Elevate your game with handcrafted detail.



Grizzly Industrial®

Custom craftsmanship defines this premium cribbage board build designed by Grizzly Founder and CEO Shiraz Balolia. This elegant two-layer board combines beauty with precision for an exceptional quality finished product.

This build highlights a variety of Grizzly tools and accessories, as well as unique finishing techniques. The plans includes a full material and cut list with step-by-step instructions. Whether you're building for yourself or as a gift, this project is a perfect showcase of skill and style.



MATERIAL LIST

Item	Qty	Dimensions	Notes
Tiger Maple	1	1" x 6½" x 19"	Base panel
Curly Koa	1	1" x 5" x 16"	Top panel
Cribbage Pegs	12	Standard size	Metal or wood
Wood Glue	1	N/A	High-strength adhesive
Finish	1	N/A	Naphtha and lacquer
Magnets	2	1" diameter	Purchase from Home Depot
Steel Washers	2	1" diameter	Opposite of magnets
Premium Felt Pads	4	1" diameter	Purchase from Home Depot
Acrylic Cribbage Board Templates	1	¼" thick	Purchase from Amazon

SUGGESTED TOOLS

South Bend Resaw Bandsaw SB1080

Grizzly Oscillating Edge Sander G9984

Grizzly Gearhead Drill Press G0808

South Bend 3-Phase Mill with DRO SB1025F

South Bend Wide-Belt Sander SB1096

Grizzly Laminate Trim Router T27139

Grizzly Center Finding Ruler T34082

Straight Edge Ruler

Sanding Block or Orbital Sander

Grizzly Drum & Flap Sander G8749

Grizzly Round Nose Bit 1 ½" C1065 – For card finger groove

Grizzly Roman Ogee Bit C1746 or similar – For top finish

Roundover Bit C1189 ¾" radius or similar – For bottom edge finish

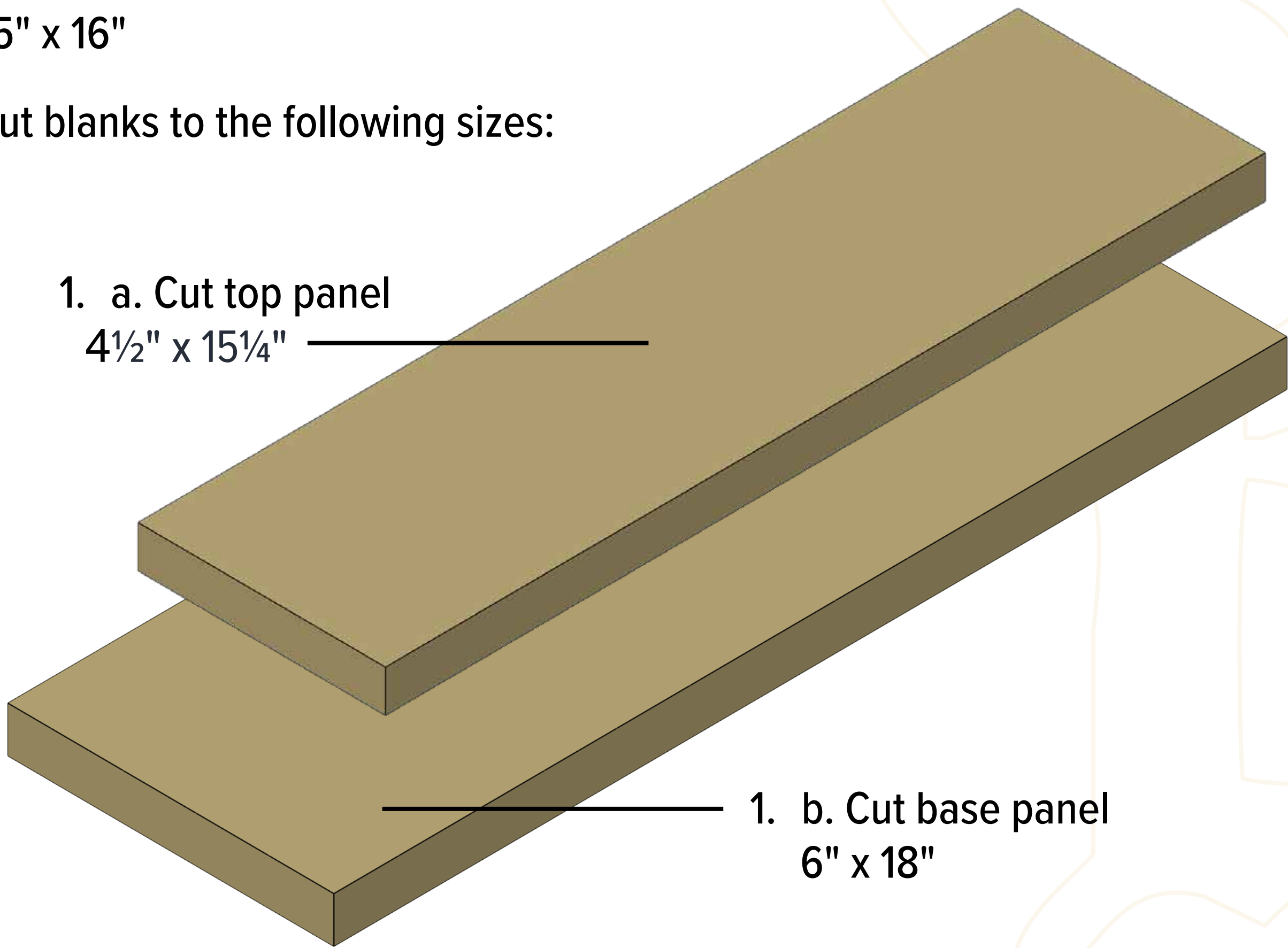
Grizzly
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CUT PANELS

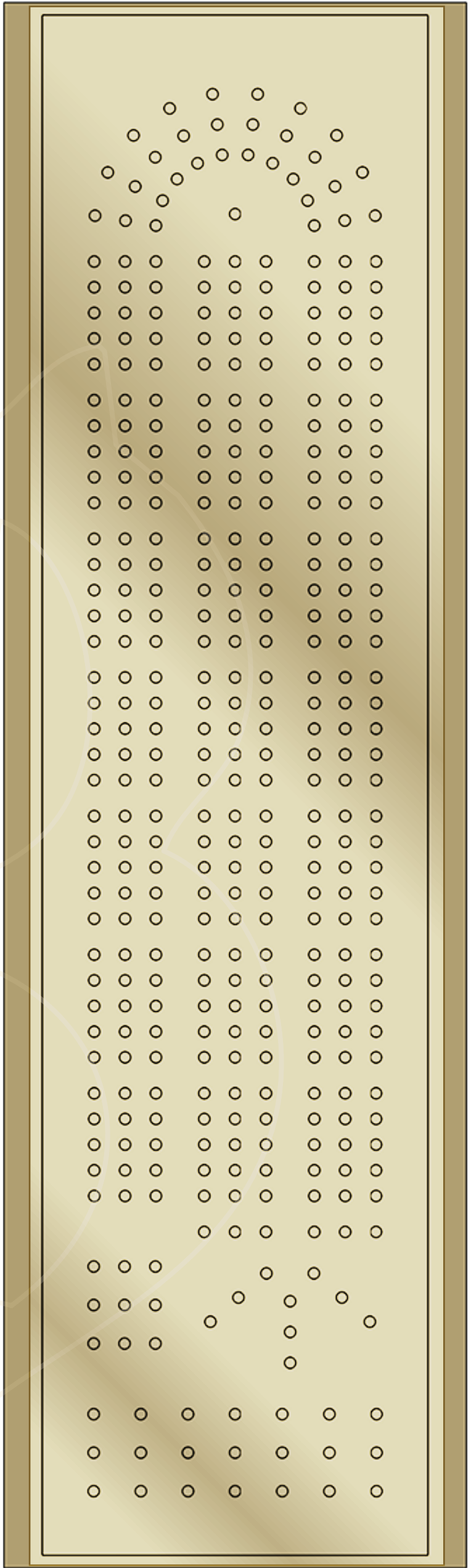
- 1. Acquire blank pieces of wood of the following sizes:
 - a. 6½" x 19"
 - b. 5" x 16"

- 2. Cut blanks to the following sizes:

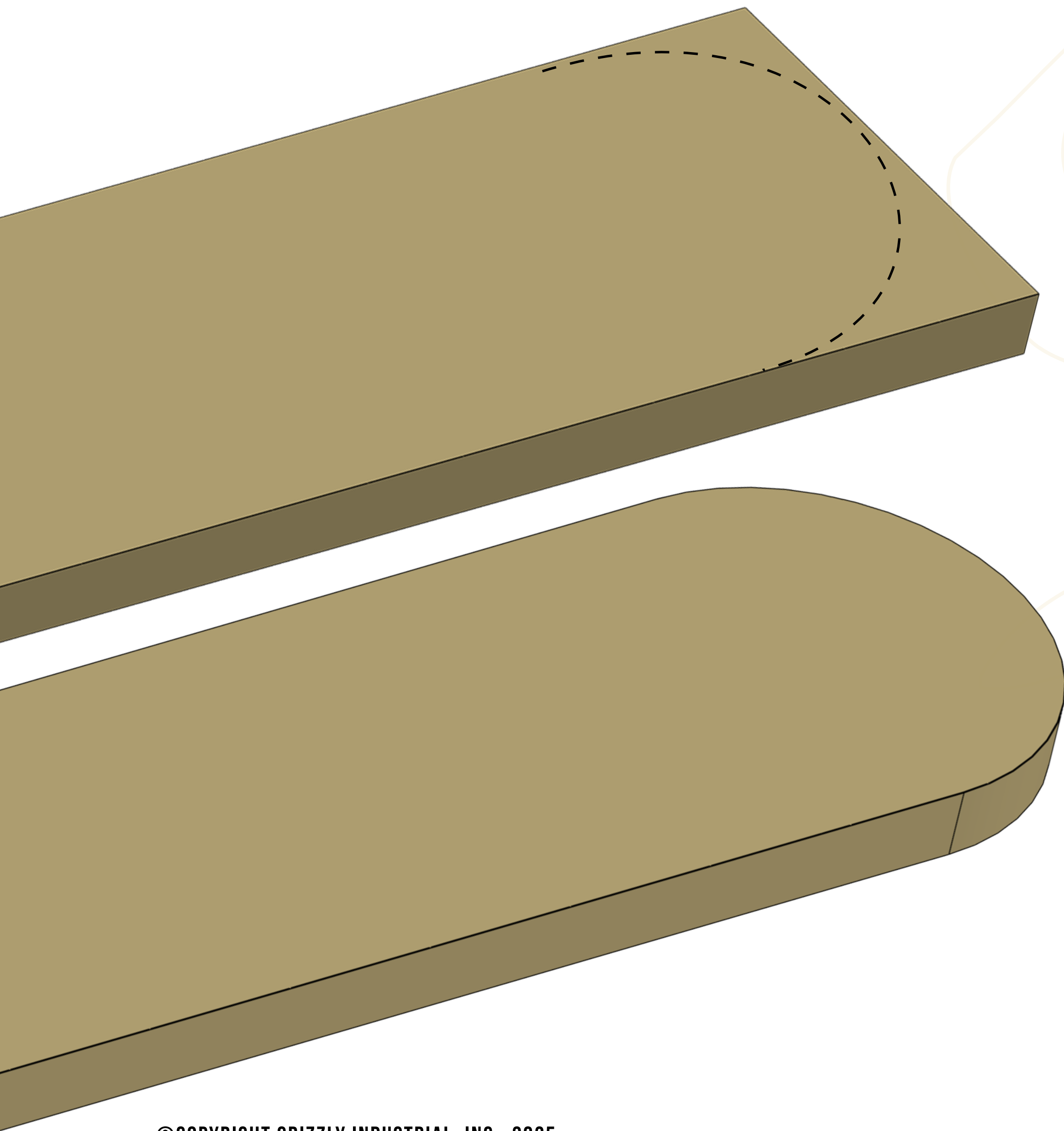


1. a. Cut top panel
4½" x 15¼"

1. b. Cut base panel
6" x 18"



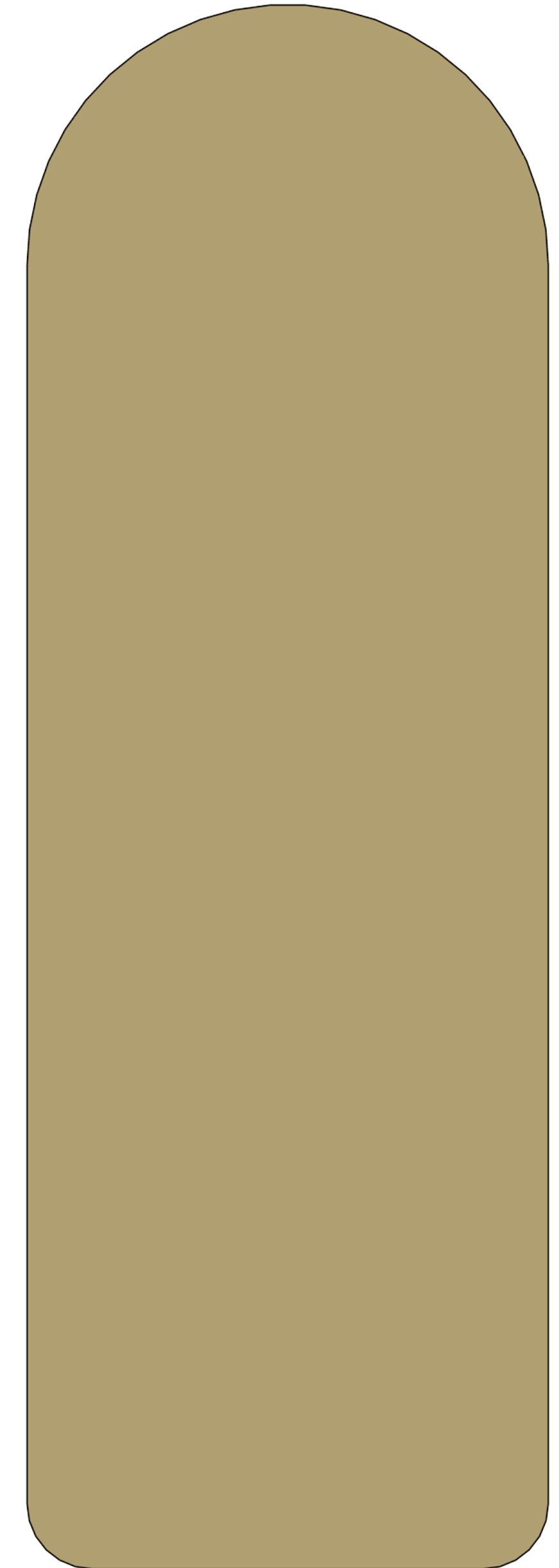
- 3. Center peg holes and tape paper drawings or acrylic template to the top panel.
- 4. Drill 120 holes using a drill press. Peg holes: ⅛" diameter



ROUND BOARDS

5. Transfer the curved lines from the paper template or draw your desired shape onto both panels. Use a bandsaw to cut close to the line (but not up to the line).

Then use an edge sander to sand up to the line.



BOTTOM PANEL CUTS

6. On bottom board perform the following cuts using a mill according to the engineering drawing on pages 11 and 12:

a. Cut out handle.

b. Drill magnet and washer pockets

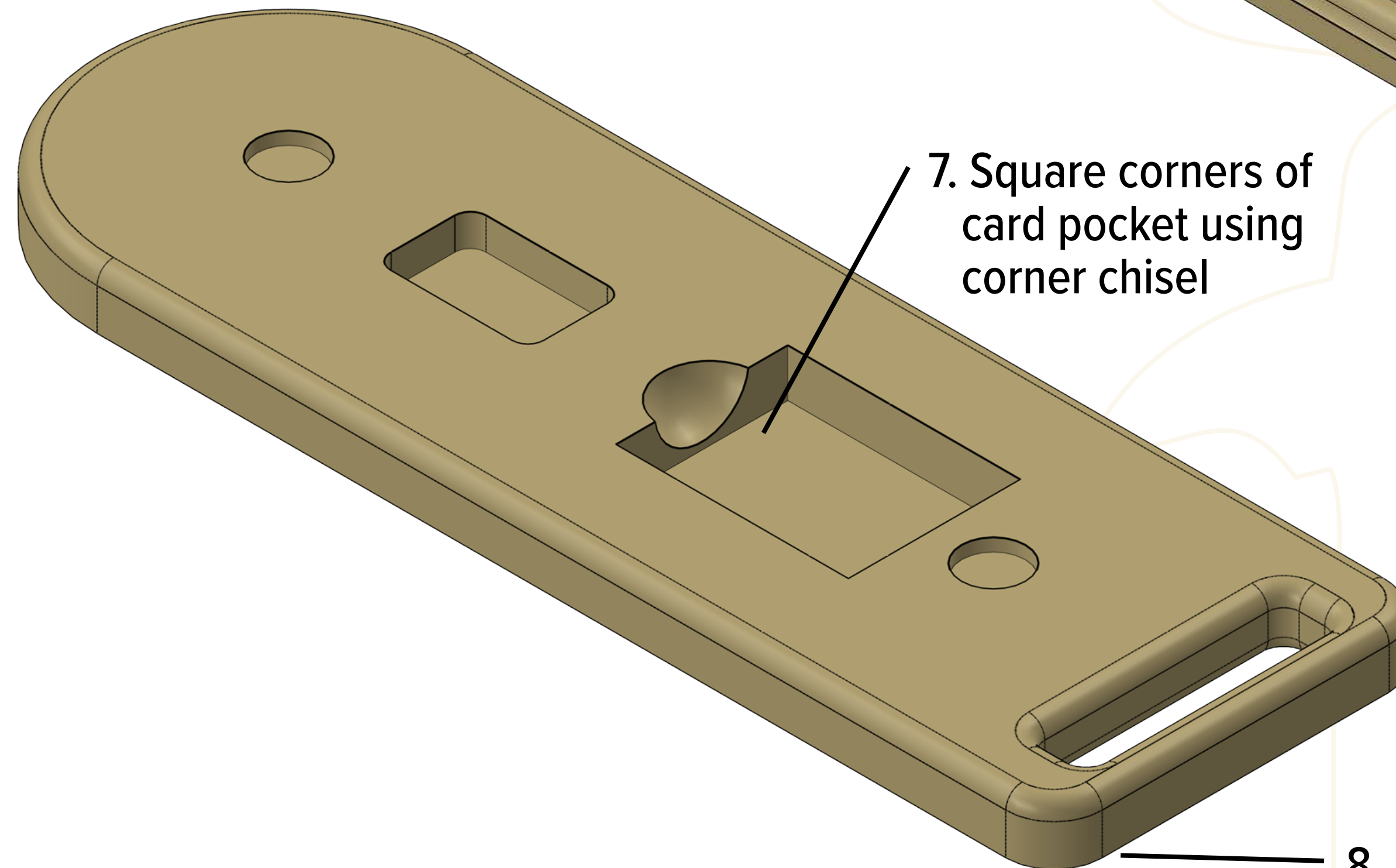
c. Cut out peg pocket.

d. Cut out card pocket.

e. Add finger groove using 1½" round nose bit

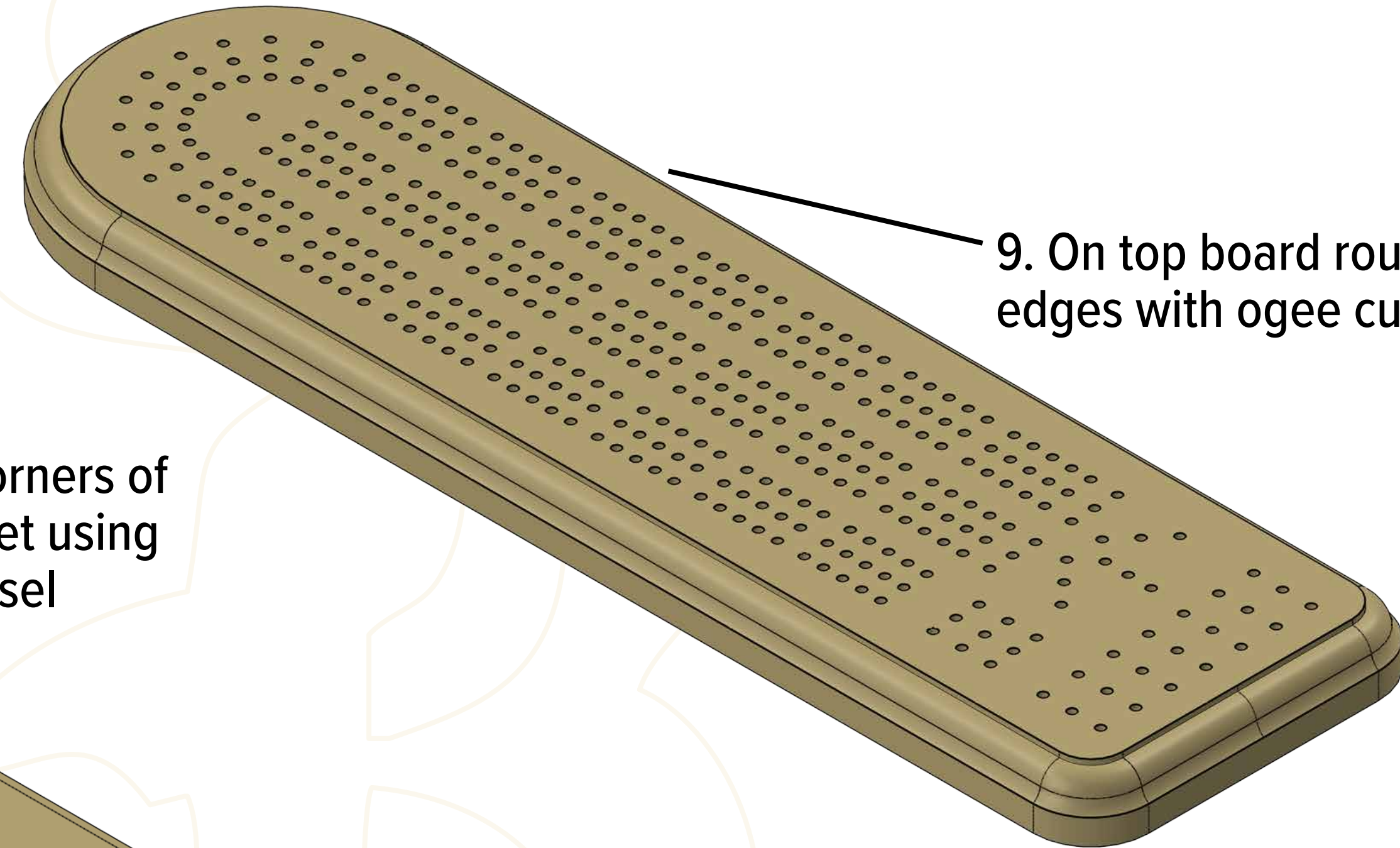
f. Add pad pockets to bottom face

SAND AND REFINE EDGES



7. Square corners of
card pocket using
corner chisel

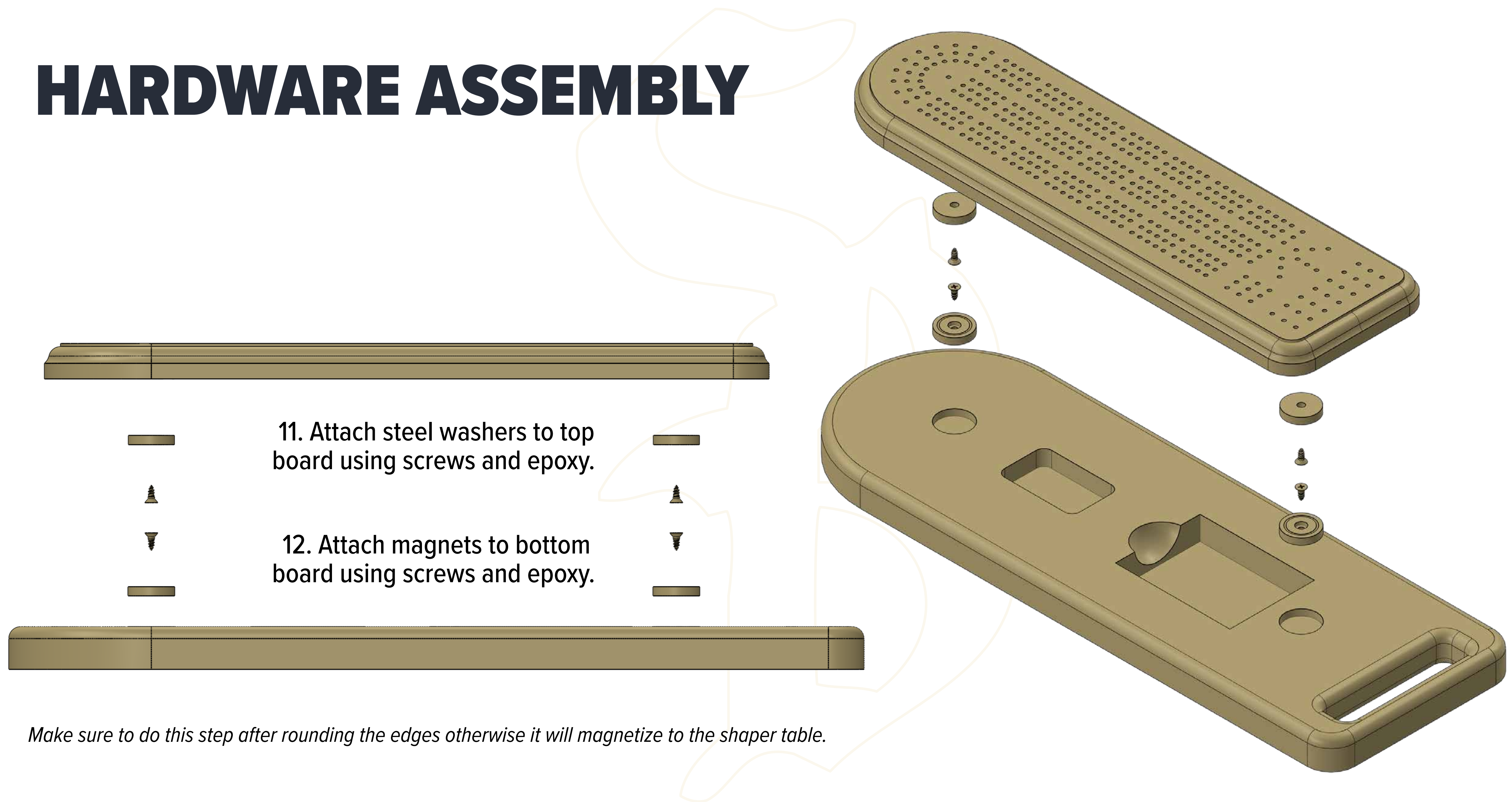
8. Round the top face of the bottom board
and both edges on the handle using
roundover cutter



9. On top board round top face
edges with ogee cutter

10. Drill washer pockets on
bottom face (See template)

HARDWARE ASSEMBLY

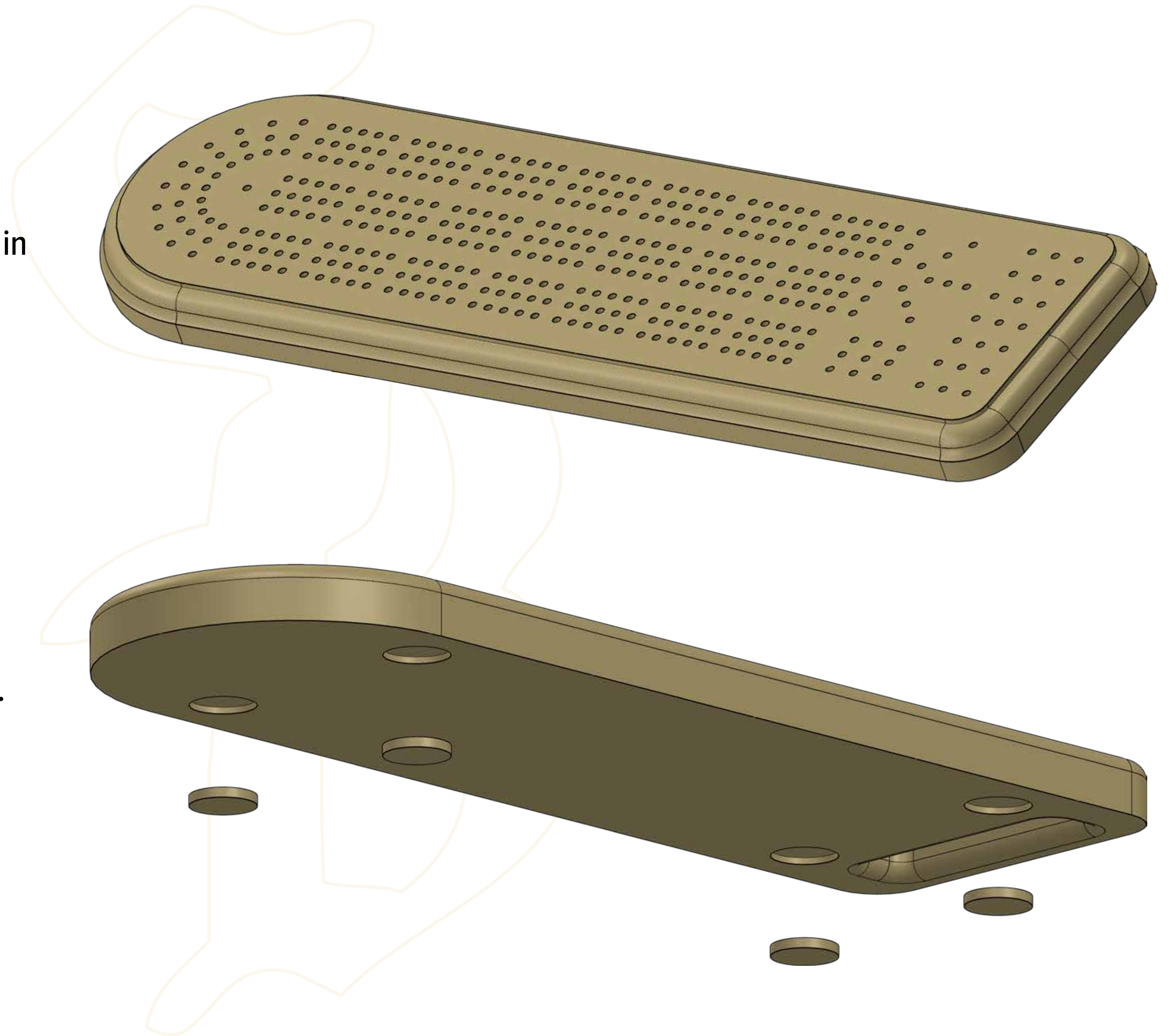


SANDING

13. For a glass-smooth finish, sand all surfaces in sequence using 240, 320, 400, and 600-grit sandpaper.

14. Hand sand any tight areas as needed.

15. Use flap sander for the edges.

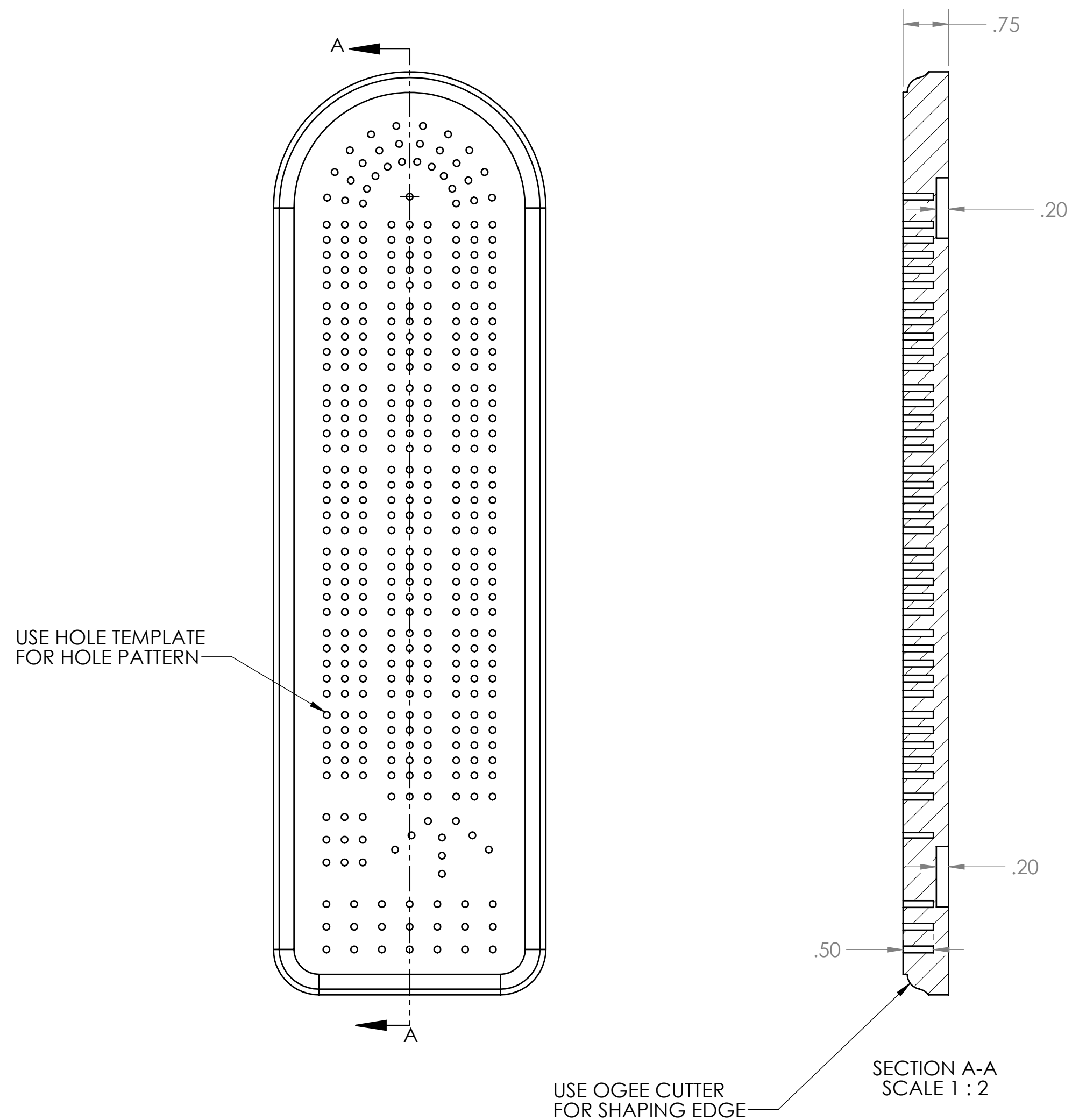


FINISHING

16. Clean all surfaces thoroughly with Naphtha.

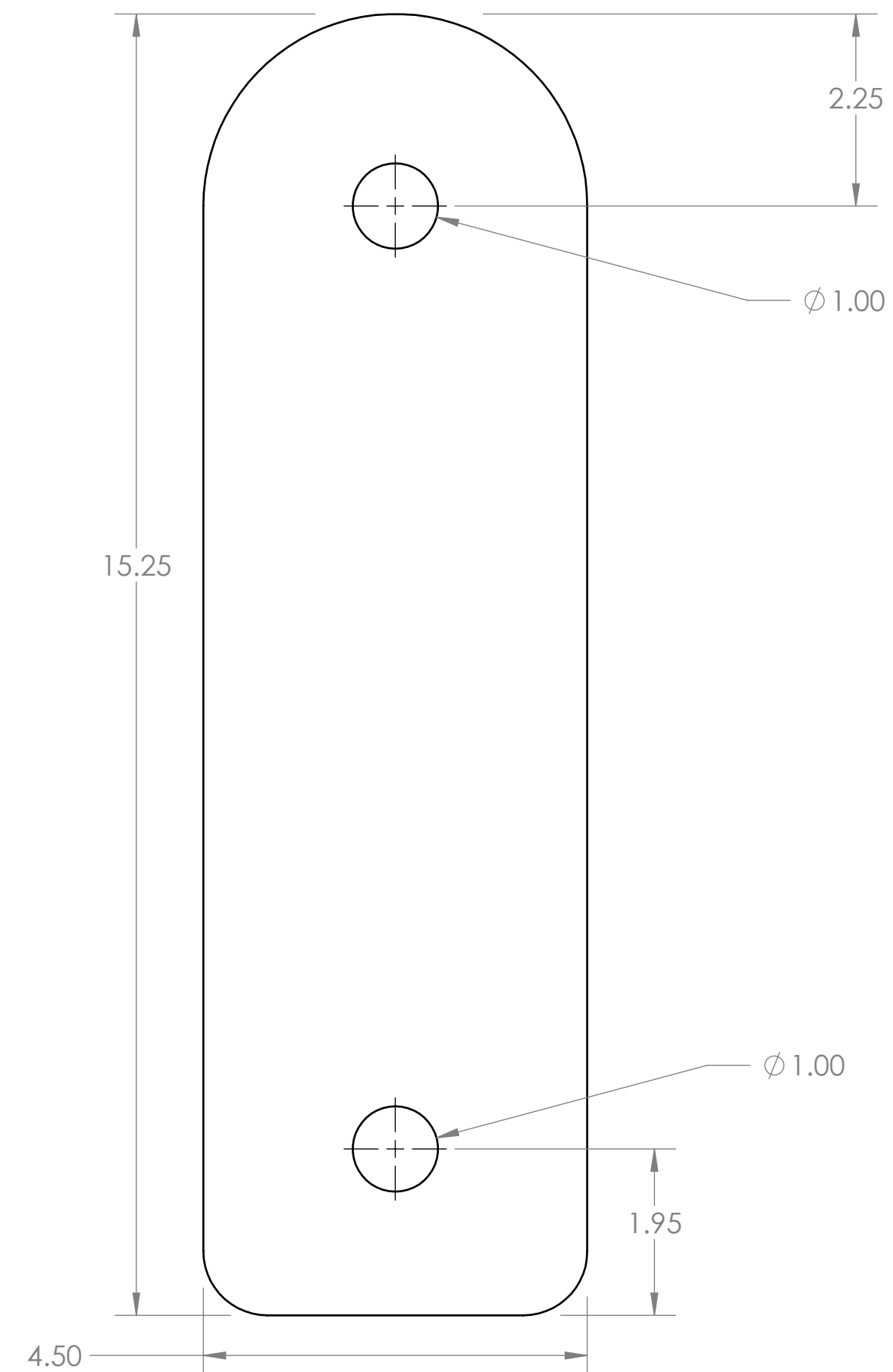
17. Apply 2-3 coats of clear lacquer, allowing to dry between each coat.

18. Add felt pads to bottom board.



- NOTES:
1. **START WITH 5" WIDE X 16" BLANK.**
 2. ONCE BLANK IS TRIMMED TO FINAL DIMENSIONS (4.5" X 15.25") CENTER HOLE TEMPLATE ON TOP.
 3. TAPE EDGES OF TEMPLATE AND DRILL HOLES.
 4. EDGE OF BOARD SHOULD NOT BE SHAPED UNTIL AFTER HOLES ARE DRILLED.

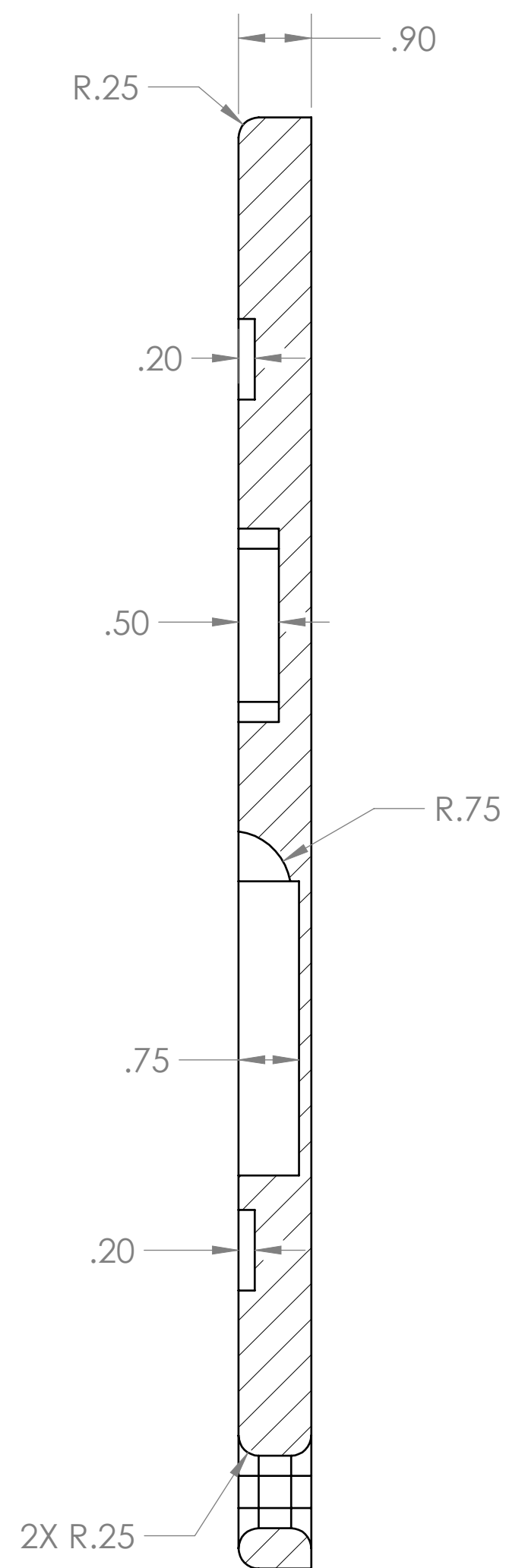
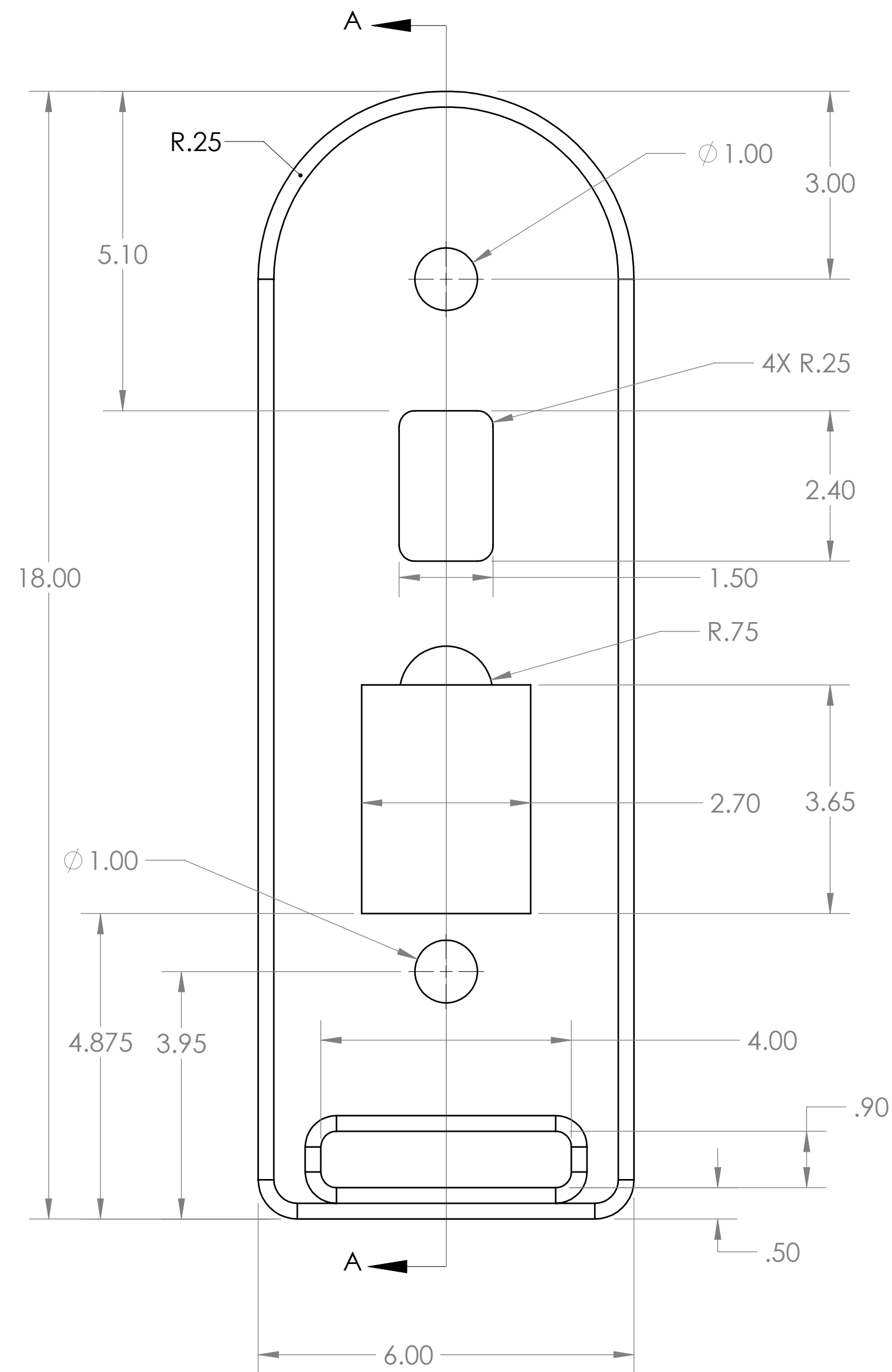
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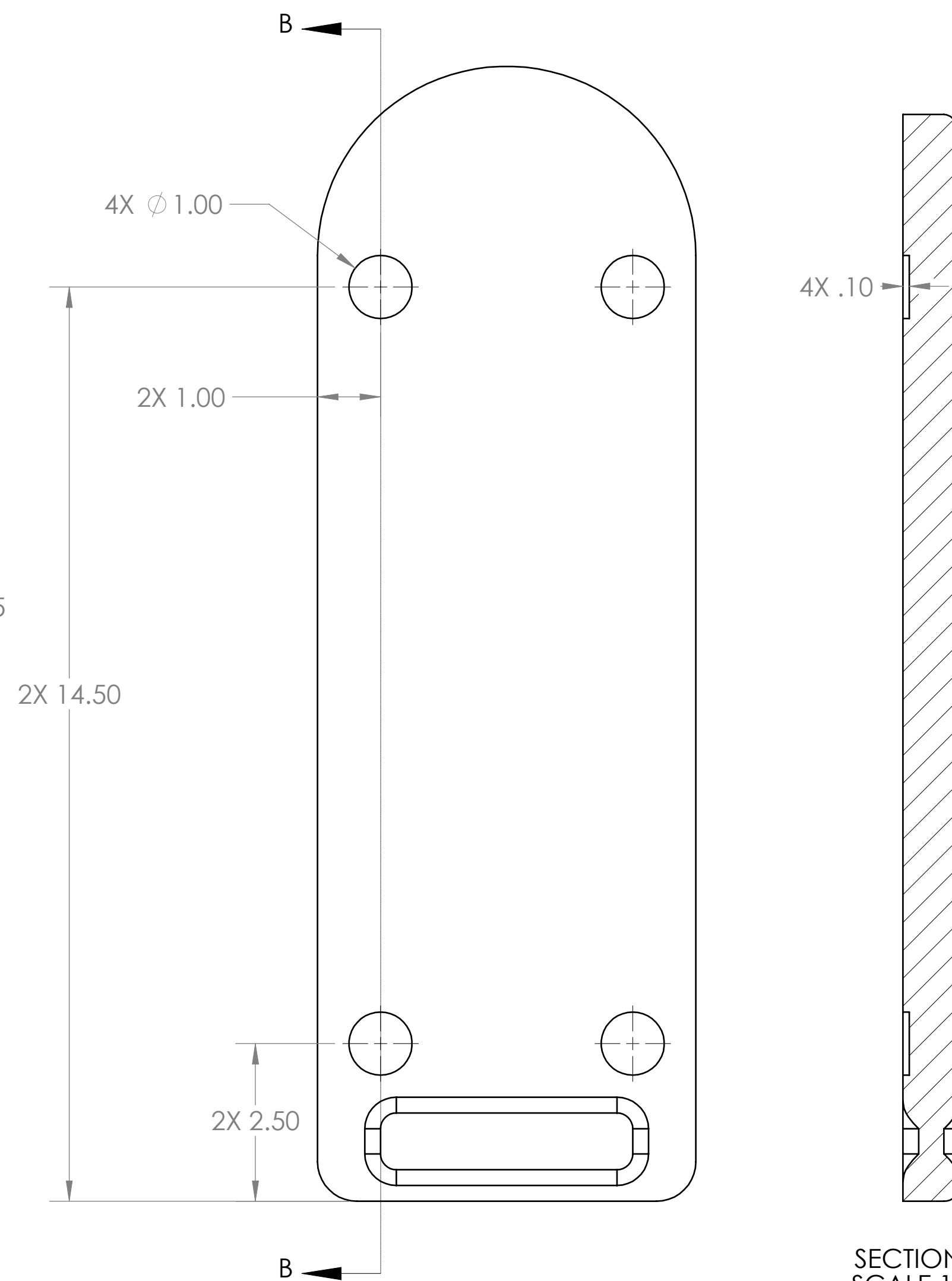
Cribbage Board Top

Cribbage Board Instructional Drawings

Grizzly®



SECTION A-A
SCALE 1 : 2.5



SECTION B-B
SCALE 1 : 2.5

Cribbage Board Bottom

Cribbage Board Instructional Drawings

INSTRUCTIONS

CUTS

1. Acquire blank pieces of wood at the following sizes.
 - a. 6½" x 19"
 - b. 5" x 16"
2. Cut blanks to the following sizes.
 - a. 6" x 18"
 - b. 4½" x 15¼"
3. Center and tape hole pattern to the top board. (4½" x 15¼" board)
4. Drill holes following hole pattern using drill press and drill bit.
5. Round boards – draw on intended curves. Use a bandsaw to cut close to the line (but not up to the line). Then use edge sander to sand up to the line.

DETAIL CUTS

6. On bottom board, perform the following cuts using a mill according to the engineering drawing (page 11 & 12):
 - a. Cut out handle
 - b. Drill magnet pockets
 - c. Cut out peg pocket
 - d. Cut out card pocket
 - e. Add finger groove using 1½" round nose bit.
 - f. Add pad pockets to bottom face.

7. Square corners of card pocket using corner chisel.

SAND AND REFINE EDGES

8. Round the top face of the bottom board and both edges on the handle using a roundover bit.
9. On top board round top face edges with ogee cutter.
10. On top board drill washer pockets on bottom face.

HARDWARE AND ASSEMBLY

11. Attach steel washers to top board using screws and epoxy.
12. Attach magnets to bottom board using screws and epoxy (make sure to do this step after rounding the edges otherwise it will magnetize to the shaper table).

SANDING

13. Sand all surfaces in sequence using 240, 320, 400, and 600-grit sandpaper.
14. Hand sand any tight areas as needed.
15. Use flap sander for the edges.

FINISHING

16. Clean all surfaces thoroughly with Naphtha.
17. Apply 2-3 coats of clear lacquer allowing to dry between each coat.
18. Add felt pads to bottom board.

LINKS:

Grizzly.com:

- South Bend Resaw Bandsaw SB1080
- Grizzly Oscillating Edge Sander G9984
- Grizzly Gearhead Drill Press G0808
- South Bend 3-Phase Mill with DRO SB1025F
- South Bend Wide-Belt Sander SB1096
- Grizzly Laminate Trim Router T27139
- Grizzly Center Finding Ruler T34082
- Straight Edge Ruler
- Sanding Block or Orbital Sander
- Grizzly Drum & Flap Sander G8749
- Grizzly Round Nose Bit 1 ½" C1065 – For card finger groove
- Grizzly Roman Ogee Bit C1746 or similar – For top finish
- Roundover Bit – For C1189 3/4" radius or similar

Home Depot:

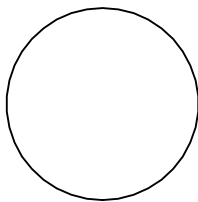
- 1” Felt Pads
- Gorilla Wood Glue
- Watco Lacquer
- VM&P Naphtha
- Magnets

Amazon:

- Acrylic Cribbage Board Templates

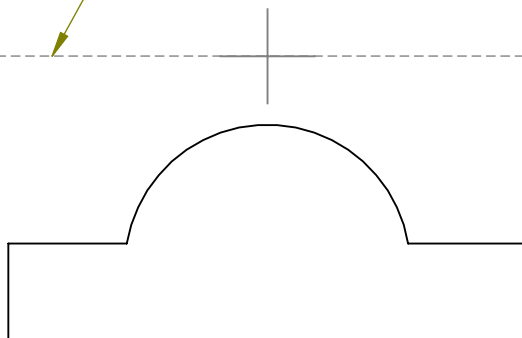
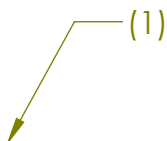
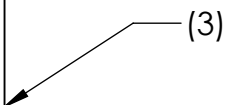
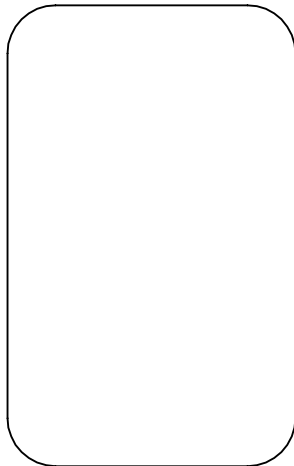
Must use print setting "Actual Size" to maintain dimensional accuracy

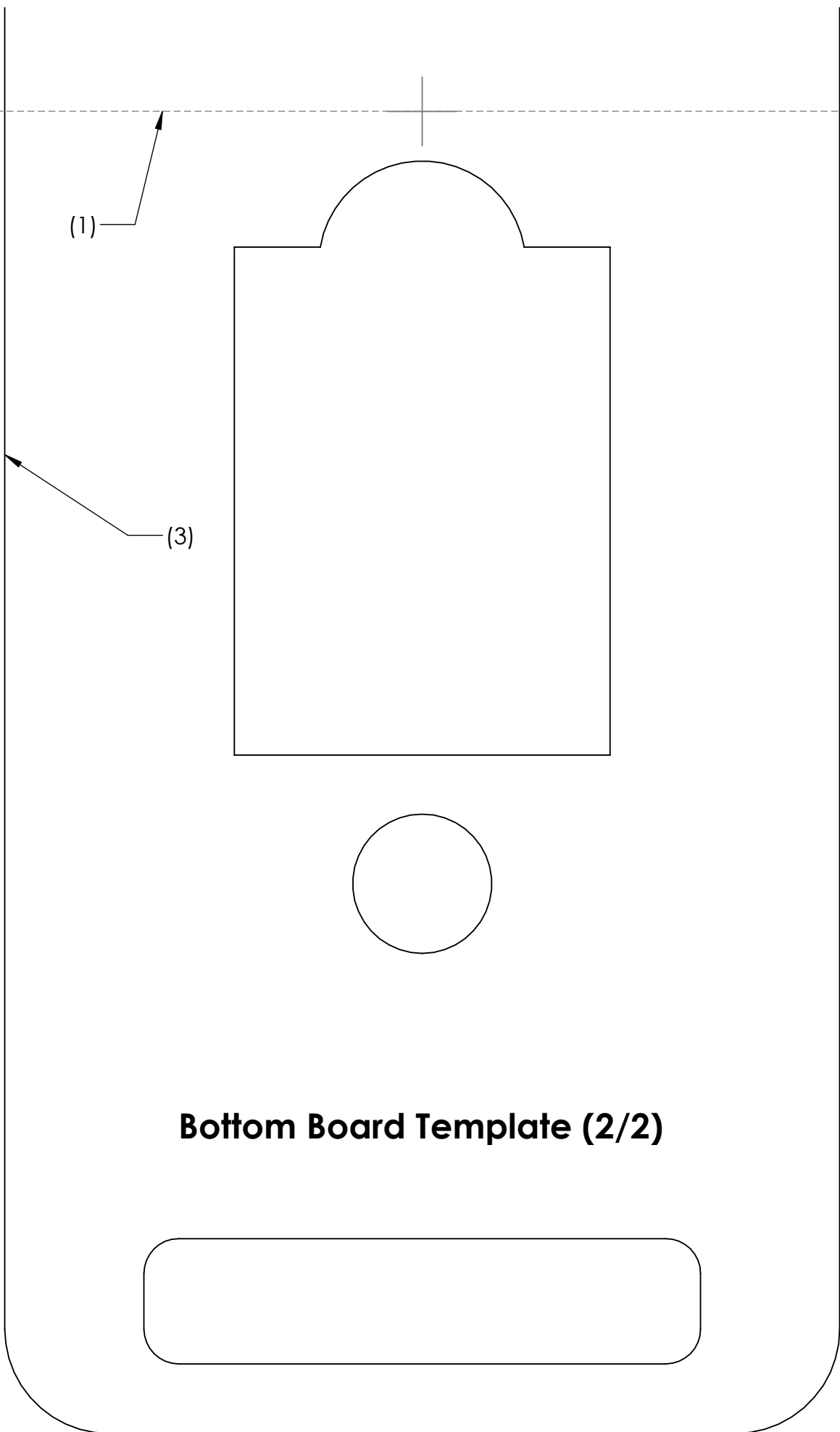
Bottom Board Template (1/2)



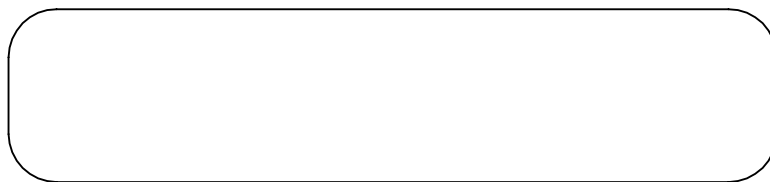
Instructions:

1. Cut along dotted line on both sheets.
2. Tape sheets together, aligning crosshairs and dotted lines.
3. Cut along solid lines to create the template.
4. Apply masking tape directly to wood surface covering the top face completely.
5. Spray glue on tape then adhere the paper template.
6. Cut wood along solid lines to shape the wood.





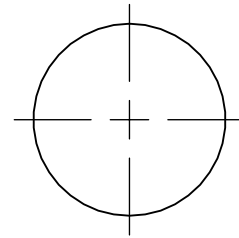
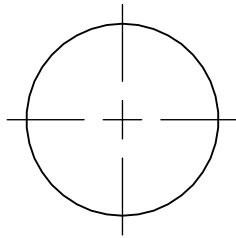
Bottom Board Template (2/2)



Must use print setting "Actual Size" to maintain dimensional accuracy

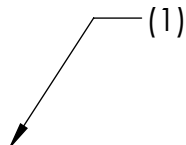
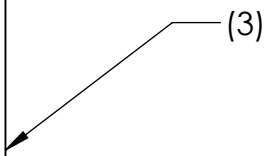
Must use print setting "Actual Size" to maintain dimensional accuracy

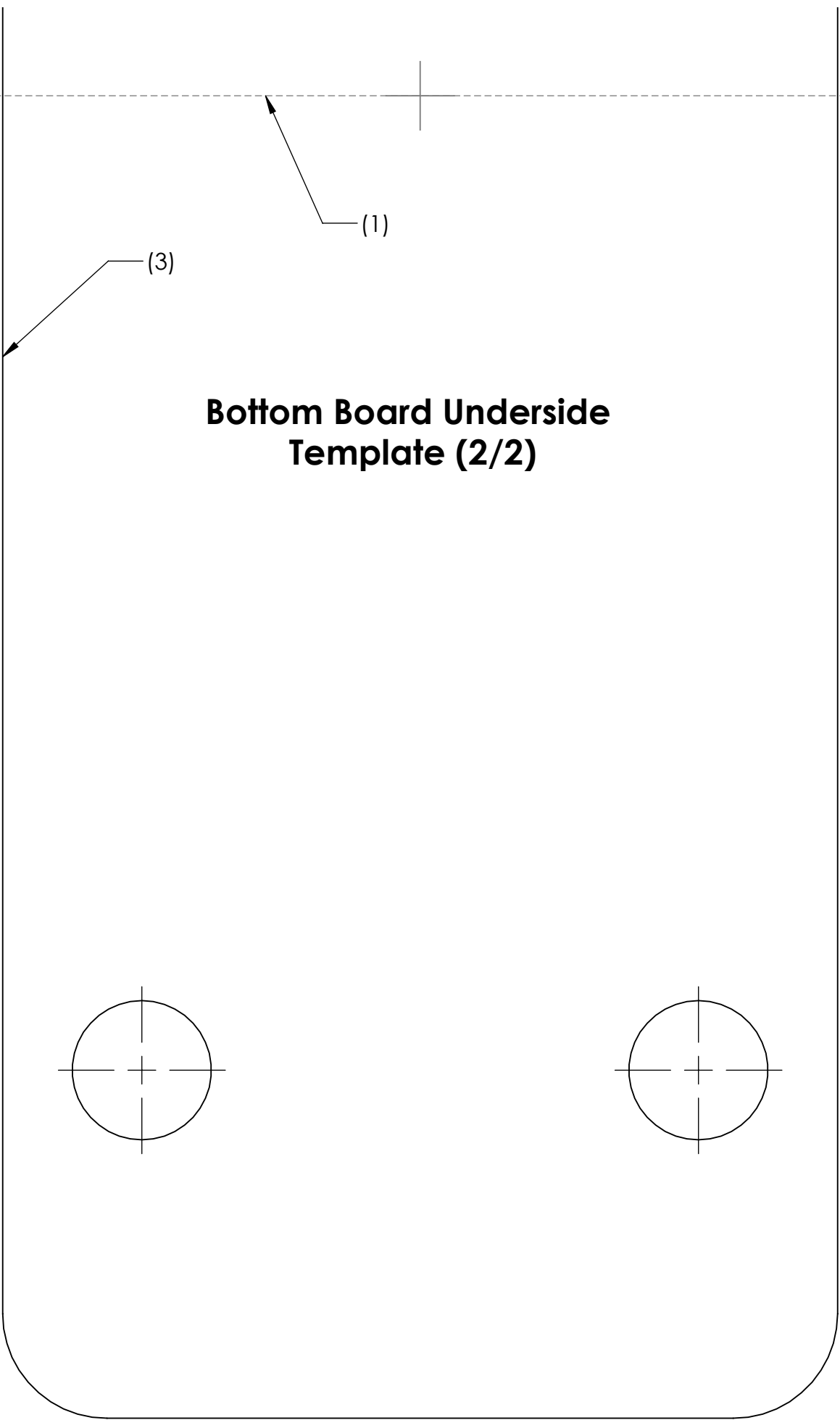
Bottom Board Underside Template (1/2)



Instructions:

1. Cut along dotted line on both sheets.
2. Tape sheets together, aligning crosshairs and dotted lines.
3. Cut along solid lines to create the template.
4. Apply masking tape directly to wood surface covering the face completely.
5. Spray glue on tape then adhere the paper template.
6. Cut wood along solid lines to shape the wood.

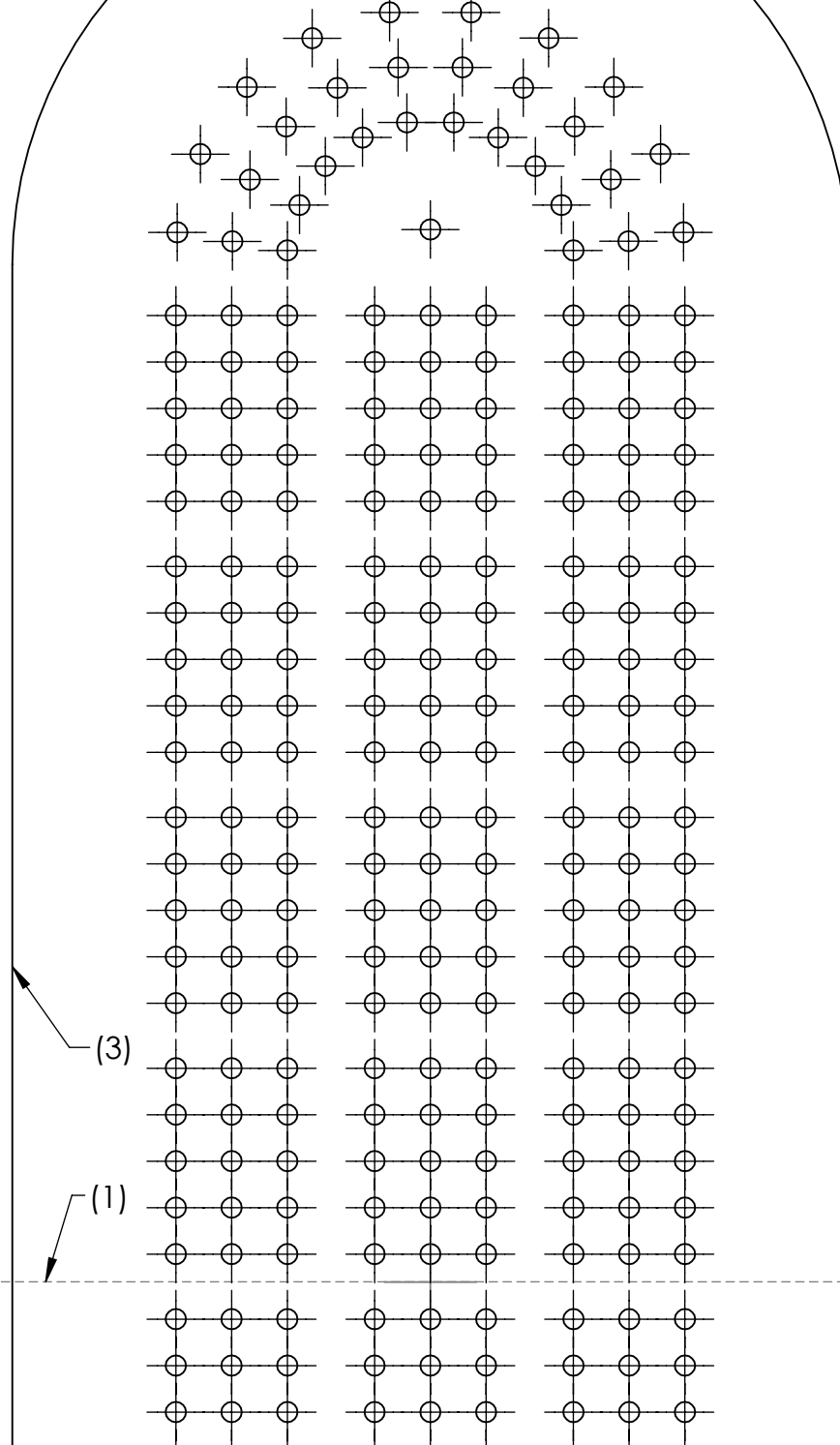


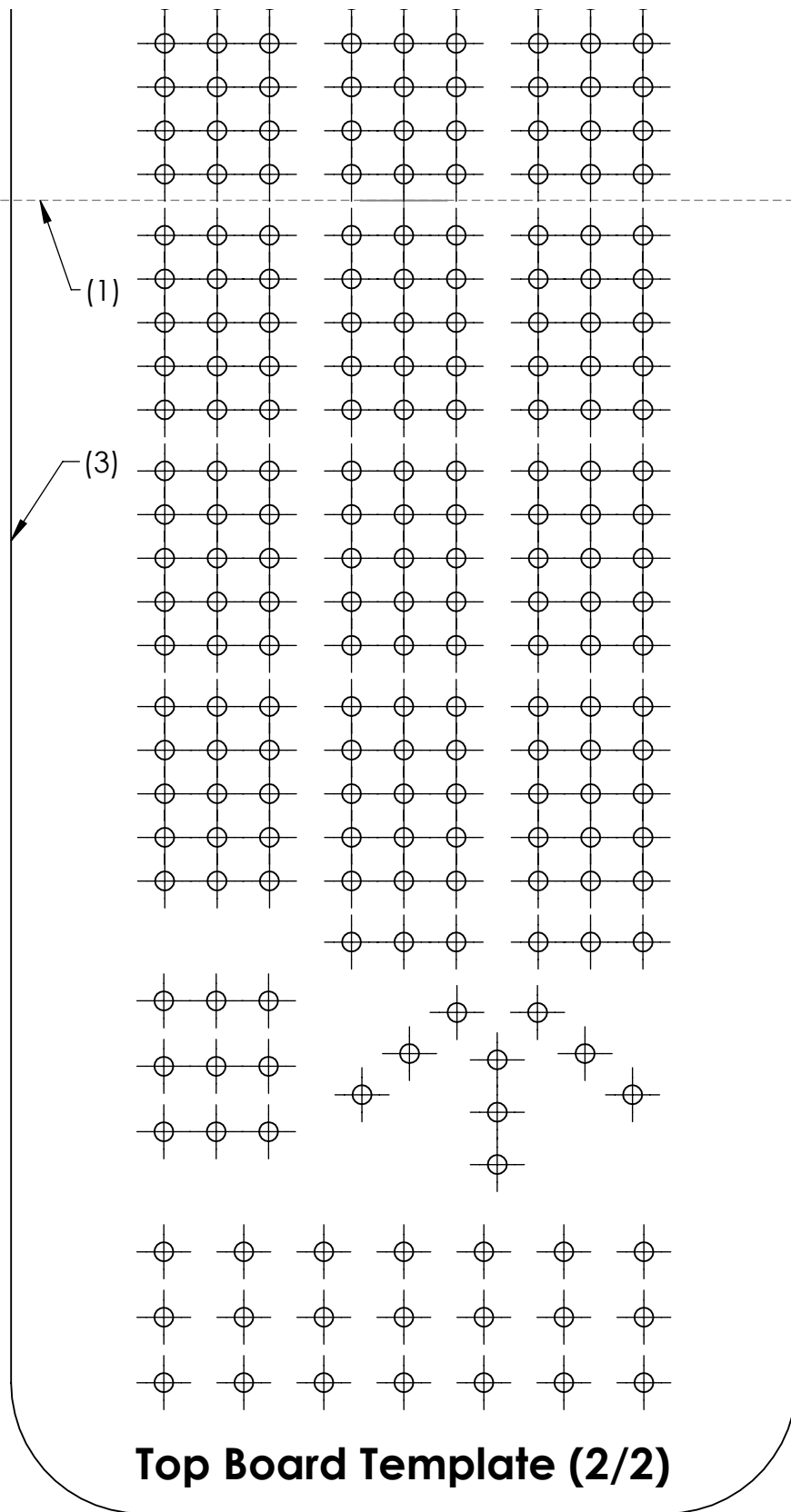


Must use print setting "Actual Size" to maintain dimensional accuracy

Instructions:

1. Cut along dotted line on both sheets.
 2. Tape sheets together, aligning crosshairs and dotted lines.
 3. Cut along solid lines to create the template.
 4. Apply masking tape directly to wood surface covering the top face completely.
 5. Spray glue on tape then adhere the paper template.
 6. Cut wood along solid lines to shape the wood.
- *Must use print setting "Actual Size" to maintain dimensional accuracy*

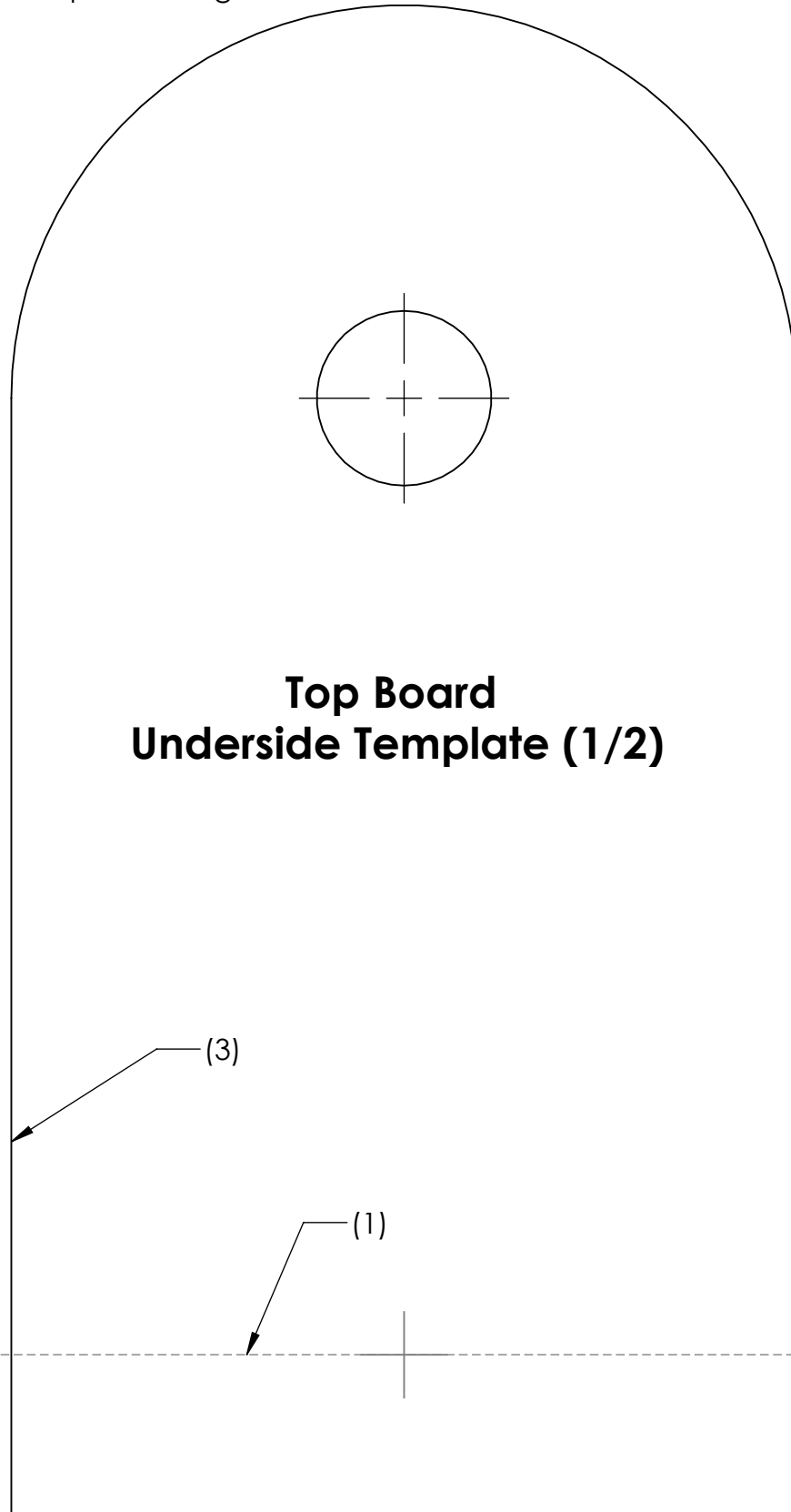
Top Board Template (1/2)

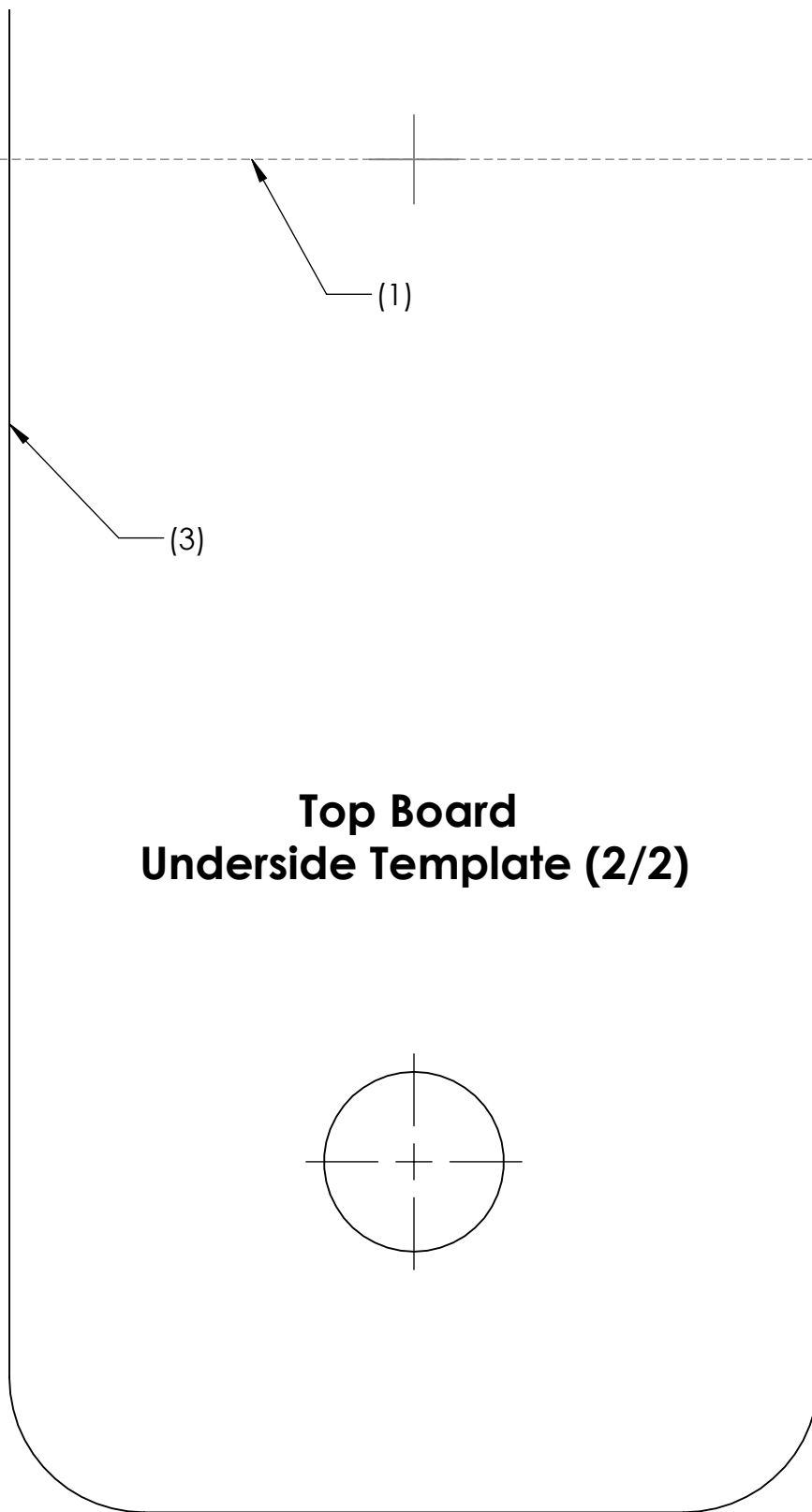


Must use print setting "Actual Size" to maintain dimensional accuracy

Instructions:

1. Cut along dotted line on both sheets.
 2. Tape sheets together, aligning crosshairs and dotted lines.
 3. Cut along solid lines to create the template.
 4. Apply masking tape directly to wood surface covering the face completely.
 5. Spray glue on tape then adhere the paper template.
 6. Cut wood along solid lines to shape the wood.
- *Must use print setting "Actual Size" to maintain dimensional accuracy*





**Top Board
Underside Template (2/2)**

Must use print setting "Actual Size" to maintain dimensional accuracy