

Grizzly Industrial®

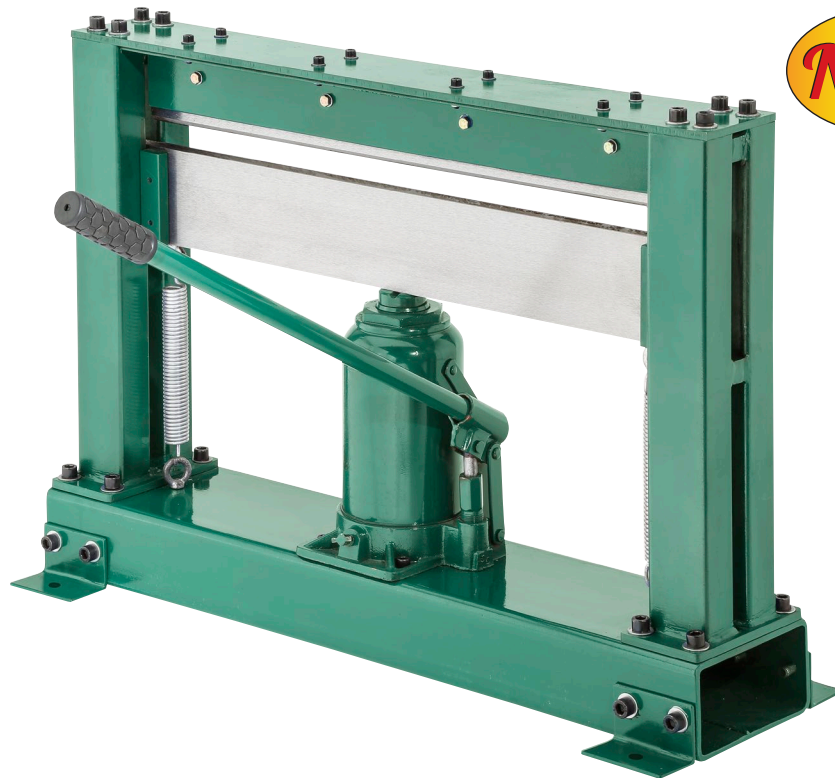
CORPORATE HEADQUARTERS

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July, 2019

Introducing the Grizzly Model T28930 24" Hydraulic Bending Brake



New!

MACHINE HIGHLIGHTS (*see Machine Data Sheet for full specifications*)

- Bend up to 12-gauge aluminum, 14-gauge mild steel, or 18-gauge stainless-steel sheet metal with a brake range of 0–90°.
- Bend forms automatically when clamping pressure is applied between upper and lower bending dies.
- Minimum reverse bend is 1" with a maximum beam lift of 1".
- Hydraulic ram provides 20 tons of pressure for easy bending power.
- Weighs approximately 125 lbs.

The Model T28930 is available for \$299.95 and is covered by a one-year warranty. For more information call **1-800-523-4777** or visit **www.grizzly.com**.

Due to rapidly changing market conditions our prices may be increased at any time without prior notice. Our website is updated with any changes as they occur.



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL T28930 24" HYDRAULIC BENDING BRAKE

Product Dimensions:

Weight..... 125 lbs.
 Width (side-to-side) x Depth (front-to-back) x Height..... 29-1/2 x 10-1/2 x 21-1/2 in.
 Footprint (Length x Width)..... 10-1/2 x 29-1/2 in.

Shipping Dimensions:

Type..... Cardboard
 Content..... Machine
 Weight..... 127 lbs.
 Length x Width x Height..... 30 x 21 x 7 in.
 Must Ship Upright..... Yes

Main Specifications:

Capacities

Maximum Width..... 24 in.
 Maximum Thickness at Half Width Mild Steel..... 14 Gauge
 Maximum Thickness at Full Width Mild Steel..... 16 Gauge
 Aluminum..... 12 Gauge
 Stainless Steel..... 18 Gauge
 Brake Range..... 0 – 90 deg.
 Minimum Reverse Bend..... 1 in.
 Maximum Beam Lift..... 1 in.
 Maximum Operating Pressure..... 20 Tons

Construction

Brake..... Precision-Ground Steel
 Frame..... Steel
 Stand..... Steel

Other Specifications:

Country of Origin China
 Warranty 1 Year
 Approximate Assembly & Setup Time 15 Minutes
 Serial Number Location Machine ID Label
 ISO 9001 Factory No
 Certified by a Nationally Recognized Testing Laboratory (NRTL) No

Features:

20 Tons of Hydraulic Clamping Power for Easy Operation
 Bending Range of 0 – 90 Degrees