

MANUFACTURER'S SAFETY DATA SHEET

COPPER FLAKE POWDER

C.A.S. Number: 7440-50-8

SECTION 1 – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT/MATERIAL: MIPCU*F / MIPCU*C
DISTRIBUTOR: Grizzly Industrial, Inc.
ADDRESS: 1821 Valencia St., Bellingham, WA 98229
TELEPHONE NUMBER: (360) 647-0801

SYNONYM: Copper Powder
CHEMICAL SYMBOL: Cu
CAS #: 7440-50-8

SECTION 2 – COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS #Range	% by Wt
Copper	7440-50-8	>98.75

SECTION 3 – HAZARDS IDENTIFICATION

EYE CONTACT: May cause eye irritation.

SKIN CONTACT: May cause skin irritation.

INHALATION: Dust or fume from metallizing, welding or similar processes can cause respiratory irritation and/or metal fume fever (nausea, vomiting, fever, diarrhea).

INGESTION: May cause nausea, vomiting, diarrhea and metal fume fever.

SECTION 4 – FIRST AID MEASURES

EYES: Flush eyes with plenty of water, lifting the upper and lower eyelids occasionally.
SKIN: Wash the skin using soap or a mild detergent and warm water.
INHALATION: Move the exposed person to fresh air at once. Get medical attention.
INGESTION: Get medical attention.

SECTION 5 – FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Graphite, dolomite or sodium chloride. Do NOT use water.

UNUSUAL FIRE AND

EXPLOSION HAZARDS: Copper powder with particles sizes 50 µm size range are classified as weakly explosive by the U.S. Bureau of Mines Report RI-6516. When present as a dust cloud, will NOT explode readily in air. Not easily ignited by sparks.

FIRE FIGHTING

EQUIPMENT: Wear full bunker gear including a positive pressure self-contained breathing apparatus.

PRECAUTIONS: Keep away from ignition sources (e.g., heat and open flames). Use with adequate ventilation. Keep container closed.

HAZARDOUS DECOMPOSITION: None identified.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

1. Restrict the area to those persons wearing respiratory protection. Do not allow unprotected people into the area until cleanup has been completed.
2. Ventilate the area thoroughly.
3. Collect the powder in a manner that minimizes further dust generation (i.e., use wet or HEPA vacuum methods).
4. Liquids containing powder should be absorbed in vermiculite, dry sand, or earth before disposal. Keep out of sewers and waterways.
5. Recycle or dispose of as a waste (see Section 13).

SECTION 7 – HANDLING AND STORAGE

Avoid dust generation. Wash thoroughly after handling. Avoid dust generation from dried paste. Store powder in a dry area, -18° to 38°C.

SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

VENTILATION REQUIREMENTS: Keep dust and fume levels below occupational exposure limits. Provide adequate local exhaust ventilation in work area where spraying and fusing are being done.

PERSONAL PROTECTIVE EQUIPMENT

EYES: Wear ANSI approved chemical goggles or safety glasses as dictated by conditions of use.

SKIN: The use of impervious gloves or barrier cream to protect skin is recommended.

INHALATION: Do not breathe dust or fume. Use with adequate ventilation. If ventilation is inadequate, use NIOSH/MSHA approved respirator.

OTHER: Eating and smoking should not be permitted in areas where dust or fume is present.

SECTION 9 – CHEMICAL AND PHYSICAL PROPERTIES

APPEARANCE AND ODOR:	Reddish powder; odorless
FLASH POINT:	Above 700°C
FLAMMABILITY:	Non-flammable
AUTOIGNITION TEMPERATURE:	Not determined
pH:	Not applicable
VAPOR PRESSURE:	1 mm Hg @ 1628°C
VAPOR DENSITY:	Not volatile
MELTING POINT:	1083°C
BOILING POINT:	2595°C
SOLUBILITY IN WATER:	Not soluble
SOLUBILITY IN FAT:	Not determined
OCTANOL/WATER PARTITION COEFFICIENT:	Not determined
RELATIVE DENSITY (WATER=1):	Approximately 2
VISCOSITY:	Not applicable

SECTION 10 – STABILITY AND REACTIVITY

STABILITY: Stable to ignition temperature of 700°C.

INCOMPATIBLE MATERIALS: Copper is explosively incompatible with sodium azide.

Copper dusts may react with acetylene gas to form copper acetylides, which are sensitive to shock. Copper mists may react with magnesium to form flammable hydrogen gas.

HAZARDOUS DECOMPOSITION: None identified.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11 – TOXICOLOGICAL INFORMATION

Copper is an essential element of mammalian metabolism. Copper metal has little or no serious toxicity. The most common adverse effect associated with copper is the acute inhalation of copper fume during refining or welding. Inhalation of copper fume or dust may result in metal fume fever, which is characterized by upper respiratory irritation, chills, metallic or sweet taste, nausea and aching muscles. Attacks usually begin after 4-8 hours of exposure and last only 24-48 hours. Inhalation of fumes has been reported to sometimes cause discoloration of the skin and hair. Nausea and vomiting may result if large amounts of copper metal are ingested. This is probably due to the conversion of the swallowed metal copper to its irritating salts. It is unlikely that poisoning by ingestion in industry would progress to a serious point because small amounts induce vomiting, emptying the stomach of copper salts. High airborne concentrations of copper metal would be expected to cause mechanical irritation of the eyes and respiratory tract. Metallic copper may cause keratinization of the hands and soles of the feet, but it is not commonly associated with industrial dermatitis.

No component of this product present at levels greater than 0.1% is identified as a carcinogen by the U.S. National Toxicology Program, the U.S. Occupational Safety and Health Act, or the International Agency for Research on Cancer (IARC).

SECTION 12 – ECOLOGICAL INFORMATION

- 4 No data on the ecological effects of this product have been developed.

SECTION 13 – DISPOSAL CONSIDERATIONS

Disposal must be in accordance with applicable local, state and federal regulations (contact local, state or federal environmental agency for specific rules). Do not dump into sewers, on the ground, or into any body of water.

SECTION 14 – TRANSPORTATION INFORMATION

DOT: RQ, Environmentally Hazardous Substance, Solid NOS (contains Copper), Class 9, UN3077, III Marine Pollutant

DOT EXCEPTION: Under 49 CFR 171.4, except when transporting aboard a vessel, the requirements of this subchapter specific to marine pollutants do not apply to non-bulk packagings transported by motor vehicles, rail cars, and aircraft.

ADR/RID: Not regulated.

IMO/IMDG: RQ Environmentally Hazardous Substances, Solid, NOS (contains Copper), Class 9, UN3077, III Marine Pollutant

ICAO/IATA: Not regulated if shipped in non-bulk packaging.

REPORTABLE QUANTITY: Copper 5,000 lbs.

SECTION 15 – HAZARDOUS MATERIAL IDENTIFICATION SYSTEM / REGULATORY INFORMATION

HEALTH HAZARD: 1 - Slight: Slightly Toxic - May cause slight irritation.

FLAMMABILITY HAZARD: 0 - Minimal: Will not burn under normal conditions.

REACTIVITY HAZARD: 0 - Minimal: Normally stable, does not react with water.

MAXIMUM PERSONAL PROTECTION: E - Safety Glasses, Gloves & Dust Respirator.

OCCUPATIONAL EXPOSURE LIMITS:

Copper Dust and Mists

CAS# 7440-50-8

EINECS# 231-159-6

ACGIH TLV 1.0 mg/m³

NIOSH IDLH 100 mg/m³

OSHA PEL 1.0 mg/m³

IDLH=Immediately dangerous to life and health.

Copper is on the SARA Title III, Section 313 Toxic Chemicals List.

Copper Fume

ACGIH TLV 0.2 mg/m³

NIOSH IDLH 100 mg/m³

OSHA PEL 0.1 mg/m³

IDLH = Immediately dangerous to life and health.

Copper is on the Sara Title III, Section 313 Toxic Chemicals List.

All chemical constituents of these products are listed on the TSCA inventory of chemical substances maintained by the U.S. Environmental Protection Agency (EPA).

SECTION 16: OTHER INFORMATION

Keep out of reach of children. Read and follow all label instructions. This information is based on our present knowledge. However, this is not a guarantee of specific product features. It is the user's responsibility to satisfy themselves as to the suitability and completeness of this information for their own particular use.

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Reviewed by Manufacturer: 06/12