



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0563 6" X 89" OSCILLATING EDGE SANDER

### Product Dimensions:

Weight..... 396 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 50-1/2 x 23 x 49 in.  
Footprint (Length x Width)..... 22-1/2 x 19-1/2 in.

### Shipping Dimensions:

Type..... Wood Crate  
Content..... Machine  
Weight..... 504 lbs.  
Length x Width x Height..... 48 x 30 x 44 in.  
Must Ship Upright..... Yes

### Electrical:

Power Requirement..... 240V, Single-Phase, 60 Hz  
Prewired Voltage..... 240V  
Full-Load Current Rating..... 9A  
Minimum Circuit Size..... 15A  
Connection Type..... Cord & Plug  
Power Cord Included..... Yes  
Power Cord Length..... 10 ft.  
Power Cord Gauge..... 14 AWG  
Plug Included..... No  
Recommended Plug Type..... 6-15  
Switch Type..... Magnetic Switch w/Overload Protection

### Motors:

#### Main

Horsepower..... 2 HP  
Phase..... Single-Phase  
Amps..... 9A  
Speed..... 1725 RPM  
Type..... TEFC Capacitor-Start Induction  
Power Transfer ..... Direct Drive  
Bearings..... Shielded & Permanently Lubricated  
Centrifugal Switch/Contacts Type..... External

### Main Specifications:

#### Operation Information

Sanding Belt Speed..... 3150 FPM  
Sanding Belt Oscillations..... 1/4 in.  
Sanding Belt Length..... 89 in.  
Sanding Belt Width..... 6 in.  
Sanding Belt Tilt..... 0 – 90 deg.

**Table Information**

Table Length.....	26-7/8 in.
Table Width.....	12 in.
Table Thickness.....	1-1/4 in.
Table Travel.....	3-3/4 in.
Floor To Table Height.....	35-3/4 – 39-1/2 in.
End Table Length.....	11-1/2 in.
End Table Width.....	10 in.
End Table Thickness.....	3/4 in.
End Table Travel.....	10 in.

**Platen Information**

Platen Type.....	Graphite Coated
Platen Length.....	30-1/4 in.
Platen Width.....	6-3/4 in.

**Construction**

Table.....	Precision-Ground Cast Iron
Frame.....	Steel
Base.....	Steel
Drive Roller.....	Aluminum
Idler Roller.....	Rubber
Paint Type/Finish.....	Powder Coated

**Other Related Information**

Number of Dust Ports.....	2
Dust Port Size.....	4 in.
Belt Release.....	Quick Release
Drive Roller Size.....	7 in.
Idler Roller Size.....	3-7/8 in.

**Other Specifications:**

Country of Origin .....	Taiwan
Warranty .....	1 Year
Approximate Assembly & Setup Time .....	15 Minutes
Serial Number Location .....	ID Label on Base
Sound Rating .....	90 dB
ISO 9001 Factory .....	No
Certified by a Nationally Recognized Testing Laboratory (NRTL) .....	Yes

**Features:**

- Sanding Surface Tilts Vertical to Horizontal
- T-Slot Table and Miter Gauge
- Quick Release Belt Tension Lever
- Graphite Coated Platen
- Oscillating Sanding Surfaces
- Sanding Belt Oscillates at 52 Cycles per Minute
- Includes 3 Spindles Drums: 1 1/2", 2", 3" x 4 1/2"
- Platen Tilts 0 to 90 degrees (5 deg. Scale)