



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0629 52" 3-IN-1 SHEET METAL MACHINE

### Product Dimensions:

Weight..... Not Available lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 69-1/2 x 28 x 34 in.  
Footprint (Length x Width)..... 55 x 18 in.

### Shipping Dimensions:

Type..... Wood Crate  
Content..... Machine  
Weight..... 791 lbs.  
Length x Width x Height..... 21 x 67 x 29 in.  
Must Ship Upright..... Yes

### Main Specifications:

#### Capacities

Maximum Width..... 52 in.  
Maximum Thickness Mild Steel..... 20 Gauge  
Minimum Reverse Bend..... 1/2 in.  
Maximum Height of Pan/Box Brake Sides..... 1-3/4 in.  
Slip Roll Minimum Cylinder Diameter..... 2 in.  
Slip Roll Roller Diameter..... 2 in.  
Slip Roll Wire Sizes..... 1/4, 5/16, 3/8 in.

#### Construction

Base..... Cast Iron  
Brake..... Precision Ground Steel, Hardened Edge  
Frame..... Cast Iron  
Hold-Down Clamp..... Spring-Loaded Cast I  
Shear Table..... Precision Ground Cast Iron  
Shear Hold-Down Clamp..... Cast Iron  
Table..... Cast Iron  
Shear Blades..... Precision Ground SK-4 or Better Hardened Steel  
Shear Blade Type..... Reversible

### Other Specifications:

Country of Origin ..... China  
Warranty ..... 1 Year  
Approximate Assembly & Setup Time ..... 30 Minutes  
Serial Number Location ..... ID Label on Front of Machine  
ISO 9001 Factory ..... No  
Certified by a Nationally Recognized Testing Laboratory (NRTL) ..... No

### Features:

- Shear Table Front Guides & Adjustable Rear Stops
- Rear Extension Arms
- Powder Coated Paint
- All Steel Construction