



MACHINE DATA SHEET

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MODEL G0718 HINGE BORING MACHINE

Product Dimensions:

Weight	154 lbs.
Width (side-to-side) x Depth (front-to-back) x Height	29 x 25 x 36-5/8 in.
Foot Print (Length x Width).....	15-1/2 x 22-1/2 in.

Shipping Dimensions:

Type	Cardboard Top & Wood Pallet
Content.....	Machine
Weight.....	198 lbs.
Length/Width/Height.....	32 x 29 x 35 in.

Electrical:

Power Requirement	110V/220V, Single-Phase, 60 Hz
Pre-Wired Voltage.....	110V
Full-Load Current Rating.....	10A at 110V, 5A at 220V
Minimum Circuit Size	15A at 110V, 15A at 220V
Switch.....	ON/OFF Switch w/Emergency Stop Paddle & Anti-Start Pin
Switch Voltage	110V/220V
Cord Length	9 ft.
Cord Gauge	14 AWG
Plug Included	Yes
Included Plug Type	NEMA 5-15 for 110V
Recommended Plug/Outlet Type.....	NEMA 6-15 for 220V

Motors:

Main

Type.....	TEFC
Horsepower	1 HP
Voltage	110V/220V
Prewired	110V
Phase	Single-Phase
Amps	10/5A
Speed	3440 RPM
Cycle.....	60 Hz
Number Of Speeds.....	1
Power Transfer.....	Direct Drive
Bearings	Shielded and Permanently Sealed

Main Specifications:

Operation Information

Maximum Depth of Stroke.....	4 in.
Maximum Boring Depth from Edge	4 in.

Other Information

Boring Bit Shaft Thread.....	10mm
Rear Fence.....	12 in. Right, 12 in. Left
Extension Fence.....	28 in.
Back Fence Stop.....	2 Piece
Number of Spindles on Boring Head	3 Spindles (2 Left, 1 Right)

Construction

Rail Shaft Construction.....	SUJ-2 High Carbon Anti-Friction Steel Slide Shaft
Boring Head Construction	Aluminum
Headstock Construction	Sheet Metal
Guard.....	Clear PVC
Head Carriage	Aluminum Alloy
Motor Seat.....	Aluminum Alloy
Table.....	Laminated MDF
Paint	Powder Coated

Other Related Infomation

Swing Boring Head Tolerance	+/- 0.2mm
Number of Dust Ports.....	1
Dust Port Size	4 in.

Other Specifications:

Country Of Origin.....	Taiwan
Warranty.....	1 Year
Serial Number Location	ID Label on Center of the Stand
Customer Cleanup and Assembly Time	30 Minutes

Features:

- Swing boring head tolerance +/- 0.2mm
- Downfeed stroke scale position indicator
- Rear fence scale position indicator
- 28" extension fence
- Manual stroke operation