



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0982 6" X 27" VARIABLE-SPEED MILL/DRILL

Product Dimensions:

Weight..... 324 lbs.
Width (side-to-side) x Depth (front-to-back) x Height..... 34-1/2 x 24-1/2 x 65-1/2 in.
Footprint (Length x Width)..... 22 x 14-1/2 in.
Space Required for Full Range of Movement (Width x Depth)..... 55 x 26-1/2 in.

Shipping Dimensions:

Carton #1

Type..... Wood Crate
Content..... Machine
Weight..... 298 lbs.
Length x Width x Height..... 37 x 29 x 36 in.
Must Ship Upright..... Yes

Carton #2

Type..... Cardboard Box
Content..... Stand
Weight..... 62 lbs.
Length x Width x Height..... 24 x 21 x 35 in.
Must Ship Upright..... Yes

Electrical:

Power Requirement..... 110V, Single-Phase, 60Hz
Full-Load Current Rating..... 11A
Minimum Circuit Size..... 15A
Connection Type..... Cord & Plug
Power Cord Included..... Yes
Power Cord Length..... 72 in.
Power Cord Gauge..... 16 AWG
Plug Included..... Yes
Included Plug Type..... 5-15
Switch Type..... ON/OFF Button

Motors:

Main

Horsepower..... 1 HP
Phase..... Single-Phase
Amps..... 11A
Speed..... 4000 RPM
Type..... Universal
Power Transfer Belt
Bearings..... Sealed & Permanently Lubricated

Main Specifications:

Operation Info

Spindle Travel.....	2-3/4 in.
Max Distance Spindle to Column.....	6-1/2 in.
Max Distance Spindle to Table.....	12-3/8 in.
Longitudinal Table Travel (X-Axis).....	19-3/4 in.
Cross Table Travel (Y-Axis).....	6-1/16 in.
Vertical Head Travel (Z-Axis).....	9-1/4 in.
Drilling Capacity for Cast Iron.....	3/4 in.
Drilling Capacity for Steel.....	5/8 in.
End Milling Capacity.....	5/8 in.
Face Milling Capacity.....	2 in.

Table Info

Table Length.....	27-1/2 in.
Table Width.....	6-3/8 in.
Table Thickness.....	1-5/16 in.
Table Height (from Floor/Base).....	6 in.
Table Weight Capacity.....	66 lbs.
Number of T-Slots.....	3
T-Slot Size.....	12mm
T-Slots Centers.....	1-9/16 in.
X/Y-Axis Travel per Handwheel Revolution.....	0.10 in.
Z-Axis Travel per Handwheel Revolution.....	0.05 in.

Spindle Info

Spindle Taper.....	R-8
Number of Vertical Spindle Speeds.....	Variable
Range of Vertical Spindle Speeds.....	100 - 2000 RPM
Quill Diameter.....	2.36 in.
Drawbar Thread Size.....	7/16-20
Drawbar Length.....	11-3/16
Spindle Bearings.....	Tapered Roller Bearings

Construction

Spindle Housing/Quill.....	Cast Iron/Steel
Table.....	Cast Iron
Head.....	Cast Iron
Column/Base.....	Cast Iron
Base.....	Cast Iron
Stand.....	Steel
Paint Type/Finish.....	Enamel

Other Specifications:

Country of Origin	China
Warranty	1 Year
Approximate Assembly & Setup Time	1 Hour
Serial Number Location	ID Label
ISO 9001 Factory	Yes

Features:

Z-Axis DRO for Spindle
LED Mirror Display
Dovetail Column w/ 0.0005" Graduated Handwheel
Manual Fine Downfeed Control
FWD/REV Spindle
Three 12mm T-Slots
Clear Chip Guard w/Safety Switch
R-8 Spindle Taper

Accessories Included:

Spindle Wrench
Hex Wrenches 3, 4, 5, 6, 8mm
Open-End Wrenches 8/10mm, 14/17mm, 17/19mm
Two M12-1.75 T-Slot Nuts
Oil Bottle
Tool Box
JT6 Drill Chuck 1/8" - 5/8"
Arbor R-8 x JT6