

# Grizzly Carbide Insert Reference Chart

Last Updated 1/7/16

MODEL	DESCRIPTION	INSERTS	SIZE (mm)	# INSERT
G0452Z	6" Jointer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	32
G0452Z	6" Jointer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	32
G0453PX	15" Planer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	74
G0453PX	15" Planer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	74
G0453Z	15" Planer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	74
G0453Z	15" Planer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	74
G0453ZW	15" Planer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	72
G0454Z	20" Planer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	98
G0454Z	20" Planer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	98
G0454ZW	20" Planer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	96
G0480 V1	10" Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	48
G0480 V2	10" Jointer w/Spiral (S/N 803051104-14)	H9893	15.0 x 15.0 x 2.5	66
G0490X	8" Jointer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	40
G0490X	8" Jointer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	40
G0490XW	8" Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	40
G0495X	8" Jointer w/Spiral Cutterhead	H9893	15.0 x 15.0 x 2.5	36
G0526	6" Anvsy Edition Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	24
G0543	8" Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	40
G0544	20" Planer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	96
G0546 V1	20" S. Fox Planer w/Spiral (Manuf 7/04 & before)	T20796	14.0 x 14.0 x 2.0	144
G0546 V2	20" S. Fox Planer w/Spiral (Manuf 8/04 & after)	H7319	14.0 x 14.0 x 2.0	144
G0593 V1	8" Jointer w/Spiral (Manuf 2/08 & before)	H7319	14.0 x 14.0 x 2.0	40
G0593 V2	8" Jointer w/Spiral (Manuf 3/08 & after)	H9893	15.0 x 15.0 x 2.5	36
G0603X	25" Planer w/Spiral Cutterhead	H9893	15.0 x 15.0 x 2.5	170
G0604ZX	6" Jointer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	32
G0604ZX	6" Jointer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	32
G0609X	12" Jointer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	60
G0609X	12" Jointer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	60
G0634	12" Planer/Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	56
G0634XP	12" Planer/Jointer w/Spiral Cutterhead	T24736	15.0 x 15.0 x 2.5	32
G0634Z	12" Planer/Jointer w/Spiral Cutterhead	T24736	15.0 x 15.0 x 2.5	32
G0656PX	8" Jointer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	40
G0656PX	8" Jointer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	40
G0656X	8" Jointer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	40
G0656X	8" Jointer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	40
G0656XW	8" Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	40
G0677	24" Planer/Wide Belt Sander	T20796	14.0 x 14.0 x 2.0	188
G0706	12" Jointer w/Spiral Cutterhead (Manuf 3/15 & before)	T21348	14.17 x 14.17 x 2.0	60
G0706	12" Jointer w/Spiral Cutterhead (Manuf 4/15 & after)	H7319	14.0 x 14.0 x 2.0	60
G0821	6" Benchtop Jointer w/Spiral Cutterhead	T24736	15.0 x 15.0 x 2.5	18
G1021X	15" Planer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	72
G1021X2	15" Planer w/Spiral Cutterhead	H9893	15.0 x 15.0 x 2.5	68
G1033X V1	20" Planer w/Spiral (Manuf 6/07 & before)	H7319	14.0 x 14.0 x 2.0	96
G1033X V2	20" Planer w/Spiral (Manuf 7/07 & after)	H9893	15.0 x 15.0 x 2.5	92
G1033ZX	20" Planer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	96
G4815	20" Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	140
G9740Z	20" Planer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	144
G9859Z	8" Z Series Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	60
G9860ZX	12" Z Series Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	84
G9953ZX	16" Z Series Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	120
G9953ZXF	16" Z Series Jointer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	120
G9961	24" Planer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	162
G9967Z	20" Planer w/Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	144
H2875	2" Spiral Cutterhead (Shaper)	H2880	14.6 x 14.6 x 2.5	21
H2876	3-1/8" Spiral Cutterhead (Shaper)	H2880	14.6 x 14.6 x 2.5	33

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H2877	4" Spiral Cutterhead (Shaper)	H2880	14.6 x 14.6 x 2.5	39
H2878	5-1/8" Spiral Cutterhead (Shaper)	H2880	14.6 x 14.6 x 2.5	54
H2879	5-7/8" Spiral Cutterhead (Shaper)	H2880	14.6 x 14.6 x 2.5	63
H7653	6" Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	34
H7654	8" Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	40
H7655	15" Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	72
H7656	20" Spiral Cutterhead	H7319	14.0 x 14.0 x 2.0	96
H7764	6" Shelix Cutterhead	H7354	15.0 x 15.0 x 2.5	30
H7765	8" Shelix Cutterhead	H7354	15.0 x 15.0 x 2.5	40
H7768	15" Shelix Cutterhead	H7354	15.0 x 15.0 x 2.5	75
H7769	20" Shelix Cutterhead	H7354	15.0 x 15.0 x 2.5	100
H8803	8" Shelix Cutterhead	H7354	15.0 x 15.0 x 2.5	40
H9218	6" Shelix Cutterhead	H7354	15.0 x 15.0 x 2.5	30
H9291	12" Shelix Cutterhead	H7354	15.0 x 15.0 x 2.5	96
T10125	6" Spiral Cutterhead	T21348	14.17 x 14.17 x 2.0	32
T10126	8" Spiral Cutterhead	T21348	14.17 x 14.17 x 2.0	40
T10127	12" Spiral Cutterhead	T21348	14.17 x 14.17 x 2.0	60
T10128	15" Spiral Cutterhead	T21348	14.17 x 14.17 x 2.0	74
T10129	20" Spiral Cutterhead	T21348	14.17 x 14.17 x 2.0	98
T10130	6" Spiral Cutterhead	T21348	14.17 x 14.17 x 2.0	32