



Product Specifications

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Model SB1049 Heavy 13, 13" x 30" Gearhead Lathe

Product Dimensions

Weight..... 1870 lbs.
Width (side-to-side) x Depth (front-to-back) x Height..... 90 x 38 x 69 in.
Footprint (Length x Width)..... 69 x 19-1/2 in.

Shipping Dimensions

Type..... Wood Crate
Content..... Machine
Weight..... 2426 lbs.
Length x Width x Height..... 43 x 78 x 73 in.

Electrical

Power Requirement..... 220V, Single-Phase, 60 Hz
Prewired Voltage..... 220V
Full-Load Current Rating..... 19.45A
Minimum Circuit Size..... 30A
Connection Type..... Cord & Plug
Power Cord Included..... No
Recommended Power Cord..... "S"-Type, 3-Wire, 12 AWG, 300 VAC
Plug Included..... No
Recommended Plug Type..... L6-30
Switch Type..... Control Panel w/Magnetic Switch Protection

Motors

Main

Horsepower..... 3 HP
Phase..... Single-Phase
Amps..... 19A
Speed..... 1720 RPM
Type..... TEFC Capacitor-Start Induction
Power Transfer V-Belt Drive
Bearings..... Shielded & Permanently Lubricated
Centrifugal Switch/Contacts Type..... External

Coolant Pump

Horsepower..... 1/8 HP
Phase..... Single-Phase
Amps..... 0.45A
Speed..... 3450 RPM
Type..... TEFC Capacitor-Start Induction (Class F)
Power Transfer Direct Drive
Bearings..... Shielded & Permanently Lubricated
Centrifugal Switch/Contacts Type..... N/A

Main Specifications

Operation Info

Swing Over Bed.....	13-1/4 in.
Distance Between Centers.....	30 in.
Max Weight Between Centers.....	440 lbs.
Swing Over Cross Slide.....	8.26 in.
Swing Over Saddle.....	11.02 in.
Swing Over Gap.....	20 in.
Maximum Tool Bit Size.....	3/4 in.
Compound Travel.....	4 in.
Carriage Travel.....	26-1/2 in.
Cross Slide Travel.....	7 in.

Headstock Info

Spindle Bore.....	1.57 in.
Spindle Taper.....	MT#5
Number of Spindle Speeds.....	8
Spindle Speeds.....	80 – 2000 RPM
Spindle Type.....	D1-5 Camlock
Spindle Bearings.....	Tapered Roller
Spindle Length.....	20-7/8 in.
Spindle Length with 3-Jaw Chuck.....	27 in.
Spindle Length with 4-Jaw Chuck.....	25 in.
Spindle Length with Faceplate.....	22-1/2 in.

Tailstock Info

Tailstock Quill Travel.....	4-1/2 in.
Tailstock Taper.....	MT#3
Tailstock Barrel Diameter.....	1.968 in.

Threading Info

Number of Longitudinal Feeds.....	17
Range of Longitudinal Feeds.....	0.002 – 0.067 in./rev.
Number of Cross Feeds.....	17
Range of Cross Feeds.....	0.001 – 0.034 in./rev
Number of Inch Threads.....	45
Range of Inch Threads.....	2 – 72 TPI
Number of Metric Threads.....	39
Range of Metric Threads.....	0.2 – 14.0 mm
Number of Modular Pitches.....	18
Range of Modular Pitches.....	0.3 – 3.5 MP
Number of Diametral Pitches.....	21
Range of Diametral Pitches.....	8 – 44 DP

Dimensions

Bed Width.....	9 in.
Carriage Leadscrew Diameter.....	1-1/8 in.
Leadscrew TPI.....	4 TPI
Carriage Leadscrew Length.....	59 in.
Steady Rest Capacity.....	5/16 – 4-5/16 in.
Follow Rest Capacity.....	5/8 – 3-1/8 in.
Faceplate Size.....	10 in.
Feed Rod Diameter.....	3/4 in.
Floor to Center Height.....	42-1/4 in.
Height With Leveling Jacks.....	59 in.

Construction

Base.....	Cast Iron
Headstock.....	Cast Iron
End Gears.....	Flame Hardened Steel
Bed.....	Induction-Hardened, Precision-Ground Meehanite Cast Iron
Body.....	Cast Iron
Stand.....	Cast Iron
Paint Type/Finish.....	Urethane

Fluid Capacities

Headstock Capacity.....	6.4 qt.
Headstock Fluid Type.....	ISO 32 (eg. Grizzly T23963, Mobil DTE Light)
Gearbox Capacity.....	1.4 qt.
Gearbox Fluid Type.....	ISO 68 (eg. Grizzly T23962, Mobil Vactra 2)
Apron Capacity.....	1.2 qt.
Apron Fluid Type.....	ISO 68 (eg. Grizzly T23962, Mobil Vactra 2)
Coolant Capacity.....	11.1 qt.

Other

Country of Origin	Taiwan
Warranty	2 Years
Approximate Assembly & Setup Time	1 Hour
Serial Number Location	ID Label on Rear Side of Left Stand
Sound Rating	71 dB
ISO 9001 Factory	No
Certified by a Nationally Recognized Testing Laboratory (NRTL)	No

Features

- Allen Bradley Electrical Components
- Signature South Bend 3 V-Way Bed
- Safety Chuck Guard with Micro-Switch Shut-Off
- Meehanite Castings with Induction-Hardened Ways
- Halogen Work Light
- 4-Way Tool Post
- Complete Coolant System
- Micrometer Carriage Stop
- Threading Dial Indicator
- NSK or NTN Japanese Spindle Bearings
- Full Length Splash Guard with Rounded Corner
- Front Removable Sliding Chip Tray
- Completely Enclosed Universal Gearbox for Cutting Inch, Metric, Modular and Diametral Pitches
- Jog Button and Emergency Stop
- Foot Brake
- Headstock Gears Run in and Oil Bath

Included Accessories

- 7" 3-Jaw Scroll Chuck (Bolt on Jaws)
- 8" 4-Jaw Independent Chuck D1-5
- 10" Faceplate D1-5
- Follow Rest
- Steady Rest with Roller Bearing Tips
- #5 to #3 Morse Taper Spindle Sleeve
- 2 Morse Taper #3 Dead Centers (1 Carbon Steel and 1 Carbide-Tipped)
- Eight Leveling Pads
- Service Tools
- Tool Box
- USA Written Operator's Manual