



Model SB1054F 16" x 40" Gearhead Lathe with DRO

Product Dimensions

Weight..... 3080 lbs.
 Width (side-to-side) x Depth (front-to-back) x Height..... 86 x 32-3/4 x 49 in.
 Footprint (Length x Width)..... 82 x 19-1/2 in.

Shipping Dimensions

Type..... Wood Slat Crate
 Content..... Machine
 Weight..... 3052 lbs.
 Length x Width x Height..... 94 x 45 x 74 in.

Electrical

Power Requirement..... 440V, 3-Phase, 60 Hz
 Prewired Voltage..... 440V
 Full-Load Current Rating..... 10.15A
 Minimum Circuit Size..... 15A
 Connection Type..... Permanent (Hardwire to Shutoff Switch)
 Switch Type..... Control Panel w/Magnetic Switch Protection

Motors

Main

Horsepower..... 7.5 HP
 Phase..... 3-Phase
 Amps..... 10A/9A
 Speed..... 1720 / 850 RPM
 Type..... TEFC Induction
 Power Transfer V-Belt Drive
 Bearings..... Shielded & Permanently Lubricated
 Centrifugal Switch/Contacts Type..... N/A

Coolant Pump

Horsepower..... 1/8 HP
 Phase..... 3-Phase
 Amps..... 0.15A
 Speed..... 3450 RPM
 Type..... TEFC Induction (Class F)
 Power Transfer Direct Drive
 Bearings..... Shielded & Permanently Lubricated
 Centrifugal Switch/Contacts Type..... N/A

Main Specifications

Operation Info

Swing Over Bed.....	16 in.
Distance Between Centers.....	40 in.
Max Weight Between Centers.....	660 lbs.
Swing Over Cross Slide.....	10-3/8 in.
Swing Over Saddle.....	15-3/4 in.
Swing Over Gap.....	22.95 in.
Maximum Tool Bit Size.....	3/4 in.
Compound Travel.....	5.1 in.
Carriage Travel.....	38.58 in.
Cross Slide Travel.....	9 in.

Headstock Info

Spindle Bore.....	2.0625 in.
Spindle Taper.....	MT#6
Number of Spindle Speeds.....	16
Spindle Speeds.....	40 – 2000 RPM
Spindle Type.....	D1-6 Camlock
Spindle Bearings.....	NTN Tapered Roller
Spindle Length.....	24-1/4 in.
Spindle Length with 3-Jaw Chuck.....	30-7/8 in.
Spindle Length with 4-Jaw Chuck.....	28-3/4 in.
Spindle Length with Faceplate.....	26-1/4 in.

Tailstock Info

Tailstock Quill Travel.....	6 in.
Tailstock Taper.....	MT#4
Tailstock Barrel Diameter.....	2.047 in.

Threading Info

Number of Longitudinal Feeds.....	17
Range of Longitudinal Feeds.....	0.002 – 0.067 in./rev.
Number of Cross Feeds.....	17
Range of Cross Feeds.....	0.001 – 0.034 in./rev.
Number of Inch Threads.....	45
Range of Inch Threads.....	2 – 72 TPI
Number of Metric Threads.....	39
Range of Metric Threads.....	0.2 – 14.0 mm
Number of Modular Pitches.....	18
Range of Modular Pitches.....	0.3 – 3.5 MP
Number of Diametral Pitches.....	21
Range of Diametral Pitches.....	8 – 44 DP

Dimensions

Bed Width.....	10-1/4 in.
Carriage Leadscrew Diameter.....	1-1/8 in.
Leadscrew TPI.....	4 TPI
Carriage Leadscrew Length.....	63-9/16 in.
Steady Rest Capacity.....	5/16 – 4-5/16 in.
Follow Rest Capacity.....	5/8 – 3-1/8 in.
Faceplate Size.....	12 in.
Feed Rod Diameter.....	3/4 in.
Floor to Center Height.....	43-1/2 in.
Height With Leveling Jacks.....	44-1/2 in.

Construction

Base.....	Cast Iron
Headstock.....	Cast Iron
End Gears.....	Flame Hardened Steel
Bed.....	Induction-Hardened, Precision-Ground Meehanite Cast Iron
Body.....	Cast Iron
Stand.....	Cast Iron
Paint Type/Finish.....	Urethane

Fluid Capacities

Headstock Capacity.....	7.4 qt.
Headstock Fluid Type.....	ISO 32 (eg. Grizzly T23963, Mobil DTE Light)
Gearbox Capacity.....	1.4 qt.
Gearbox Fluid Type.....	ISO 68 (eg. Grizzly T23962, Mobil Vactra 2)
Apron Capacity.....	1.2 qt.
Apron Fluid Type.....	ISO 68 (eg. Grizzly T23962, Mobil Vactra 2)
Coolant Capacity.....	11.1 qt.

Other

Country of Origin	Taiwan
Warranty	1 Year
Approximate Assembly & Setup Time	1 Hour
Serial Number Location	ID Label on Rear Side of Left Stand
ISO 9001 Factory	No
Certified by a Nationally Recognized Testing Laboratory (NRTL)	No

Features

Allen Bradley Electrical Components
Signature South Bend 3 V-Way Bed
Meehanite Castings with Induction-Hardened Ways
Safety Chuck Guard with Micro-Switch Shut-Off
Halogen Work Light (24V/70W)
4-Way Tool Post
Complete Coolant System
Micrometer Carriage Stop
Threading Dial Indicator
NTN Japanese Spindle Bearings
Full-Length Splash Guard
Front Removable Sliding Chip Tray
Completely Enclosed Universal Gearbox for Cutting Inch, Metric, Modular and Diametral Pitches
Jog Button and Emergency Stop
Fagor DRO
Headstock Gears Run in an Oil Bath
Foot Brake

Included Accessories

9" 3-Jaw Scroll Chuck (Mounted to 9" D1-6 Back Plate)
10" 4-Jaw Independent Chuck D1-6
12" Faceplate D1-6
Follow Rest
Steady Rest with Ball Bearing Tips
#6 to #4 Morse Taper Spindle Sleeve
Two Morse Taper #4 Dead Centers (1 Carbon Steel and 1 Carbide-Tipped)
Eight Leveling Pads
Service Tools
Tool Box
USA Written Operator's Manual