



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL T21320 12" COMBINATION 3-IN-1 SHEET METAL MACHINE

### Product Dimensions:

Weight..... Not Available lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 24 x 23 x 15-3/8 in.  
Footprint (Length x Width)..... 14-1/8 x 11-1/2 in.

### Shipping Dimensions:

Type..... Wood Crate  
Content..... Machine  
Weight..... 114 lbs.  
Length x Width x Height..... 15 x 21 x 20 in.  
Must Ship Upright..... No

### Main Specifications:

#### Capacities

Maximum Width..... 12 in.  
Maximum Thickness Mild Steel..... 22 Gauge  
Minimum Reverse Bend..... 3/4 in.  
Maximum Height of Pan/Box Brake Sides..... 2 in.  
Slip Roll Minimum Cylinder Diameter..... 1-1/2 in.  
Wire Sizes..... 1/8, 11/64, 13/64 in.

#### Construction

Base..... Cast Iron  
Brake..... Steel w/Hardened Edge  
Frame..... Cast Iron  
Hold-Down Clamp..... Cast Iron  
Shear Table..... Precision-Ground Cast Iron  
Shear Hold-Down Clamp..... Cast Iron  
Shear Blades..... Reversible Precision-Ground Hardened Steel

### Other Specifications:

Country of Origin ..... China  
Warranty ..... 1 Year  
Approximate Assembly & Setup Time ..... 30 Minutes  
Serial Number Location ..... ID Label on Top of Machine  
Sound Rating ..... N/A  
ISO 9001 Factory ..... No  
Certified by a Nationally Recognized Testing Laboratory (NRTL) ..... No

### Features:

- Shear Table Front Guide
- Shear & Brake Adjustable Rear Stop
- Hardened Steel Brake Fingers
- Precision-Ground Hardened Steel Shear Blade