



TPI in 20 Inches	
Body TPI	0.135
Neck TPI	0.019
Throat TPI	0.5237
Pilot Size	0.2998
Caliber	30
Bore Size	0.3
Groove Size	0.308
Basic Brass	338 Norma
Resize N.D.	
Margin	0.001

Tolerances	
Unless Otherwise Specified	
Fractional	± .001
Decimal	+ 0.0004
Angular	± 1/4
Lengths	+ .005

**300 Norma Mag Finisher**  
**Grizzly Industrial - T23220**

MAT'L.	
DWG. BY	DK
Checked	AK
Approved	DK
Sheet	AK
Print #	31134