



TPI in 20 Inches	
Body TPI	0.1234
Neck TPI	0
Throat TPI	0.5237
Pilot Size	0.1979
Caliber	20
Bore Size	0.2
Groove Size	0.204
Basic Brass	223 Remington
Resize N.D.	0.221
Margin	0.001

Tolerances	
Unless Otherwise Specified	
Fractional	± .001
Decimal	+ 0.0004
Angular	± 1/4
Lengths	+ .005

**20 Tactical Finisher**  
**Grizzly Industrial - T23224**

MAT'L.	
DWG. BY	Dave Kiff
Checked	MK
Approved	DK
Sheet	MK
Print#	6039