



# MACHINE DATA SHEET

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## MODEL T27620 PROFESSIONAL PLANISHING HAMMER

### Product Dimensions:

Weight ..... 158 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height ..... 32 x 35 x 61-1/2 in.  
Footprint (Length/Width) ..... 32 x 28 in.

### Shipping Dimensions:

Type ..... Wood Crate  
Content..... Machine  
Weight ..... 222 lbs.  
Length x Width x Height..... 66 x 37 x 15 in.  
Must Ship Upright ..... No

### Electrical:

Power Requirement ..... 110V, Single-Phase, 60 Hz  
Full-Load Current Rating..... 1A  
Minimum Circuit Size ..... 5A  
Connection Type..... Cord & Plug  
Power Cord Included ..... Yes  
Power Cord Length ..... 6 ft.  
Power Cord Gauge ..... 18 AWG  
Plug Included ..... Yes  
Recommended Plug Type ..... 5-15  
Switch Type ..... Foot-Operated Switch

### Main Specifications:

#### Operation Information

Throat Depth ..... 27 in.  
Hammer/Die Opening..... 4 in.  
Hammer Opening ..... 0.425 in.  
Max Workpiece Thickness (Mild Steel) ..... 16 Gauge  
Max Workpiece Thickness (Aluminum/Copper) ..... 14 Gauge  
Hammer Speed (Blows-Per-Minute) ..... 4600 BPM  
Operating Air Pressure..... 90 – 120 PSI  
Max Air Pressure..... 120 PSI  
Air Inlet Size ..... 1/4" NPT  
Air Consumption ..... 12 CFM

#### Construction

Stand ..... Steel  
Hammer..... Hardened Steel  
Anvil..... Steel  
Die ..... Hardened Steel  
Paint Type/Finish..... Epoxy

**Other Specifications:**

Country of Origin..... China  
Warranty..... 1 Year  
Approximate Assembly & Setup Time ..... 30 Minutes  
Serial Number Location ..... ID Label  
Certified by a Nationally Recognized Testing Laboratory (NRTL)..... No  
ISO 9001 Factory..... Yes

**Features:**

8 Dies Included: Flat, 3/4", 1-1/2", 2", 3", 4", 6", 8", 12" radius  
Foot-Pedal Operation  
Built-in Air Filter, Regulator, and Lubricator  
Locking Handwheel Height Adjustment