



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL T28522 24" PAN AND BOX BRAKE

### Product Dimensions:

Weight..... 84 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 32 x 11-1/2 x 16-1/2 in.  
Footprint (Length x Width)..... 26-1/2 x 10-1/2 in.

### Shipping Dimensions:

Type..... Wood Crate  
Content..... Machine  
Weight..... 110 lbs.  
Length x Width x Height..... 34 x 14 x 19 in.  
Must Ship Upright..... Yes

### Main Specifications:

#### Capacities

Maximum Width..... 24 in.  
Maximum Thickness at Half Width Mild Steel..... 18 gauge  
Maximum Thickness at Full Width Mild Steel..... 20 gauge  
Brake Range..... 0-135 deg.  
Minimum Reverse Bend..... 3/8 in.  
Number of Fingers..... 5  
Width of Fingers..... 1, 2, 3, 8, 10 in.

#### Construction

Base..... Steel  
Bending Leaf..... Steel  
Clamping Leaf..... Steel  
Fingers..... Precision-Ground Steel, Hardened Edge

### Other Specifications:

Country of Origin ..... China  
Warranty ..... 1 Year  
Approximate Assembly & Setup Time ..... 15 Minutes  
Serial Number Location ..... Machine ID Label  
ISO 9001 Factory ..... Yes  
Certified by a Nationally Recognized Testing Laboratory (NRTL) ..... No