MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL T34640 MILLING HEAD FOR G0998 METAL LATHE

Product Dimensions:

Weight	89 lbs.
Width (side-to-side) x Depth (front-to-back) x Height	11-1/2 x 15-1/2 x 33-1/2 in.
Footprint (Length x Width)	N/A x N/A
Space Required for Full Range of Movement (Width x Depth)	11-1/2 x 20-1/2 in.

Shipping Dimensions:

Type	Wood Crate
Content	Machine
Weight	113 lbs.
Length x Width x Height	31 x 17 x 19 in.
Must Ship Upright	Yes

Electrical:

Power Requirement	110V, Single-Phase, 60 Hz
Full-Load Current Rating	4.5A
Minimum Circuit Size	15A
Connection Type	Cord & Plug
Power Cord Included	Yes
Power Cord Length	27 in.
Power Cord Gauge	18 AWG
Plug Included	Yes
Included Plug Type	IEC C14
Switch Type	ON/OFF Toggle Switch w/Emergency Stop Button

Motors:

Main

Horsepower	1/2 HP
Phase	Single-Phase
Amps	4.5A
Speed	6000 RPM
Type	DC Brush
Power Transfer	Gear
Bearings	Shielded & Permanently Lubricated

Main Specifications:

Mill Info

Mill Taper	R8
Mill Spindle Travel	7 in.
Mill Swing	12-3/4 in.
Distance Spindle To Work Table	6-3/4 in.
Distance Spindle To Bed	8-7/16 in.
Distance Spindle To Center Line	7 in.
Mill Head Tilt (Left/Right)	45 deg.
Maximum Tool Bit Size	1/2 in.
Drilling Capacity For Steel	1/2 in.
Drilling Capacity For Cast Iron	1/2 in.
Table Size Length	9-3/8 in.
Table Size Width	4-5/16 in.
Table Size Thickness	1 in.
Number of T-Slots	3
T-Slot Size	7/16 in.
T-Slot Centers	1-9/16 in.
Drawbar Diameter	7/16 in.
Drawbar Thread Pitch	20
Drawbar Length	4-5/16 in.
Number of Mill Drill Speeds	Variable
Mill Speed Range	0 - 1100, 0 - 2500 RPM

Construction

Headstock	Cast Iron
Frame	Cast Iron
Paint Type/Finish	Enamel

Other Specifications:

Country of Origin	China
Warranty	1 Year
Approximate Assembly & Setup Time	30 Minutes
Serial Number Location	Machine ID Label
Sound Rating	85 dB
ISO 9001 Factory	Yes

Features:

Adjustable Depth Stop
Clear Chip Guard
Rapid Downfeed Levers Move Head 1.5" per Revolution
Micro Downfeed Knob Moves Head 0.06" per Revolution
1" Face Milling Capacity
1/2" End Milling Capacity
Ground Cast Iron Table

The information contained herein is deemed accurate as of 11/15/2026 and represents our most recent product specifications. Due to our ongoing improvement efforts, this information may not accurately describe items previously purchased.